1. Product and Company Identification

Material name: ANTIFOAM 2BND

Version #: 01
Issue date: 12-01-2014
CAS #: Mixture
Product use: METALWORKING FLUID ADDITIVE

Manufacturer

Company name: CIMCOOL® Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209
Telephone (General Information): 513-458-8199
Emergency telephone number: 1-800-424-9300 (CHEMTREC)
Emergency telephone number (outside USA): 1-703-527-3887 (CHEMTREC)

2. Hazards Identification

Emergency overview: Causes eye irritation. May cause skin irritation. May be harmful if swallowed. Avoid prolonged contact with eyes, skin and clothing.

OSHA regulatory status: This product is considered hazardous under 29 CFR 1910.1200 (Hazard Communication).

Potential health effects

Routes of exposure: Inhalation. Ingestion. Skin contact. Eye contact.

Eyes: Causes eye irritation. Avoid contact with eyes.

Skin: May cause skin irritation. Health injuries are not known or expected under normal use.

Inhalation: Prolonged inhalation may be harmful. Health injuries are not known or expected under normal use.

Ingestion: May be harmful if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Do not ingest.

3. Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS #</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALCOHOLS, C16-18, ETHOXYLATED PROPOXYLATED</td>
<td>68002-96-0</td>
<td>90 - 100</td>
</tr>
</tbody>
</table>

4. First Aid Measures

First aid procedures

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Skin contact: Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Inhalation: If symptoms are experienced, remove source of contamination or move victim to fresh air. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Ingestion: Rinse mouth. Do not induce vomiting. Drink 1 or 2 glasses of water. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Call a POISON CENTER or doctor/physician if you feel unwell.

Notes to physician: Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

General advice: If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire Fighting Measures

Flammable properties: The product is not flammable.
Extinguishing media
Suitable extinguishing media: Water fog. Foam. Dry chemicals. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Protection of firefighters
Specific hazards arising from the chemical: During fire, gases hazardous to health may be formed.

Protective equipment and precautions for firefighters: Wear suitable protective equipment.

Fire fighting equipment/instructions: Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.

Specific methods: Use standard firefighting procedures and consider the hazards of other involved materials. Move container from fire area if it can be done without risk. In the event of fire and/or explosion do not breathe fumes.

Hazardous combustion products: Smoke, fumes, and oxides of carbon

General fire hazards: Combustible liquid.

6. Accidental Release Measures
Personal precautions: Keep unnecessary personnel away. Do not breathe mist or vapor. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the MSDS.

Environmental precautions: Avoid release to the environment. Use appropriate containment to avoid environmental contamination. Contact local authorities in case of spillage to drain/aquatic environment.

Methods for containment: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Prevent entry into waterways, sewer, basements or confined areas.

Methods for cleaning up: Extinguish all flames in the vicinity. Local authorities should be advised if significant spillages cannot be contained.

Large Spills: Stop the flow of material, if this is without risk. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the MSDS.

Other information: Clean up in accordance with all applicable regulations.

7. Handling and Storage
Handling: Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe vapor. Do not ingest. Do not get this material on clothing. Avoid contact with skin and eyes. Avoid prolonged and repeated contact. Use only in well-ventilated areas. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Wash contaminated clothing before reuse. Practice good housekeeping. Handle and open container with care. Do not empty into drains.

Storage: To maintain product quality, do not store in heat or direct sunlight. Use care in handling/storage. Keep containers closed when not in use. Store in original container. Store away from incompatible materials (see Section 10 of the MSDS). Do not allow material to freeze. Room temperature - normal conditions. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure Controls / Personal Protection
Occupational exposure limits: No exposure limits noted for ingredient(s).

Biological limit values: No biological exposure limits noted for the ingredient(s).
Engineering controls

Ensure compliance with applicable exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Personal protective equipment

Eye / face protection
Wear safety glasses with side shields (or goggles). Avoid contact with eyes. Eye wash fountain is recommended.

Skin protection
Wear suitable protective clothing and gloves. Wear protective gloves. Nitrile.

Respiratory protection
In case of insufficient ventilation, wear suitable respiratory equipment.

General hygiene considerations
When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical & Chemical Properties

Appearance
CLEAR

Physical state
Liquid.

Form
Liquid.

Color
Not available.

Odor
CHEMICAL

Odor threshold
Not available.

pH
7.0 (10 g/l) Ethanol/Water 1:1

Vapor pressure
Not available.

Vapor density
Not available.

Boiling point
> 392 °F (> 200 °C)

Melting point/Freezing point
< 32 °F (< 0 °C)

Solubility (water)
< 1 g/l Insoluble

Specific gravity
0.98

Relative density
Not available.

Flash point
212 °F (100 °C)

Flammability limits in air, upper, % by volume
Not available.

Flammability limits in air, lower, % by volume
Not available.

Auto-ignition temperature
Not available.

Viscosity
300 mPa·s @ 23 °C

Other data
Decomposition temperature
622.4 °F (328 °C)

Flash point class
Combustible IIIB

10. Chemical Stability & Reactivity Information

Chemical stability
Material is stable under normal conditions.

Conditions to avoid
Heat, flames and sparks. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials
Strong acids. Strong oxidizing agents. Avoid contact with oxidizers or reducing agents.

Hazardous decomposition products
Smoke, fumes, and oxides of carbon

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.
11. Toxicological Information

<table>
<thead>
<tr>
<th>Toxicological data</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td>ALCOHOLS, C16-18, ETHOXYLATED PROPOXYLATED (CAS 68002-96-0)</td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td>Oral</td>
<td>Rat</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Acute effects May be harmful if swallowed.

Chronic effects Prolonged exposure may cause chronic effects.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation. Defatting, drying and cracking of skin.

Symptoms and target organs Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Defatting of the skin.

Further information Symptoms may be delayed.

12. Ecological Information

<table>
<thead>
<tr>
<th>Ecotoxicological data</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td>ALCOHOLS, C16-18, ETHOXYLATED PROPOXYLATED (CAS 68002-96-0)</td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td>Fish</td>
<td>LC50</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Environmental effects An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Persistence and degradability Not available.

Mobility in environmental media No data available.

13. Disposal Considerations

Waste codes The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Disposal instructions Consult authorities before disposal. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport Information

DOT Not regulated as dangerous goods.

IATA Not regulated as dangerous goods.

IMDG Not regulated as dangerous goods.
15. Regulatory Information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number
Not listed.

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))
Not regulated.

DEA Exempt Chemical Mixtures Code Number
Not regulated.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA (Superfund) reportable quantity
None

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

Section 302 extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Inventory status

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory or exempt (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*"A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

State regulations

US. Massachusetts RTK - Substance List
Not regulated.

US. Pennsylvania RTK - Hazardous Substances
Not regulated.

US. Rhode Island RTK
Not regulated.

US state regulations

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)
This product is not subject to California's South Coast Air Quality Management District Rule 1144 (Rule only applicable to Metalworking Fluids, Vanishing Oils and Rust Inhibitors).

16. Other Information

Further information
HMIS® is a registered trade and service mark of the NPCA.
HMIS® ratings
Health: 1
Flammability: 1
Physical hazard: 0

NFPA ratings
Health: 1
Flammability: 1
Instability: 0

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

This document has undergone significant changes and should be reviewed in its entirety.

This data sheet contains changes from the previous version in section(s):

Material name: ANTIFOAM 2BND
Version #: 01  Issue date: 12-01-2014