Huntsman Advanced Materials Americas Inc.

P.O. Box 4980 The Woodlands, TX 77387-4980 **HUNTSMAN**

Enriching lives through innovation

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Effective Date: 10/31/07

Material Safety Data Sheet

MSDS No: 5996

1. PRODUCT IDENTIFICATION

Trade Name: RenPaste 1250

Chemical Family: Epoxy



NFPA RATING

Health:	2
Flammability:	1
Reactivity:	1
Personal Protection:	

HMIS RATING

Synonyms: RP 1250 Resin

Intended Use or Product Type: General purpose paste

2. COMPOSITION / INFORMATION ON INGREDIENTS

O S	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS					CARCINOGEN STATUS		
H			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
A			TWA	STEL	PEL	STEL				
*	25068-38-6 Common Name: Concentration	Phenol, 4,4'-(1- methylethylidene)bis-, polymer with (chloromethyl)oxirane Bisphenol A diglycidyl ether polymer 30.00 - 60.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	3101-60-8 Common Name: Concentration	Oxirane, [[4-(1,1-dimethylethyl)phenoxy]methyl]-Butylphenyl glycidyl ether 1.00 - 5.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR

* = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: Causes skin and eye irritation. May cause allergic skin reaction.

Primary Route(s) of Entry: Dermal; heated product may produce inhalable vapors.

4. FIRST AID MEASURES

Printed: 11/9/2007

Page 1 of 6

RenPaste 1250

Huntsman Advanced Materials Americas Inc. (EL)

Effective Date: 10/31/07

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

Inhalation: Remove to fresh air. Seek immediate medical attention.

Eyes: Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

Overexposure Effects: Causes skin and eye irritation. May cause allergic skin reaction.

Medical Conditions Aggravated by Exposure: Skin and eye conditions.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

5. FIRE FIGHTING MEASURES

Flash Point:

> 200°F (> 93 °C)

Flash Point Method Used:

Estimated

Flammable Limits in Air (Lower - % by volume):

Not established

Flammable Limits in Air (Upper - % by volume):

Not established

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus.

Fire and Explosion Hazards: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Remove spillage by absorbing in absorbent material.

7. HANDLING AND STORAGE

Signal Word: Warning!

Precautions: Can cause skin irritation, eye irritation, and allergic skin reaction. Avoid contact with eyes, skin, and clothing.

Wash thoroughly after handling.

Other Handling Information: Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Skin Protection: Wear impermeable gloves.

Respiratory Protection: Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

Printed: 11/9/2007

RenPaste 1250 Huntsman Advanced Materials
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Eye Protection: Wear splash-proof chemical goggles.

Effective Date: 10/31/07

Engineering Controls: General mechanical and local exhaust in accordance with ACGIH recommendations.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:Light GreyOdor:No OdorPhysical State:PasteSolubility in Water:Nil

Vapor Pressure: 0.0003 mm Hg at 25°C (77 °F)

Specific Gravity: 1.5 - 1.6 (water = 1)

Boiling Point:Not DeterminedMelting Point:Not DeterminedEvaporation Rate:Not DeterminedDensity:Not DeterminedVapor Density:Not DeterminedVOC:0 g/L

pH: 0 g/L Not Determined

Coefficient of water/oil: Not Determined

Percent Volatile: Not determined.

10. STABILITY AND REACTIVITY

Conditions to Avoid: Excessive heat for prolonged periods of time.

Stability: Stable.

Incompatibility: Strong oxidizers, acids and bases.

Hazardous Decomposition Products: Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Sensitization: Possible in susceptible individuals.

Carcinogenicity: Based on several dermal studies in mice, IARC had concluded in 1999 that diglycidyl ether of bisphenol A is not classifiable as a human carcinogen (Group 3) and has limited evidence of carcinogenicity in animals.

Skin Irritation: Irritant.

Eve Irritation: Irritant.

Reproduction: For diglycidyl ether of bisphenol A- There were no treatment-related histologic changes noted nor effects on reproductive performance in rats at any oral dose tested.

Teratogenicity: For diglycidyl ether of bisphenol A- No adverse effects on embryonic or fetal development was observed in rabbits after dermal exposure.

Printed: 11/9/2007 Page 3 of 6

RenPaste 1250

Huntsman Advanced Materials Americas Inc. (EL)

Effective Date: 10/31/07

Mutagenicity: For diglycidyl ether of bisphenol A- In vitro tests showed mutagenic effects which were not observed with in vivo tests.

Sub-Chronic: Diglycidyl ether of bisphenol A, applied to the skin of rats five times per week for approximately 13 weeks, caused no apparent systemic toxicity with the exception of decreased body weight and body weight gain.

12. ECOLOGICAL INFORMATION

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.

14. TRANSPORT INFORMATION

DOT: Non-Bulk

Proper Shipping Name:

Not Regulated

IATA: Non-Bulk

Proper Shipping Name:

Not Regulated

IMDG: Non-Bulk

Proper Shipping Name:

Not Regulated

TDG: Non-Bulk

Proper Shipping Name:

Not Regulated

Motor Freight Classification Resin compounds, N.O.I.

15. REGULATORY INFORMATION

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

Resource Conservation and Recovery Act (RCRA): Not a hazardous waste under RCRA (40 CFR 261).

SARA Title III: Section 313 Toxic Chemical List (TCL): This product contains a toxic chemical(s) for routine annual toxic chemical release reporting under section 313 (40 CFR 372). This information must be included in all MSDS's copied or distributed for this material.

Chemical Name: Aluminum

Percent in Composition: 10 % by wt

Comment:

TSCA Section 8(b) - Inventory Status: All chemical components of this product are in compliance with TSCA inventory requirements.

Printed: 11/9/2007 Page 4 of 6

Effective Date: 10/31/07

TSCA Section 12(b) - Export Notification: This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

International Regulations:

Canadian Inventory Status: This product contains one or more chemicals currently not on the Canadian Domestic Substance List.

Canadian WHMIS: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. D2B

State Regulations:

California Proposition 65: This product does not contain any chemicals currently on the California list of Known Carcinogens and Reproductive Toxins.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane

Common Name: Bisphenol A diglycidyl ether polymer

CAS Number: 25068-38-6

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Limestone

Common Name: Calcium carbonate

CAS Number: 1317-65-3 Comment: Hazardous Substance

Chemical Name: Glass, oxide Common Name: Fiberglass CAS Number: 65997-17-3

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Aluminum CAS Number: 7429-90-5

Comment: Environmental Hazardous Substance

Chemical Name: Quaternary ammonium compounds, benzyl(hydrogenated tallow alkyl)dimethyl, salts with hectorite

Common Name: Quaternary ammonium compound

CAS Number: 71011-26-2

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Oxirane, [[4-(1,1-dimethylethyl)phenoxy]methyl]-

Common Name: Butylphenyl glycidyl ether

CAS Number: 3101-60-8

Comment: Not on Pennsylvania Hazardous Substance List

16. OTHER INFORMATION

MSDS No:

5996

Approved By:

Dianne Blessing

Title:

EH&S Specialist

Printed: 11/9/2007

Page 5 of 6

Effective Date: 10/31/07

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Printed: 11/9/2007 Page 6 of 6