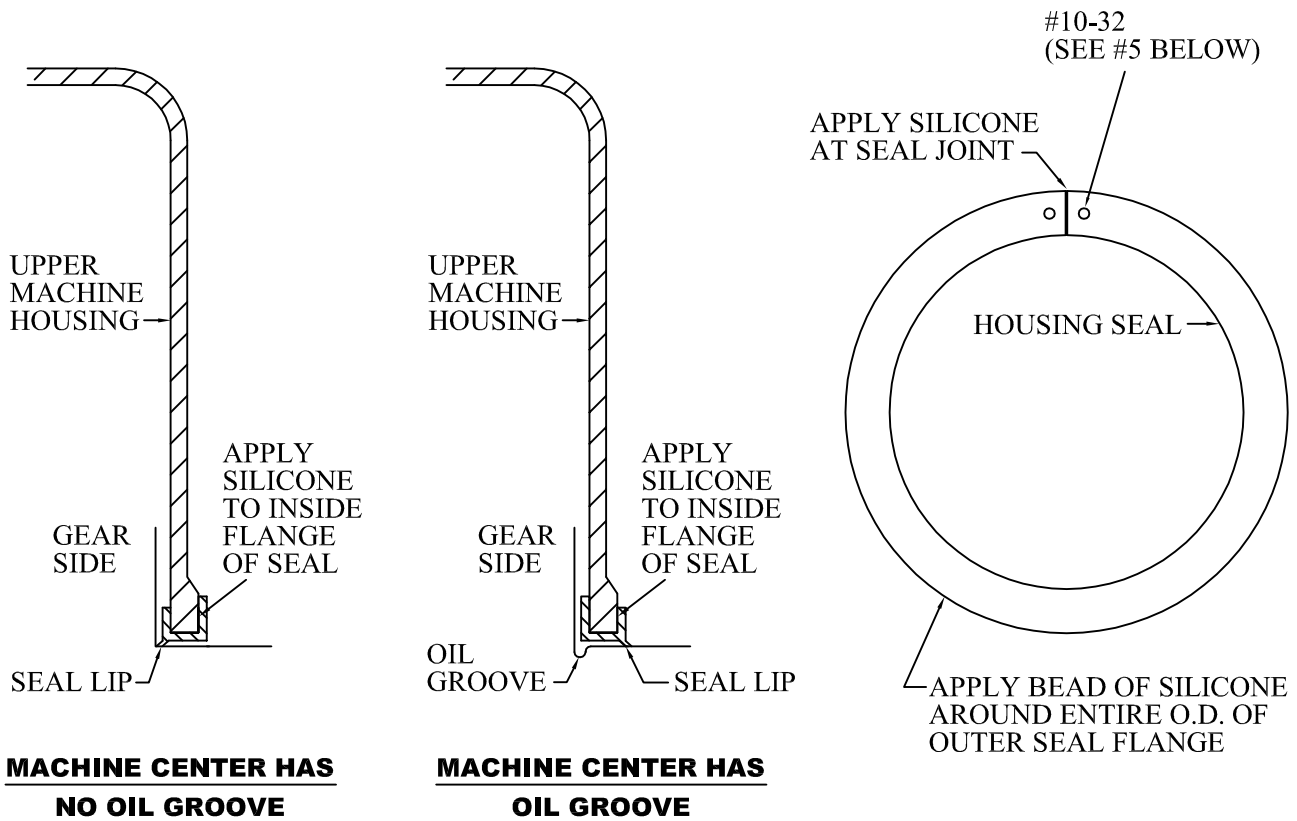


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INSTRUCTIONS FOR INSTALLATION OF MACHINE HOUSING SEAL



INSTRUCTIONS

1. Install the seal on the machine lower housing so that the seal lip is facing the gear side of the housing if the machine center does not have an oil groove. If the machine center does have an oil groove, the seal should be installed on the machine housing so that the seal lip is facing away from the gear side of the housing as shown above.
2. Refasten the seal joint with its screw or link fastener.
3. Apply RTV silicone liberally to the seal joint and to the inside flange of the seal.
4. Replace the machine upper housing keeping it in alignment with the lower housing at the seal side.
5. Apply RTV silicone to the O.D. of the outside flange of the seal. Allow the silicone to set for 24 hours before operating the machine. If machine has to be operated before this time limit, drill and tap (2) #10-32 holes in the housing to attach the seal as shown.