MATERIAL SAFETY DATA SHEET

SECTION 1  PRODUCT AND COMPANY IDENTIFICATION

PRODUCT
Product Name: MOBIL ALMO 525
Product Description: Base Oil and Additives
Product Code: 603183-00, 970924
Intended Use: Lubricant

COMPANY IDENTIFICATION
Supplier: EXXON MOBIL CORPORATION
3225 GALLOWS RD.
FAIRFAX, VA. 22037 USA
24 Hour Health Emergency 609-737-4411
Transportation Emergency Phone 800-424-9300
ExxonMobil Transportation No. 281-834-3296
MSDS Requests 713-613-3661
Product Technical Information 800-662-4525, 800-947-9147

SECTION 2  COMPOSITION / INFORMATION ON INGREDIENTS

No Reportable Hazardous Substance(s) or Complex Substance(s).

SECTION 3  HAZARDS IDENTIFICATION

This material may be considered to be hazardous according to regulatory guidelines (see (M)SDS Section 15).

POTENTIAL HEALTH EFFECTS
This product may be used in certain applications where misting can occur. Excessive exposure to liquids and mists may cause skin and eye irritation. In addition, excessive exposure to mists may cause respiratory irritation and damage and aggravate pre-existing emphysema or asthma. Low order of toxicity. High-pressure injection under skin may cause serious damage.

NFPA Hazard ID: Health: 0 Flammability: 1 Reactivity: 0
HMIS Hazard ID: Health: 0 Flammability: 1 Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 4  FIRST AID MEASURES

INHALATION
Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use
adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT
Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT
Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION
First aid is normally not required. Seek medical attention if discomfort occurs.

SECTION 5  FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Pressurized mists may form a flammable mixture.

Hazardous Combustion Products: Aldehydes, Oxides of carbon, Smoke, Fume, Sulfur oxides, Incomplete combustion products

FLAMMABILITY PROPERTIES

Flash Point [Method]: >188°C (370°F) [ ASTM D-92]
Flammable Limits (Approximate volume % in air): LEL: 0.9  UEL: 7.0
Autoignition Temperature: N/D

SECTION 6  ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES
In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry
creeks. The National Response Center can be reached at (800)424-8802.

**SPILL MANAGEMENT**

**Land Spill:** Stop leak if you can do it without risk. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

**ENVIRONMENTAL PRECAUTIONS**

**Large Spills:** Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

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**SECTION 7**

**HANDLING AND STORAGE**

**HANDLING**

Avoid breathing mists or vapors. Prevent small spills and leakage to avoid slip hazard.

**Static Accumulator:** This material is a static accumulator.

**STORAGE**

Do not store in open or unlabelled containers.

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**SECTION 8**

**EXPOSURE CONTROLS / PERSONAL PROTECTION**

Exposure limits/standards for materials that can be formed when handling this product: When mists / aerosols can occur, the following are recommended: 5 mg/m³ - ACGIH TLV, 10 mg/m³ - ACGIH STEL, 5 mg/m³ - OSHA PEL.

**NOTE:** Limits/standards shown for guidance only. Follow applicable regulations.

**ENGINEERING CONTROLS**

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

**PERSONAL PROTECTION**

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use
with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Particulate air-purifying respirator approved for dust / oil mist is recommended.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Work conditions can greatly affect glove durability; inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use.

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended. Chemical type goggles should be worn during misting operations.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

**ENVIRONMENTAL CONTROLS**
See Sections 6, 7, 12, 13.

### SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Typical physical and chemical properties are given below. Consult the Supplier in Section 1 for additional data.

**GENERAL INFORMATION**
- **Physical State:** Liquid
- **Color:** Amber
- **Odor:** Characteristic
- **Odor Threshold:** N/D

**IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION**
- **Relative Density (at 15 C):** 0.883
- **Flash Point [Method]:** >188°C (370°F) [ASTM D-92]
- **Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 7.0
- **Autoignition Temperature:** N/D
- **Boiling Point / Range:** > 316°C (600°F)
- **Vapor Density (Air = 1):** > 2 at 101 kPa
Vapor Pressure:  < 0.013 kPa (0.1 mm Hg) at 20 C
Evaporation Rate (n-butyl acetate = 1): N/D
pH: N/A
Log Pow (n-Octanol/Water Partition Coefficient):  > 3.5
Solubility in Water: Negligible
Viscosity:  46 cSt (46 mm2/sec) at 40 C | 7.3 cSt (7.3 mm2/sec) at 100C
Oxidizing Properties:  See Sections 3, 15, 16.

OTHER INFORMATION
Freezing Point:  N/D
Melting Point:  N/A
Pour Point:  -24°C (-11°F)
DMSO Extract (mineral oil only), IP-346:  < 3 %wt

SECTION 10  STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Excessive heat. High energy sources of ignition.

MATERIALS TO AVOID: Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 11  TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

<table>
<thead>
<tr>
<th>Route of Exposure</th>
<th>Conclusion / Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Inhalation</strong></td>
<td></td>
</tr>
<tr>
<td>Toxicity (Rat): LC50 &gt; 5000 mg/m3</td>
<td>Minimally Toxic. Based on test data for structurally similar materials.</td>
</tr>
<tr>
<td>Irritation: No end point data.</td>
<td>Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs. Based on assessment of the components.</td>
</tr>
<tr>
<td><strong>Ingestion</strong></td>
<td></td>
</tr>
<tr>
<td>Toxicity (Rat): LD50 &gt; 2000 mg/kg</td>
<td>Minimally Toxic. Based on test data for structurally similar materials.</td>
</tr>
<tr>
<td><strong>Skin</strong></td>
<td></td>
</tr>
<tr>
<td>Toxicity (Rabbit): LD50 &gt; 2000 mg/kg</td>
<td>Minimally Toxic. Based on test data for structurally similar materials.</td>
</tr>
<tr>
<td>Irritation (Rabbit): Data available.</td>
<td>Negligible irritation to skin at ambient temperatures. Based on test data for structurally similar materials.</td>
</tr>
<tr>
<td><strong>Eye</strong></td>
<td></td>
</tr>
<tr>
<td>Irritation (Rabbit): Data available.</td>
<td>May cause mild, short-lasting discomfort to eyes. Based on test data for structurally similar materials.</td>
</tr>
</tbody>
</table>

CHRONIC/OTHER EFFECTS
For the product itself:
Oil Mist (highly refined oils): Animals exposed to high concentrations of mist developed oil retention, inflammation, and oil granulomas in the respiratory tract. Oils exposed to high temperatures, cracking conditions, or mixing with tramp / used oils may introduce polycyclic aromatic compounds or microbial contaminants that could result in cancer or severe respiratory hazards.

Contains:
Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung nonspecific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitizing in test animals.

Additional information is available by request.

The following ingredients are cited on the lists below: None.

---REGULATORY LISTS SEARCHED---
1 = NTP CARC
2 = NTP SUS
3 = IARC 1
4 = IARC 2A
5 = IARC 2B
6 = OSHA CARC

SECTION 12 ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

ECOTOXICITY
Material -- Not expected to be harmful to aquatic organisms.

MOBILITY
Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY
Biodegradation:
Base oil component -- Expected to be inherently biodegradable

BIOACCUMULATION POTENTIAL
Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

SECTION 13 DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS
Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.
REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrosivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

LAND (DOT) : Not Regulated for Land Transport

LAND (TDG) : Not Regulated for Land Transport

SEA (IMDG) : Not Regulated for Sea Transport according to IMDG-Code

AIR (IATA) : Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD: Under some use conditions, this material may be considered to be hazardous in accordance with OSHA 29 CFR 1910.1200.

NATIONAL CHEMICAL INVENTORY LISTING: TSCA

EPCRA: This material contains no extremely hazardous substances.

SARA (311/312) REPORTABLE HAZARD CATEGORIES: None.

SARA (313) TOXIC RELEASE INVENTORY: This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

The Following Ingredients are Cited on the Lists Below:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>List Citations</th>
</tr>
</thead>
<tbody>
<tr>
<td>CHLORINE (ELEMENTAL ANALYSIS)</td>
<td>7782-50-5</td>
<td>1, 4</td>
</tr>
<tr>
<td>PHOSPHORODITHIOIC ACID, O,O-DI C1-14-ALKYL ESTERS, ZINC SALTS (2:1) (ZDDP)</td>
<td>68649-42-3</td>
<td>15</td>
</tr>
</tbody>
</table>
---REGULATORY LISTS SEARCHED---

1 = ACGIH ALL  
2 = ACGIH A1  
3 = ACGIH A2  
4 = OSHA Z  
5 = TSCA 4  
6 = TSCA 5a2  
7 = TSCA 5e  
8 = TSCA 6  
9 = TSCA 12b  
10 = CA P65 CARC  
11 = CA P65 REPRO  
12 = CA RTK  
13 = IL RTK  
14 = LA RTK  
15 = MI 293  
16 = MN RTK  
17 = NJ RTK  
18 = PA RTK  
19 = RI RTK

Code key: CARC=Carcinogen; REPRO=Reproductive

<table>
<thead>
<tr>
<th>SECTION 16</th>
<th>OTHER INFORMATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>N/D = Not determined, N/A = Not applicable</td>
<td></td>
</tr>
</tbody>
</table>

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:
Revision Changes:
Section 13: Empty Container Warning was modified.
Section 09: Boiling Point C(F) was modified.
Section 08: Hand Protection was modified.
Section 09: Vapor Pressure was modified.
Section 11: Inhalation Lethality Test Data was modified.
Section 06: Accidental Release - Spill Management - Water was modified.
Section 09: Relative Density - Header was modified.
Section 09: Flash Point C(F) was modified.
Section 09: Viscosity was modified.
Section 09: Viscosity was modified.
Section 08: Respiratory Protection was modified.
Section 15: SARA (313) TOXIC RELEASE INVENTORY - Header was modified.
Section 15: National Chemical Inventory Listing was modified.
Section 06: Notification Procedures was modified.
Section 12: Bioaccumulation - Header was added.
Section 12: Ecological Information - Bioaccumulation was added.
Section 12: Ecological Information - Bioaccumulation was added.
Section 15: SARA (313) TOXIC RELEASE INVENTORY - Table was deleted.
Section 15: SARA 313 - Chemical Name - Header was deleted.
Section 15: SARA 313 - CAS Number - Header was deleted.
Section 15: SARA313 - Typical Value - Header was deleted.

PRECAUTIONARY LABEL TEXT:
Caution! Excessive exposure to mist may cause skin and eye irritation. In addition, excessive exposure to mist may cause respiratory irritation and damage, and aggravate pre-existing emphysema and asthma. Use with adequate ventilation. If inhaled and symptoms develop, remove to fresh air and get medical attention.

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