INSTRUCTIONS

1) Using an ohm meter, check Coil (ITEM #6) to assure continuity. Full voltage will be applied later during Brake Adjustment.
2) Insert Brass Plunger Tube (ITEM #3) into one side of Housing (ITEM #1 or #2).
3) Place one O-ring (ITEM #4) over Plunger Tube and press O-ring down against inside of Housing.
4) Slip Insulation Bushing (ITEM #8) over Coil lead wires and insert Coil over Plunger Tube into Housing.
5) Slip second O-ring over Plunger Tube and press O-ring down against Coil.
6) Put other half of Housing in place and secure Housing together with Housing Rods (ITEM #5) and Acorn Nuts (ITEM #7).