MATERIAL SAFETY DATA SHEET
L-68E

Section 1 - Product Identification

Trade name: SC 400
Product name: Natural Cleaner / Degreaser
Order no.: 53-G513, 53-G516, 53-G517, 53-G 518
WHMIS Classification: D2B, B3
Controlled under WHMIS: Yes

Section 2 - Hazardous Ingredients

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS Number</th>
<th>% by Weight</th>
<th>LD50RAT (oral)</th>
<th>LC50RAT</th>
</tr>
</thead>
<tbody>
<tr>
<td>di-Limonene</td>
<td>94266-47-4</td>
<td>55 - 65</td>
<td>5 g/kg</td>
<td>N/A</td>
</tr>
<tr>
<td>Ethyl Lactate</td>
<td>97-84-3</td>
<td>35 - 45</td>
<td>2500 mg/kg</td>
<td>5400 mg/m² for 8 hours</td>
</tr>
</tbody>
</table>

Section 3 - Physical / Chemical Characteristics

Physical state: Liquid
pH: N/A
Specific gravity: Approx. 0.90 g/ml
Evaporation rate: N/A
Odour & appearance: Light citrus
Boiling point: 125°C
Vapour pressure: N/A
VOC g/L: 900 g/L
Odour threshold: None
Freezing point: -2°C
Vapour density: N/A
Water solubility: Insoluble

Section 4 - Fire & Explosion Hazard

Flammability: Yes
Conditions: All heat sources
Extinguishing media: Foam, dry powder, CO2.
Flashpoint: 45°C, c.c.
Hazardous combustion products: Carbon Oxides
Auto ignition temperature: 400°C for ethyl lactate
Sensitivity to mechanical impact or static discharge: N/A
Flammable limits (%): Upper: 6.1 at 150°C Lower: 0.7 at 150°C for terpene

Section 5 - Reactivity Data

Chemical stability: Yes
Conditions: None
Reactivity conditions: Source of heat.
Incompatible substances: Reaction with strong oxidizers
Hazardous decomposition products: Carbon oxides

N/A - Not Applicable
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Section 6 - Toxicological Data

Route of entry: Eye and skin contact, inhalation, ingestion.
Acute exposure effects: Eyes and skin irritant.
Chronic exposure effects: No known effects.
Exposure limits (TLV/TWA): N/A

<table>
<thead>
<tr>
<th>Carcinogenicity</th>
<th>Mutagenicity</th>
<th>Reproductive toxicity</th>
<th>Teratogenicity</th>
<th>Synergistic effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

If yes to any of the above, specify:

Section 7 - Preventive Measures

Protective equipment: Eyewear, clothing, gloves.
Handling procedures: Keep away from ignition source.
Waste disposal methods: Dispose as per municipal, provincial and federal regulations.
Leak/spill procedures: Danger! Slippery! Pick up the product using protective equipment.
Storage requirements: Store below 50°C, keep away from oxidizers.
Engineering controls: Ensure adequate ventilation.
Handling equipment: None
Special shipping information: Flammable liquid, N.O.S. (Dipentene), Class 3, UN1993, P.G. III

Section 8 - First Aid Measures

Skin contact: Rinse immediately with plenty of warm water for at least 15 minutes.
Eye contact: Rinse immediately with plenty of warm water for at least 15 minutes.
Inhalation: Remove victim to fresh air.
Ingestion: Do not induce vomiting. Consult a physician immediately.
Other: Remove contaminated clothing and wash before reusing. In all cases, consult a physician.

Section 9 - Preparation of MSDS

Prepared by: International Product Manager - Chemical Tools
Telephone: 1-888-592-5837
Date: September 21, 2009

This data is offered in good faith as typical values and not as a product specification. No warranty, either express or implied is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.