1. PRODUCT IDENTIFICATION

Trade Name: Ren 1250

Chemical Family: Amine

Synonyms:
RP 1250 Hardener

Intended Use or Product Type:
All purpose paste hardener

2. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>OSHA</th>
<th>CAS No.</th>
<th>CHEMICAL IDENTITY</th>
<th>EXPOSURE LIMITS</th>
<th>CARCINOGEN STATUS</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>ACGIH TWA</td>
<td>ACGIH STEL</td>
</tr>
<tr>
<td>*</td>
<td>111-40-0</td>
<td>1,2-Ethanediamine, N-(2-aminoethyl)-Diethylenetriamine</td>
<td>1 ppm</td>
<td>NE</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1.00 - 5.00 % by wt</td>
<td></td>
<td></td>
</tr>
<tr>
<td>*</td>
<td>112-24-3</td>
<td>1,2-Ethanediamine, N,N'-bis(2-aminoethyl)-Triethyleneetetramine</td>
<td>NE</td>
<td>NE</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1.00 - 5.00 % by wt</td>
<td></td>
<td></td>
</tr>
<tr>
<td>*</td>
<td>14808-60-7</td>
<td>Quartz (SiO2) Crystalline silica</td>
<td>0.05 mg/m3</td>
<td>NE</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.10 - 1.00 % by wt</td>
<td></td>
<td></td>
</tr>
<tr>
<td>*</td>
<td>25154-52-3</td>
<td>Phenol, Nonyl-Nonyl Phenol</td>
<td>NE</td>
<td>NE</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7.00 - 13.00 % by wt</td>
<td></td>
<td></td>
</tr>
<tr>
<td>*</td>
<td>68410-23-1</td>
<td>Fatty acids, C18-unsat., dimers, reaction products with polyethylenepolyamines Polyamide Resin</td>
<td>NE</td>
<td>NE</td>
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<tr>
<td></td>
<td></td>
<td>7.00 - 13.00 % by wt</td>
<td></td>
<td></td>
</tr>
<tr>
<td>*</td>
<td>68738-77-2</td>
<td>1,3-Benzenedimethanamine</td>
<td>NE</td>
<td>NE</td>
</tr>
</tbody>
</table>
3. HAZARDS IDENTIFICATION

Emergency Overview: Corrosive - causes eye burns. Causes severe skin irritation and may cause skin burns. Can cause allergic respiratory reaction and allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed.

Primary Route(s) of Entry: Dermal; heated product may produce inhalable vapors.

Carcinogenicity (NTP, IARC, OSHA): This product contains crystalline silica. Repeated inhalation of respirable free crystalline silica dust may cause delayed lung injury (silicosis) and cancer.

Chronic: Overexposure may have effects on developing fetus. Possible mutagen.

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

Inhalation: Remove to fresh air. Seek immediate medical attention.

Eyes: Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

Overexposure Effects: Corrosive - causes eye burns. Causes severe skin irritation and may cause skin burns. Can cause allergic respiratory reaction and allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed.

Medical Conditions Aggravated by Exposure: Skin, eye and pulmonary conditions.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

5. FIRE FIGHTING MEASURES
Flash Point: > 200°F (> 93 °C)
Flash Point Method Used: (estimated)
Flammable Limits in Air (Lower - % by volume): Not established
Flammable Limits in Air (Upper - % by volume): Not established

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.
Fire Fighting Equipment: Use self-contained breathing apparatus.
Fire and Explosion Hazards: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Remove spillage by absorbing in absorbent material.

7. HANDLING AND STORAGE

Signal Word: Danger!

Precautions: Corrosive - causes eye burns. Causes severe skin irritation and may cause skin burns. Can cause allergic respiratory reaction and allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed. Do not get in eyes, on skin, or on clothing. Avoid breathing vapor or mist. Avoid tasting or swallowing. Keep container closed when not in use. Use with adequate ventilation. Wash thoroughly after handling. Notice! Contains crystalline silica. Breathing dust may cause cancer and delayed lung injury. Overexposure may have effects on developing fetus. Possible mutagen.

Other Handling Information: Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Skin Protection: Wear impermeable gloves.

Respiratory Protection: Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

Eye Protection: Wear splash-proof chemical goggles.

Engineering Controls: General mechanical and local exhaust in accordance with ACGIH recommendations.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color: Dark Grey
Odor: Ammoniacal
Physical State: Paste
Solubility in Water: Slight
Vapor Pressure: 0.1 mm Hg at 25°C (77 °F)
Specific Gravity: 1.58 - 1.71 (water = 1)
Boiling Point: Not Determined
Melting Point: Not Determined
Evaporation Rate: Not Determined
Density: Not Determined

Printed: 6/14/2007
Vapor Density: Not Determined
VOC: 121.77 g/L
pH: Not Determined
Coefficient of water/oil: Not Determined

Percent Volatile: Not determined.

10. STABILITY AND REACTIVITY

Conditions to Avoid: Excessive heat for prolonged periods of time.

Stability: Stable.

Incompatibility: Strong oxidizers, acids and bases.

Hazardous Decomposition Products: Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Acute Oral Effects (LD50): Component(s) are slightly toxic, 500 - 5000 mg/kg (rat).
Diethylenetriamine= 1080 - 2330 mg/kg (rat)
Triethylenetetramine= 2500 - 4340 mg/kg (rat)

Acute Dermal Toxicity (LD50): Component(s) are toxic, 200 - 1000 mg/kg (rabbit).
Diethylenetriamine= 672 - 1240 mg/kg (rabbit)
Triethylenetetramine= 550 - 800 mg/kg (rabbit)

Sensitization: May cause allergic skin reaction and respiratory sensitivity in some people.

Carcinogenicity: This product contains crystalline silica. Repeated inhalation of respirable free crystalline silica dust may cause delayed lung injury (silicosis) and cancer.

Skin Irritation: Severe skin irritant.

Eye Irritation: Corrosive. Causes burns.

12. ECOLOGICAL INFORMATION

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.

14. TRANSPORT INFORMATION

DOT: Non-Bulk
Proper Shipping Name: Not Regulated

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15. REGULATORY INFORMATION

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.


SARA Title III: Section 313 Toxic Chemical List (TCL): This product contains a toxic chemical(s) for routine annual toxic chemical release reporting under section 313 (40 CFR 372). This information must be included in all MSDS’s copied or distributed for this material.

Chemical Name: Aluminum
Percent in Composition: 30 % by wt
Comment:

Chemical Name: Phenol, 4,4'- (1-methylene)dimethylphenol (Bisphenol A)
Common Name: Bisphenol A
Percent in Composition: 1 - 5 % by wt
Comment:

TSCA Section 8(b) - Inventory Status: All chemical components of this product are in compliance with TSCA inventory requirements.

TSCA Section 12(b) - Export Notification: This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

International Regulations:

Canadian Inventory Status: All components in this product are included on the Domestic Substances List (DSL) or the Non-Domestic Substances List (NDSL).

Canadian WHMIS: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. D1B D2A D2B

State Regulations:

California Proposition 65: The following is required composition information. This product contains the following chemical(s) which are currently listed on the California list of Known Carcinogens and Reproductive Toxins:

Chemical Name: Quartz (SiO2)
Common Name: Crystalline silica
CAS Number: 14808-60-7
Percent in Composition: 0.1 - 1 % by wt
Comment: Warning! This chemical is known to the State of California to cause cancer.

Chemical Name: Arsenic
CAS Number: 7440-38-2
Percent in Composition: 0 % by wt
Comment: Warning! This chemical is known to the State of California to cause cancer and birth defects or other reproductive harm.

Chemical Name: Lead
CAS Number: 7439-92-1
Percent in Composition: 0 % by wt
Comment: Warning! This chemical is known to the State of California to cause cancer and birth defects or other reproductive harm.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Aluminum
CAS Number: 7429-90-5
Comment: Environmental Hazardous Substance

Chemical Name: Limestone
Common Name: Calcium carbonate
CAS Number: 1317-65-3
Comment: Hazardous Substance

Chemical Name: Aluminum hydroxide
Common Name: Hydrated Alumina
CAS Number: 21645-51-2
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Fatty acids, C18-unsatd., dimers, reaction products with polyethylene polyamines
Common Name: Polyamide Resin
CAS Number: 68410-23-1
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Phenol, Nonyl-
Common Name: Nonyl Phenol
CAS Number: 25154-52-3
Comment: Hazardous Substance

Chemical Name: 1,2-Ethanediamine, N-(2-aminoethyl)-
Common Name: Diethylenetriamine
CAS Number: 111-40-0
Comment: Hazardous Substance

Chemical Name: 1,2-Ethanediamine, N,N'-bis(2-aminoethyl)-
Common Name: Triethylenetetramine
CAS Number: 112-24-3
Comment: Hazardous Substance

Chemical Name: Silica
Common Name: Fumed Silica
16. OTHER INFORMATION

MSDS No: 5997
Approved By: Dianne Blessing
Title: EH&S Specialist

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