

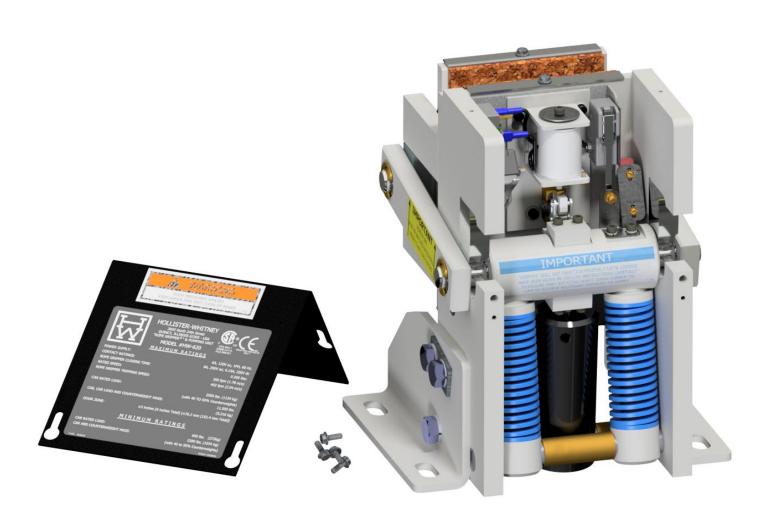
Document Name	Date	Rev.	Page	Bulletin
Rope Gripper Prints & Parts List Supplement	8/7/23	Е	1 of 73	1144S

Hollister-Whitney Elevator Company, LLC

PRINT & PARTS LIST SUPPLEMENT FOR

Models #620, #621, #622, #624, #625, #626, & #626SPL Hollister-Whitney "Rope Gripper ®" & Pumping Unit

(Patent # 5,228,540) CSA Certification File #88181





Document Name	Date	Rev.	Page	Bulletin
Rope Gripper Prints & Parts List Supplement	8/7/23	Е	2 of 73	1144S

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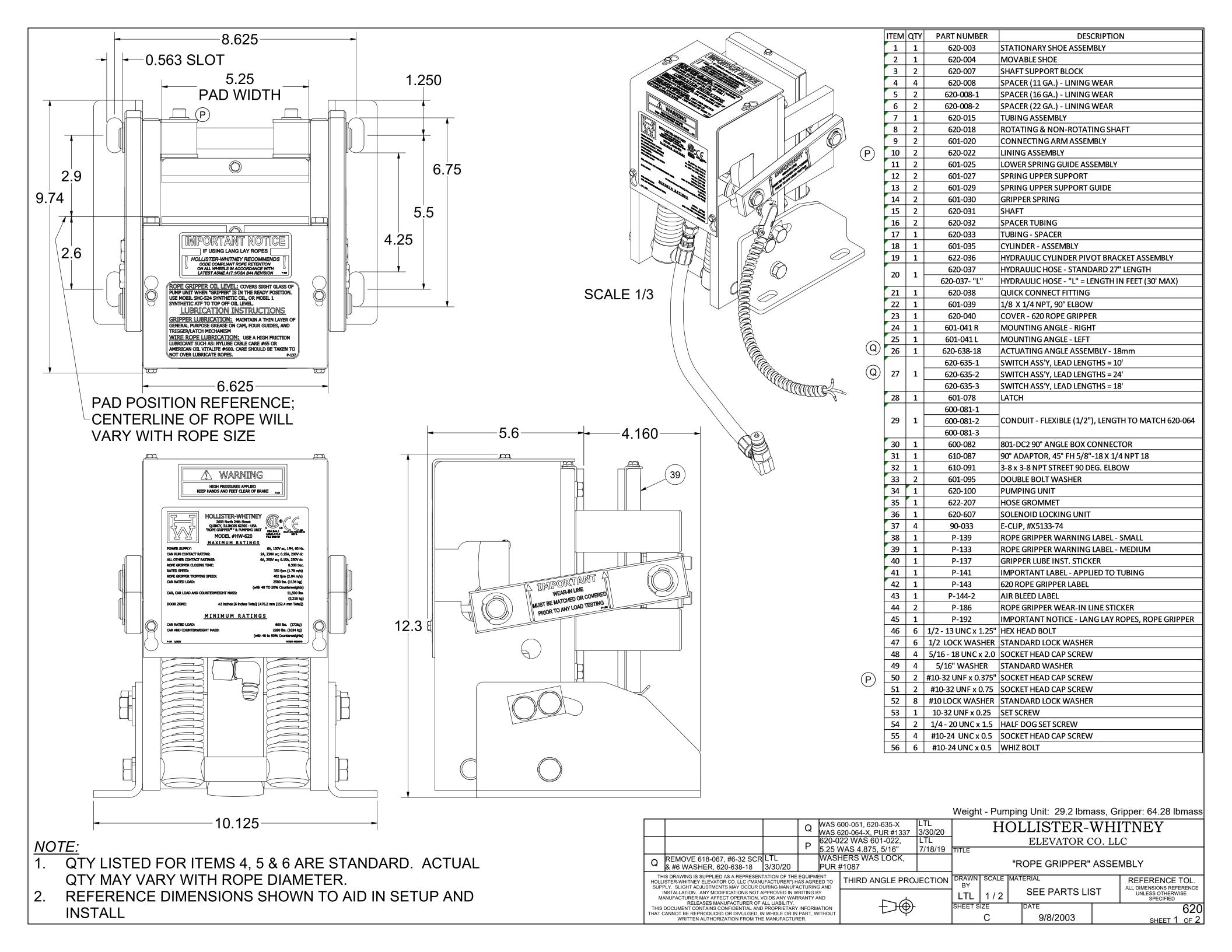
Legacy Parts Lists

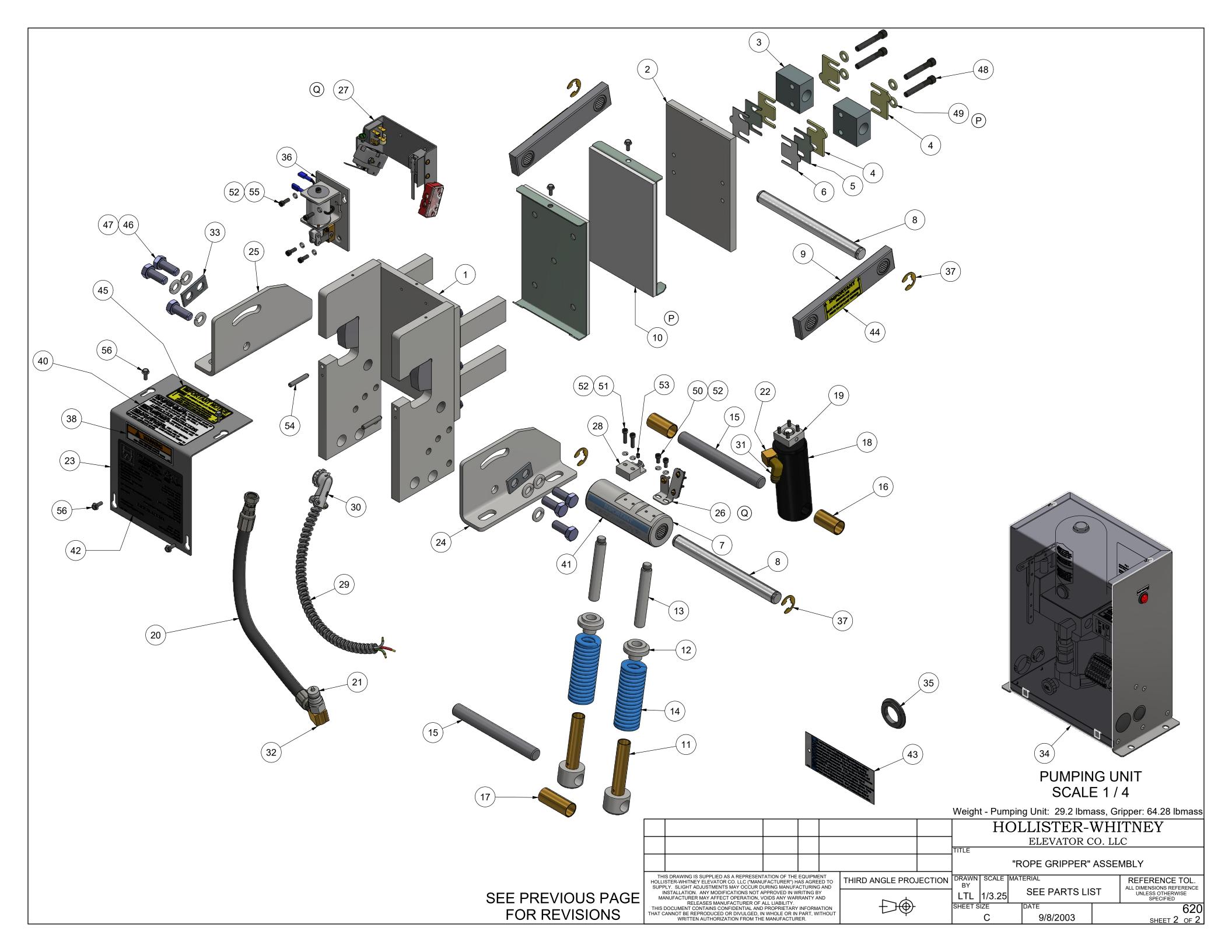
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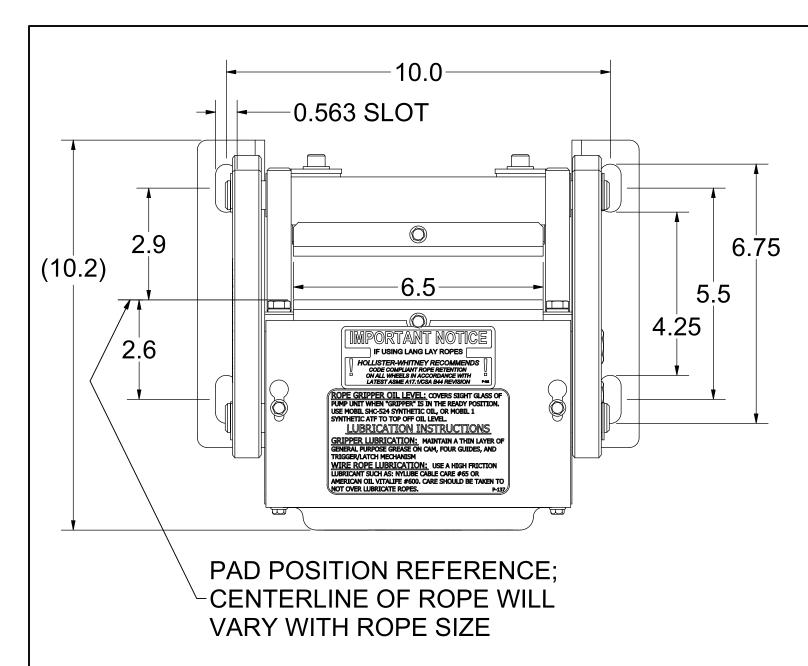
#626-NEMA Rope Gripper

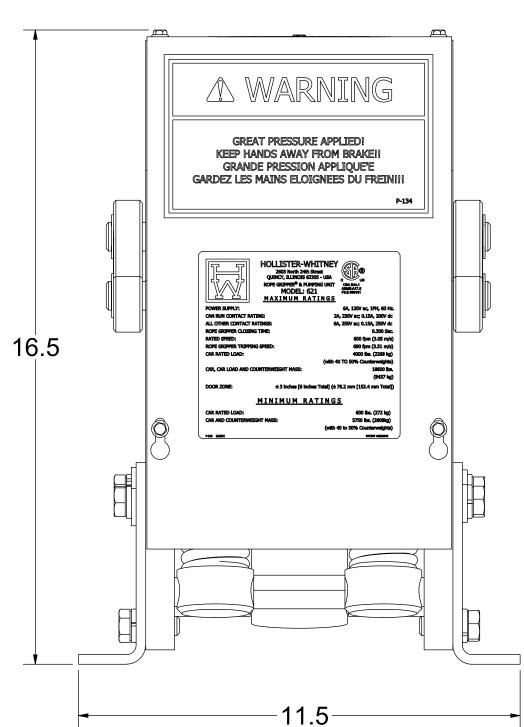
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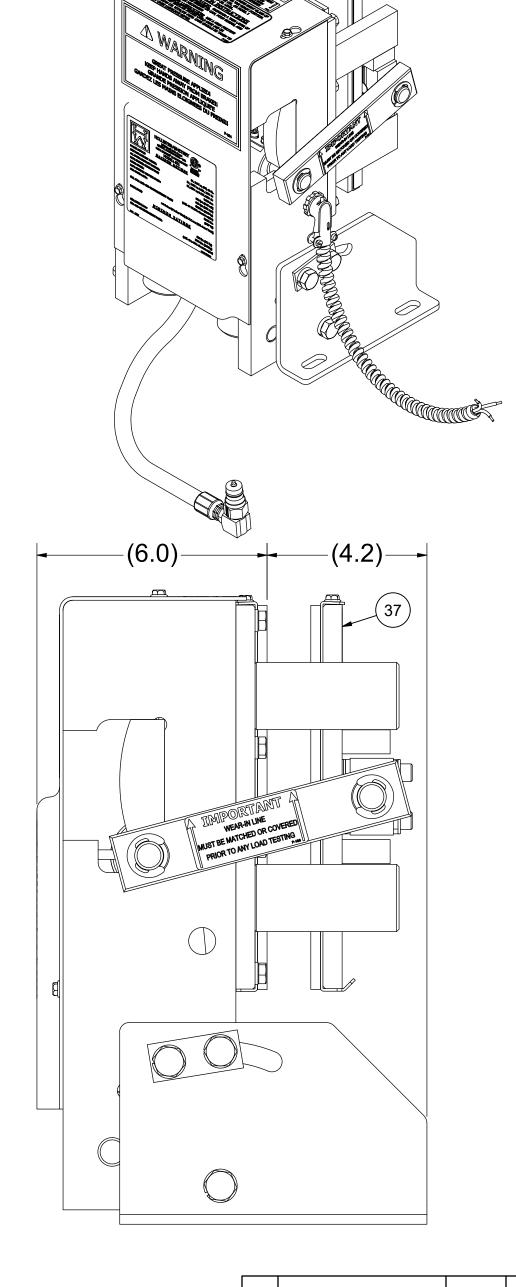






NOTE:

- 1. QTY LISTED FOR ITEMS 3, 4 & 5 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- 2. REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND INSTALL



- - -			TARTIVOIVIBLIC	DESCRIPTION	
	1	1	622-003	STATIONARY SHOE ASSEMBLY	
	2	2	620-007	SHAFT SUPPORT BLOCK	
	3	4	620-008	SPACER (11 GA.) - LINING WEAR	
	4	2	620-008-1	SPACER (16 GA.) - LINING WEAR	
	5	2	620-008-2	SPACER (22 GA.) - LINING WEAR	
	6	1	622-015	TUBING ASSEMBLY	
	7	2	622-018	SHAFT - ROTATING & NON-ROTATING	
	8	2	600-020	CONNECTING ARM ASSEMBLY	
	9	2	622-022	LINING ASSEMBLY	
	10	2	600-025	LOWER SPRING GUIDE ASSEMBLY	
	11	2	600-027	UPPER SPRING SUPPORT	
	12	2	600-029	GUIDE - UPPER SPRING SUPPORT	
	13	2	621-030	SPRING	
	14	2	622-031	SHAFT	
	15	2	601-032	TUBING - SPACER	
	16	1	622-033	TUBING - SPACER	
	17	1	600-035	CYLINDER ASSEMBLY	
	18	1	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY	
ľ	19	1	620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH	
	19		620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)	
	20	1	620-038	QUICK CONNECT FITTING	
	21	1	622-040	COVER - 622 ROPE GRIPPER	
	22	1	600-041 R	ANGLE, RIGHT HAND - MOUNTING	
	23	1	600-041 L	ANGLE, LEFT HAND - MOUNTING	
(B)	24	1	620-638-18	ACTUATING ANGLE ASSEMBLY - 18mm	
			622-635-1	SWITCH ASS'Y, LEAD LENGTHS = 10'	
(B)	25	1	622-635-2	SWITCH ASS'Y, LEAD LENGTHS = 24'	
			622-635-3	SWITCH ASS'Y, LEAD LENGTHS = 18'	
	26	1	622-072	MOVABLE SHOE ASSEMBLY	
	27	1	601-078	LATCH	
ľ	28		600-081-1		
		1	600-081-2		
			600-081-3		
	29	1	600-082	801-DC2 90° ANGLE BOX CONNECTOR	
	30	1	610-087	PARKER #149F-6-4 MALE ELBOW	
	31	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW	
	32	2	600-095	WASHER - DOUBLE BOLT	
	33	1	620-100	PUMPING UNIT	
	34	1	622-207	HOSE GROMMET	
	35	1	620-607	SOLENOID LOCKING UNIT	
	36	4	90-033	E-CLIP, #X5133-74	
_	37	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM	
	- 7		I		
	38	1	P-134	ROPE GRIPPER WARNING LABEL - LARGE	
	38 39	1	P-134 P-137	ROPE GRIPPER WARNING LABEL - LARGE GRIPPER LUBE INST. STICKER	
	_				
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	39 40	1	P-137 P-141	GRIPPER LUBE INST. STICKER IMPORTANT LABEL - APPLIED TO TUBING	
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	39 40 41 42 43 44	1 1 1 2 1	P-137 P-141 P-144-2 P-186 P-192 P-219 1/2 - 13 UNC x 1.25"	GRIPPER LUBE INST. STICKER IMPORTANT LABEL - APPLIED TO TUBING AIR BLEED LABEL ROPE GRIPPER WEAR-IN LINE STICKER IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER 621 ROPE GRIPPER LABEL	
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	39 40 41 42 43 44 45 46 47 48	1 1 2 1 1 6 6 4	P-137 P-141 P-144-2 P-186 P-192 P-219 1/2 - 13 UNC x 1.25" 1/2 LOCK WASHER 5/16 - 18 UNC x 2.0 5/16" WASHER 1/4 - 20 UNC x 1.5	GRIPPER LUBE INST. STICKER IMPORTANT LABEL - APPLIED TO TUBING AIR BLEED LABEL ROPE GRIPPER WEAR-IN LINE STICKER IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER 621 ROPE GRIPPER LABEL HEX HEAD BOLT STANDARD LOCK WASHER SOCKET HEAD CAP SCREW STANDARD WASHER	
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	39 40 41 42 43 44 45 46 47 48 49 50 51 52	1 1 2 1 1 6 6 4 4 2 2 2 8	P-137 P-141 P-144-2 P-186 P-192 P-219 1/2 - 13 UNC x 1.25" 1/2 LOCK WASHER 5/16 - 18 UNC x 2.0 5/16" WASHER 1/4 - 20 UNC x 1.5 #10-32 UNF x 0.375"	GRIPPER LUBE INST. STICKER IMPORTANT LABEL - APPLIED TO TUBING AIR BLEED LABEL ROPE GRIPPER WEAR-IN LINE STICKER IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER 621 ROPE GRIPPER LABEL HEX HEAD BOLT STANDARD LOCK WASHER SOCKET HEAD CAP SCREW STANDARD WASHER HALF DOG SET SCREW SOCKET HEAD CAP SCREW SOCKET HEAD CAP SCREW SOCKET HEAD CAP SCREW STANDARD LOCK WASHER	
	39 40 41 42 43 44 45 46 47 48 49 50 51	1 1 2 1 1 6 6 4 4 2 2	P-137 P-141 P-144-2 P-186 P-192 P-219 1/2 - 13 UNC x 1.25" 1/2 LOCK WASHER 5/16 - 18 UNC x 2.0 5/16" WASHER 1/4 - 20 UNC x 1.5 #10-32 UNF x 0.375" #10-32 UNF x 0.75	GRIPPER LUBE INST. STICKER IMPORTANT LABEL - APPLIED TO TUBING AIR BLEED LABEL ROPE GRIPPER WEAR-IN LINE STICKER IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER 621 ROPE GRIPPER LABEL HEX HEAD BOLT STANDARD LOCK WASHER SOCKET HEAD CAP SCREW STANDARD WASHER HALF DOG SET SCREW SOCKET HEAD CAP SCREW SOCKET HEAD CAP SCREW	
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	39 40 41 42 43 44 45 46 47 48 49 50 51 52 53	1 1 2 1 6 6 4 4 2 2 2 8 1	P-137 P-141 P-144-2 P-186 P-192 P-219 1/2 - 13 UNC x 1.25" 1/2 LOCK WASHER 5/16 - 18 UNC x 2.0 5/16" WASHER 1/4 - 20 UNC x 1.5 #10-32 UNF x 0.375" #10-32 UNF x 0.75 #10 LOCK WASHER	GRIPPER LUBE INST. STICKER IMPORTANT LABEL - APPLIED TO TUBING AIR BLEED LABEL ROPE GRIPPER WEAR-IN LINE STICKER IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER 621 ROPE GRIPPER LABEL HEX HEAD BOLT STANDARD LOCK WASHER SOCKET HEAD CAP SCREW STANDARD WASHER HALF DOG SET SCREW SOCKET HEAD CAP SCREW SOCKET HEAD CAP SCREW SOCKET HEAD CAP SCREW SOCKET HEAD CAP SCREW STANDARD LOCK WASHER SET SCREW	

Weight - Pumping Unit: 29.2 lbmass, Gripper: 96.36 lbmass

HOLLISTER-WHITNEY
ELEVATOR CO. LLC

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				OVE 618-067, #6-32 SCR VASHER, 620-638-18	LTL 3/30/20	
		I		600-051, 622-635-X 622-064-X, PUR #1337		T
		Ι Δ	PROI PUR :	DUCTION RELEASE, #1087	LTL 7/31/19	
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THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EQUIPMENT HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS AGREED TO SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND RELEASES MANUFACTURER OF ALL LIABILITY.

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THIRD ANGLE PROJECTION

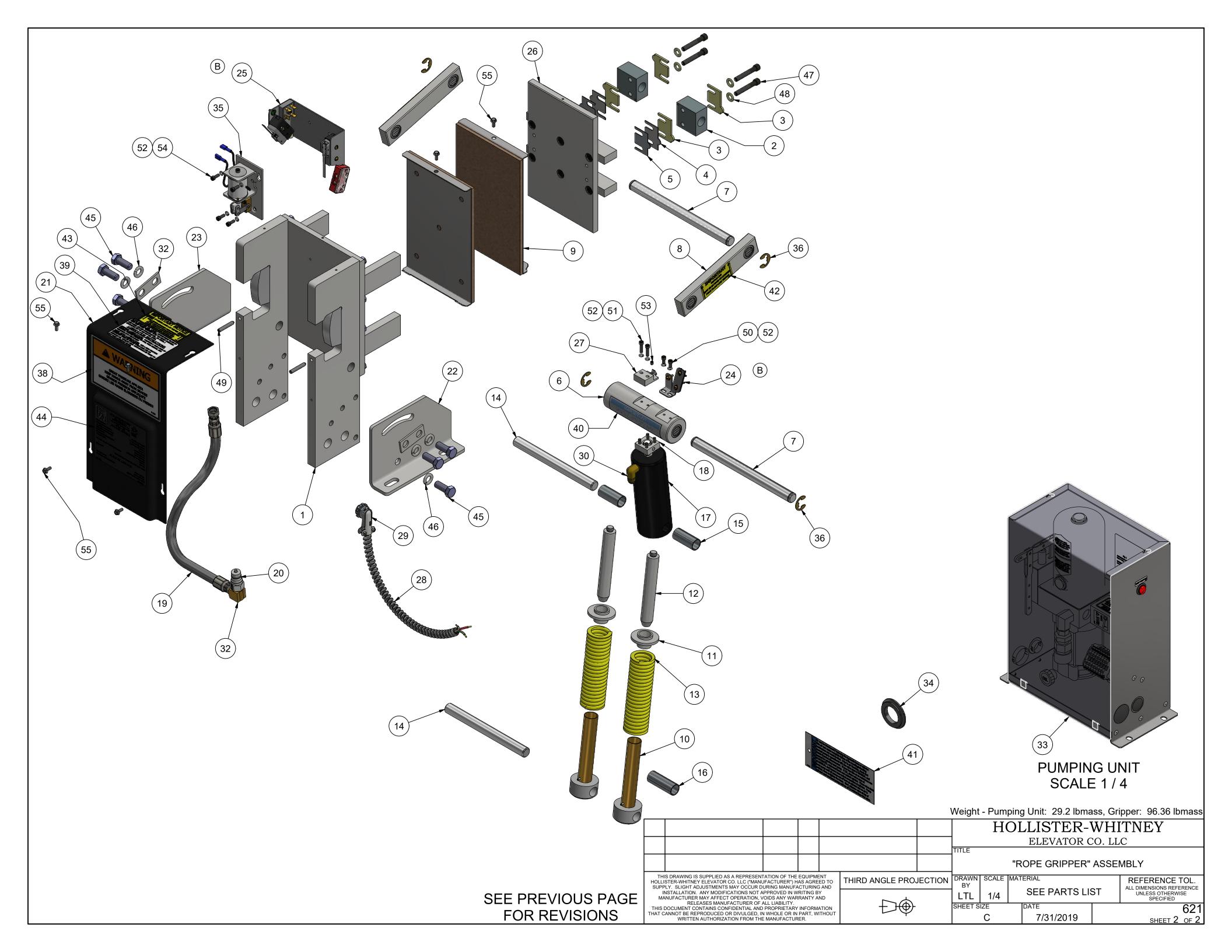
ITEM QTY

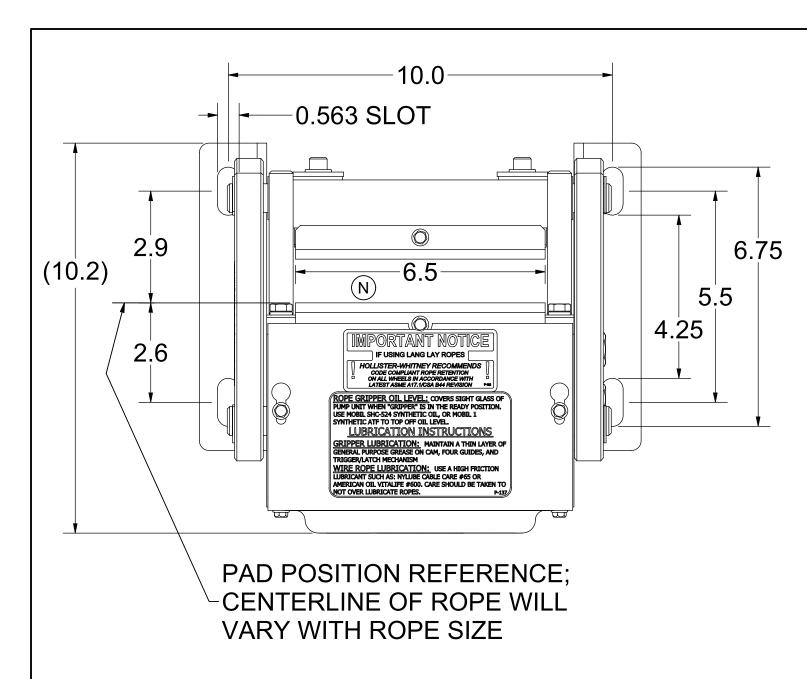
PART NUMBER DESCRIPTION

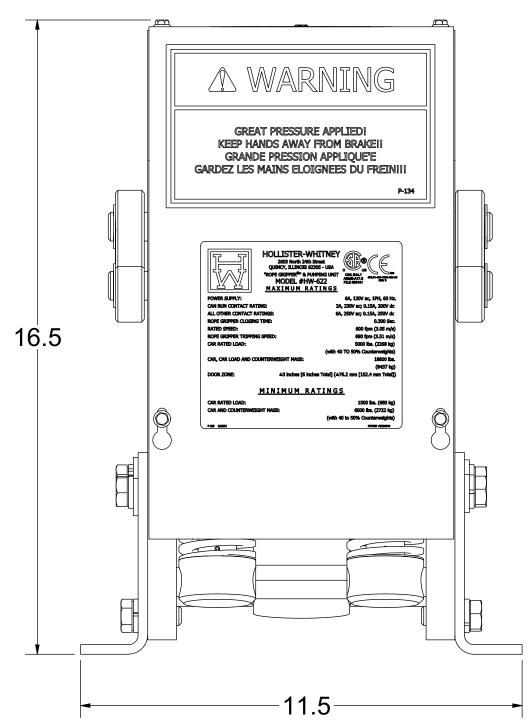
"ROPE GRIPPER" ASSEMBLY

DRAWN SCALE MATERIAL
BY LTL 1/2.5 SEE PARTS LIST
SHEET SIZE DATE
C 7/31/2019

REFERENCE TOL.
ALL DIMENSIONS REFERENCE UNLESS OTHERWISE SPECIFIED
621
SHEET 1 OF 2

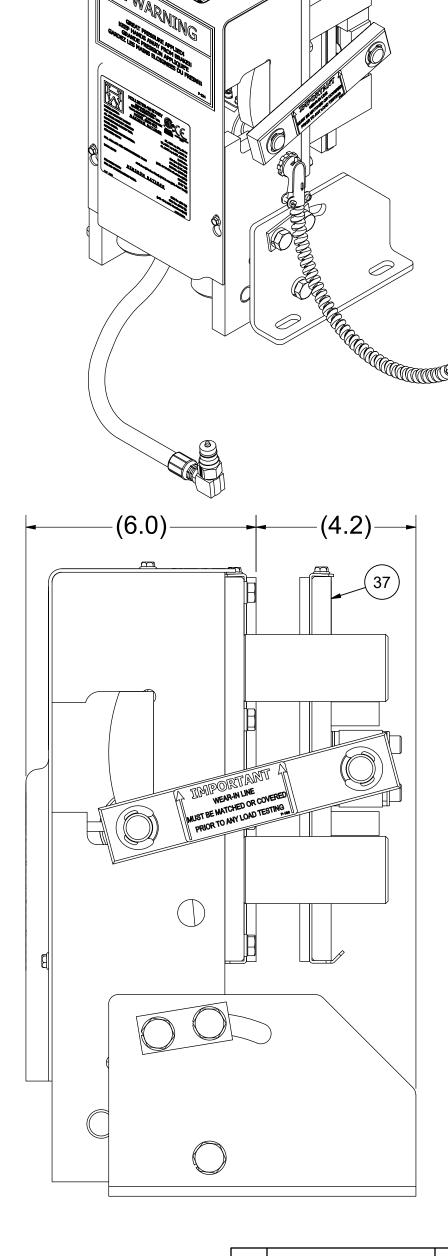








- 1. QTY LISTED FOR ITEMS 3, 4 & 5 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- 2. REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND INSTALL



	ITEM	QTY	PART NUMBER	DESCRIPTION
	1	1		STATIONARY SHOE ASSEMBLY
	2	2		SHAFT SUPPORT BLOCK
	3	4		SPACER (11 GA.) - LINING WEAR
	4	2	620-008-1	SPACER (11 GA.) - LINING WEAR SPACER (16 GA.) - LINING WEAR
	5	2	620-008-2	SPACER (18 GA.) - LINING WEAR SPACER (22 GA.) - LINING WEAR
	6	1		TUBING ASSEMBLY
	7	2	622-015	
				SHAFT - ROTATING & NON-ROTATING
	8	2	600-020	CONNECTING ARM ASSEMBLY
(N)	9	2	622-022	LINING ASSEMBLY
	10	2	600-025	LOWER SPRING GUIDE ASSEMBLY
	11	2	600-027	UPPER SPRING SUPPORT
	12	2	600-029	GUIDE - UPPER SPRING SUPPORT
	13	2		SPRING (BLUE) - STANDARD DUTY
	14	2	622-031	SHAFT
	15	2	601-032	TUBING - SPACER
	16	1	622-033	TUBING - SPACER
	17	1	600-035	CYLINDER ASSEMBLY
	18	1	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY
			620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH
	19	1	620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)
	20	1	620-038	QUICK CONNECT FITTING
	21	1	622-040	COVER - 622 ROPE GRIPPER
	22	1	600-041 R	
				ANGLE LEFT HAND MOUNTING
(P)	23	1	600-041 L	ANGLE, LEFT HAND - MOUNTING
	24	1	620-638-18	ACTUATING ANGLE ASSEMBLY - 18mm
				SWITCH ASS'Y, LEAD LENGTHS = 10'
(P)	25	1	622-635-2	SWITCH ASS'Y, LEAD LENGTHS = 24'
	<u> </u>	igsqcup	622-635-3	SWITCH ASS'Y, LEAD LENGTHS = 18'
	26	1	622-072	MOVABLE SHOE ASSEMBLY
	27	1	601-078	LATCH
			600-081-1	
	28	1 [600-081-2	CONDUIT - FLEXIBLE (1/2"), LENGTH TO MATCH 622-064
		!	600-081-3	
	29	1	600-082	801-DC2 90° ANGLE BOX CONNECTOR
	30	1	610-087	PARKER #149F-6-4 MALE ELBOW
	31	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW
	32	2	600-095	WASHER - DOUBLE BOLT
	33	1	620-100	PUMPING UNIT
	34	1	622-207	HOSE GROMMET
	35	1	620-607	SOLENOID LOCKING UNIT
	36	4	90-033	E-CLIP, #X5133-74
	37	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM
	38	1	P-134	ROPE GRIPPER WARNING LABEL - LARGE
	39	1	P-137	GRIPPER LUBE INST. STICKER
	40	1	P-135	622 ROPE GRIPPER LABEL
	41	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING
	42	1	P-144-2	AIR BLEED LABEL
	43	2	P-186	ROPE GRIPPER WEAR-IN LINE STICKER
	44	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER
	45	6	1/2 - 13 UNC x 1.25"	HEX HEAD BOLT
			1/2 LOCK WASHED	STANDARD LOCK WASHER
	46	6	1/2 LOCK WASHER	
	46 47	6 4		SOCKET HEAD CAP SCREW
(Z)	47 48	4	5/16 - 18 UNC x 2.0 5/16" WASHER	SOCKET HEAD CAP SCREW
(z)	47 48 49	4 4 2	5/16 - 18 UNC x 2.0 5/16" WASHER 1/4 - 20 UNC x 1.5	SOCKET HEAD CAP SCREW STANDARD WASHER HALF DOG SET SCREW
N	47 48 49 50	4 4 2 2	5/16 - 18 UNC x 2.0 5/16" WASHER 1/4 - 20 UNC x 1.5 #10-32 UNF x 0.375"	SOCKET HEAD CAP SCREW STANDARD WASHER HALF DOG SET SCREW SOCKET HEAD CAP SCREW
(Z)	47 48 49 50 51	4 4 2 2 2	5/16 - 18 UNC x 2.0 5/16" WASHER 1/4 - 20 UNC x 1.5 #10-32 UNF x 0.375" #10-32 UNF x 0.75	SOCKET HEAD CAP SCREW STANDARD WASHER HALF DOG SET SCREW SOCKET HEAD CAP SCREW SOCKET HEAD CAP SCREW
(Z)	47 48 49 50 51 52	4 4 2 2 2 2 8	5/16 - 18 UNC x 2.0 5/16" WASHER 1/4 - 20 UNC x 1.5 #10-32 UNF x 0.375" #10-32 UNF x 0.75 #10 LOCK WASHER	SOCKET HEAD CAP SCREW STANDARD WASHER HALF DOG SET SCREW SOCKET HEAD CAP SCREW SOCKET HEAD CAP SCREW STANDARD LOCK WASHER
(Z)	47 48 49 50 51 52 53	4 4 2 2 2 2 8 1	5/16 - 18 UNC x 2.0 5/16" WASHER 1/4 - 20 UNC x 1.5 #10-32 UNF x 0.375" #10-32 UNF x 0.75 #10 LOCK WASHER 10-32 UNF x 0.25	SOCKET HEAD CAP SCREW STANDARD WASHER HALF DOG SET SCREW SOCKET HEAD CAP SCREW SOCKET HEAD CAP SCREW STANDARD LOCK WASHER SET SCREW
N	47 48 49 50 51 52 53 54	4 4 2 2 2 2 8 1 4	5/16 - 18 UNC x 2.0 5/16" WASHER 1/4 - 20 UNC x 1.5 #10-32 UNF x 0.375" #10-32 UNF x 0.75 #10 LOCK WASHER 10-32 UNF x 0.25 #10-24 UNC x 0.5	SOCKET HEAD CAP SCREW STANDARD WASHER HALF DOG SET SCREW SOCKET HEAD CAP SCREW SOCKET HEAD CAP SCREW STANDARD LOCK WASHER SET SCREW SOCKET HEAD CAP SCREW
(Z)	47 48 49 50 51 52 53	4 4 2 2 2 2 8 1	5/16 - 18 UNC x 2.0 5/16" WASHER 1/4 - 20 UNC x 1.5 #10-32 UNF x 0.375" #10-32 UNF x 0.75 #10 LOCK WASHER 10-32 UNF x 0.25	SOCKET HEAD CAP SCREW STANDARD WASHER HALF DOG SET SCREW SOCKET HEAD CAP SCREW SOCKET HEAD CAP SCREW STANDARD LOCK WASHER SET SCREW

Weight - Pumping Unit: 29.2 lbmass, Gripper: 93.29 lbmass

HOLLISTER-WHITNEY
ELEVATOR CO. LLC

								٧ ٧
					300-051, 6		LTL 3/30/20	Τ
			N	622-0	22 WAS	600-022, 6.5	LTL	1
			14	WAS	6", 5/16"	WASHERS	7/19/19	T
Б	REMOVE 618-067, #6-32 SCR	LTL		WAS	LOCK, P	UR #1087		7
	& #6 WASHER, 620-638-18	3/30/20						╛
	IIS DRAWING IS SUPPLIED AS A REPRESEN'				THIRD	ANGLE PRO	JECTION	┮

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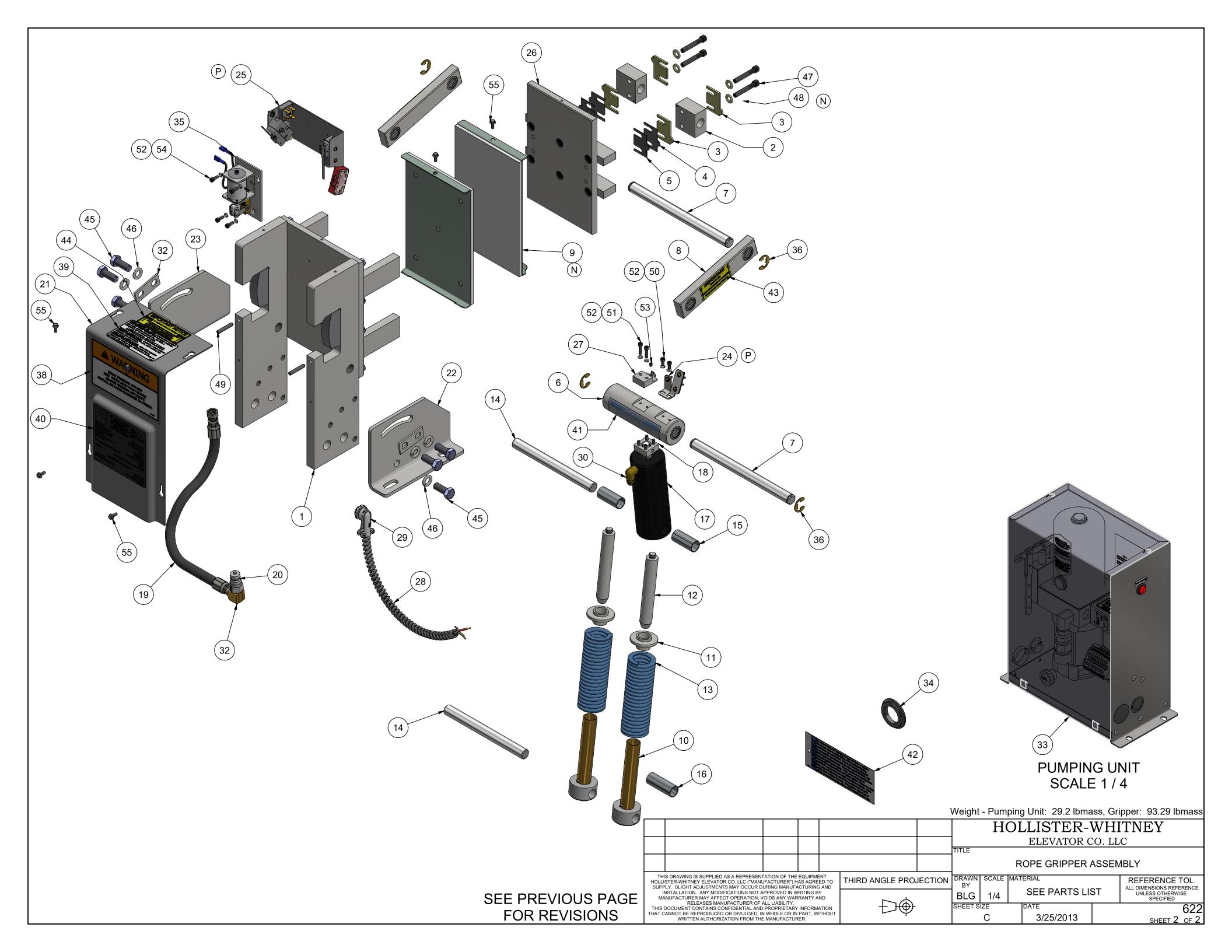
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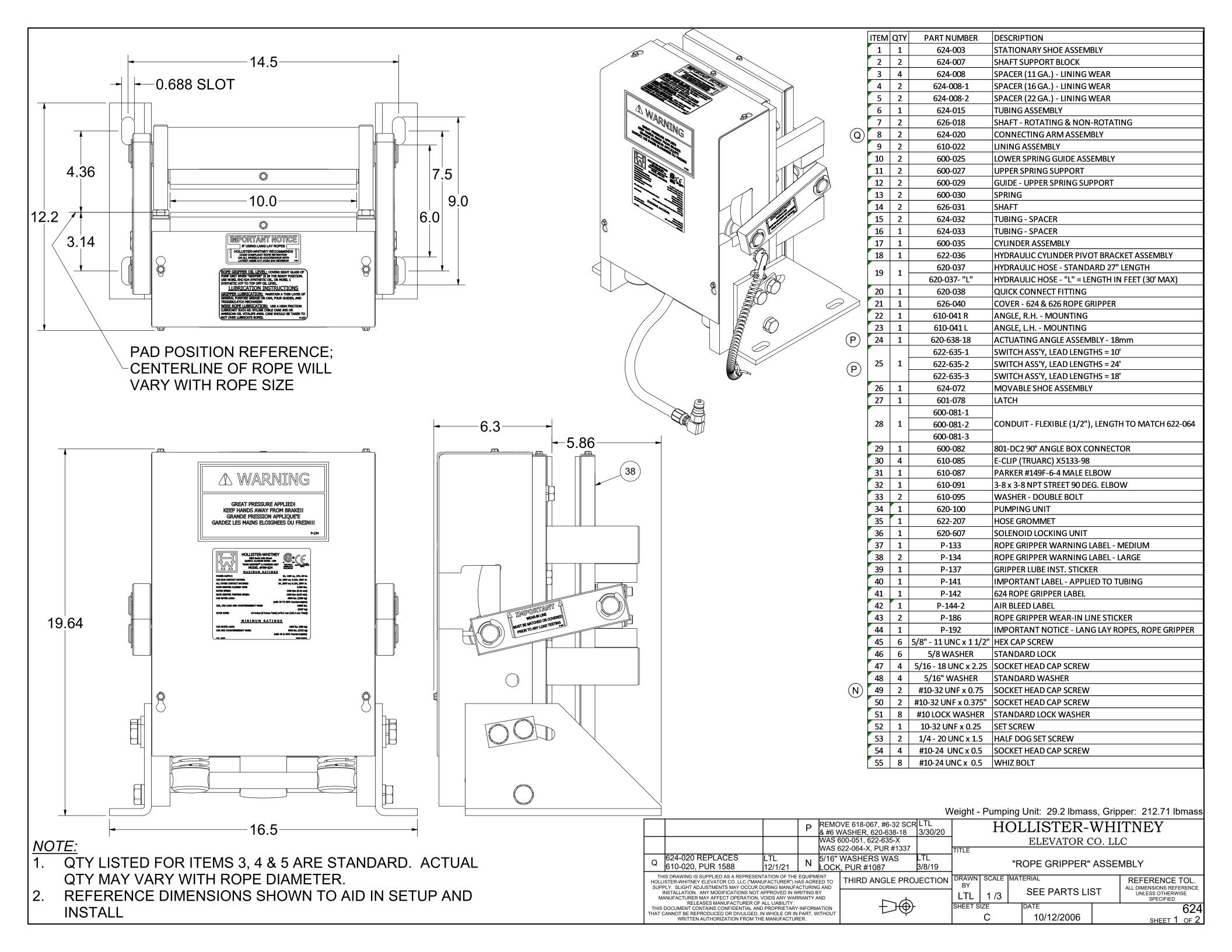
THIRD ANGLE PROJECTION

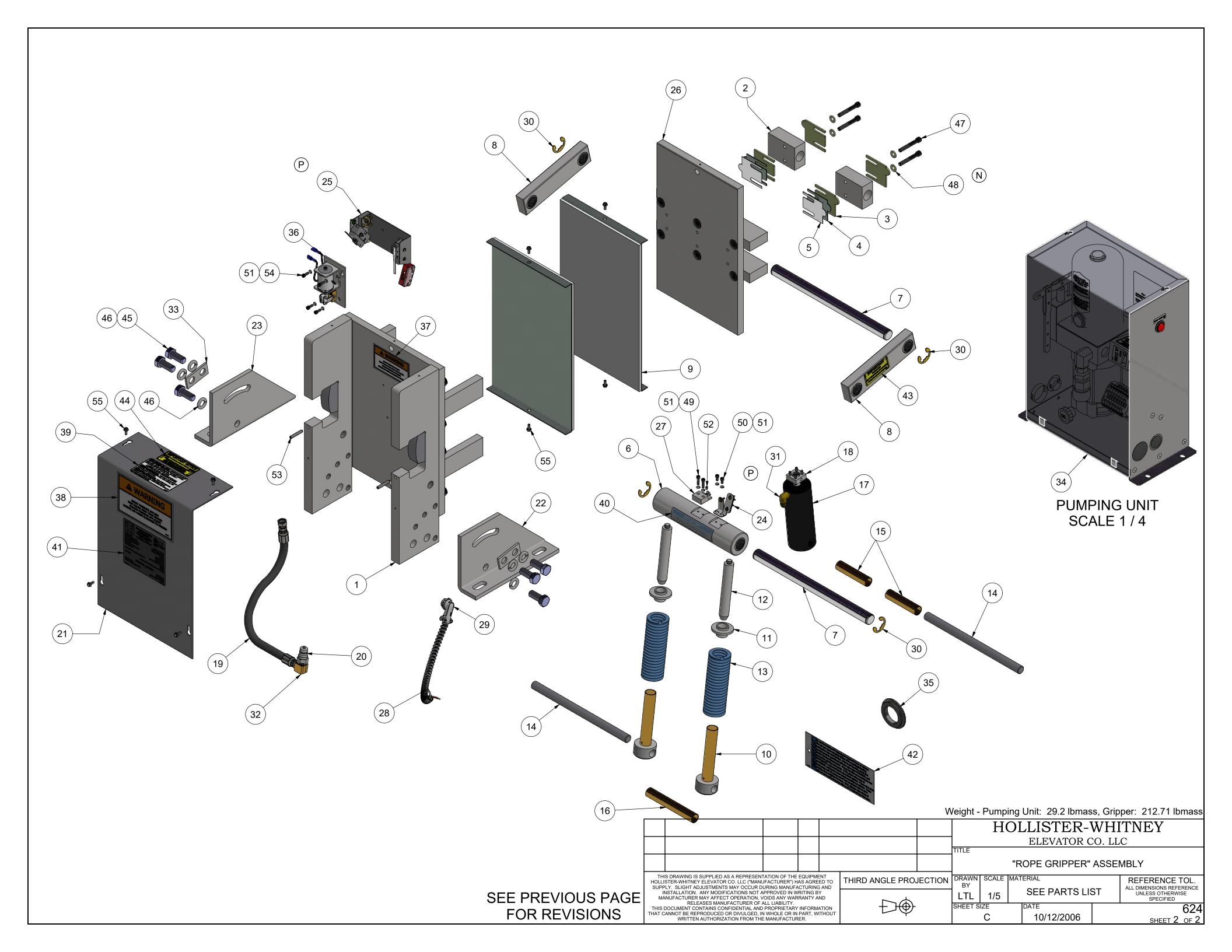
ROPE GRIPPER ASSEMBLY

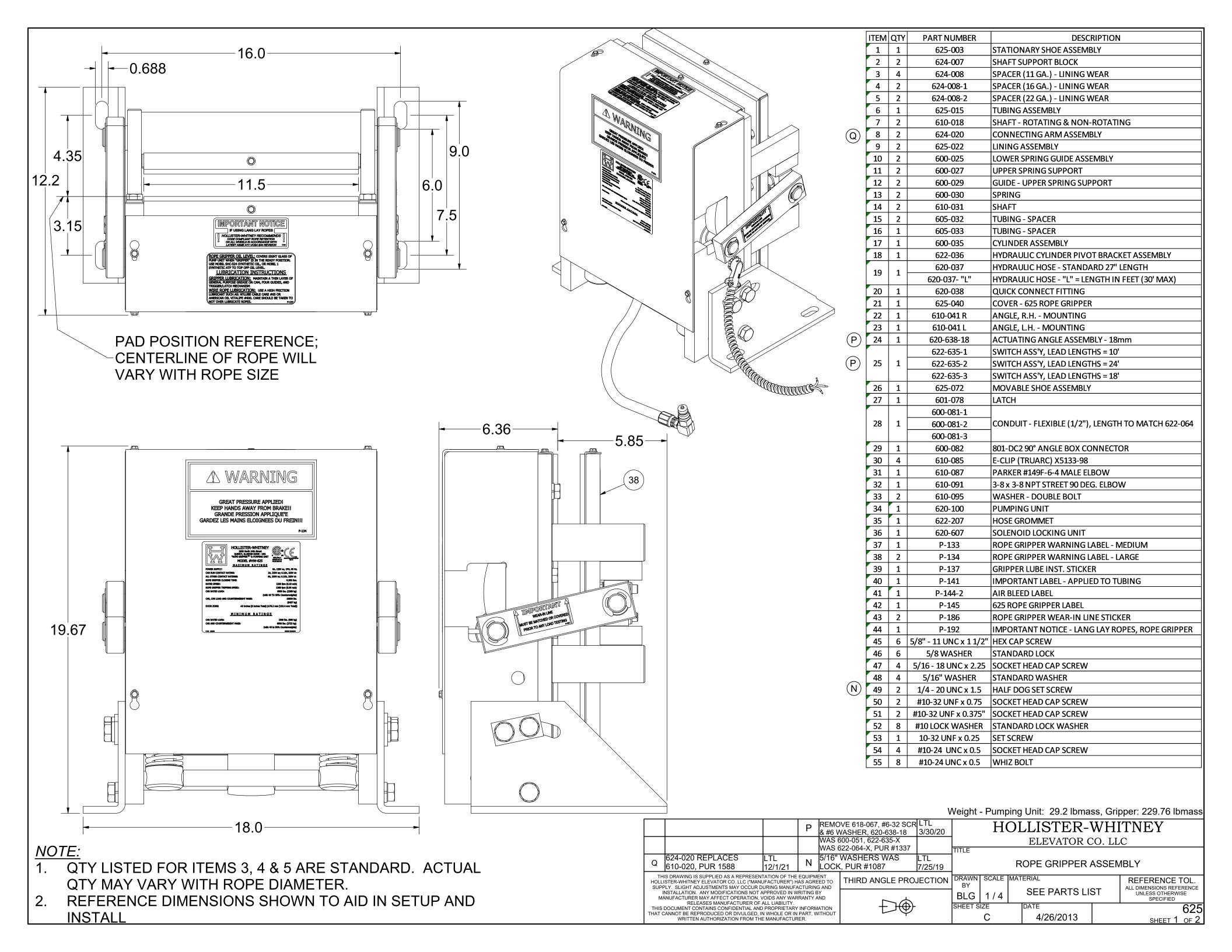
DRAWN SCALE MATERIAL REFERENCE TOL.
BLG 1/2.5 SEE PARTS LIST REFERENCE UNLESS OTHERWISE SPECIFIED

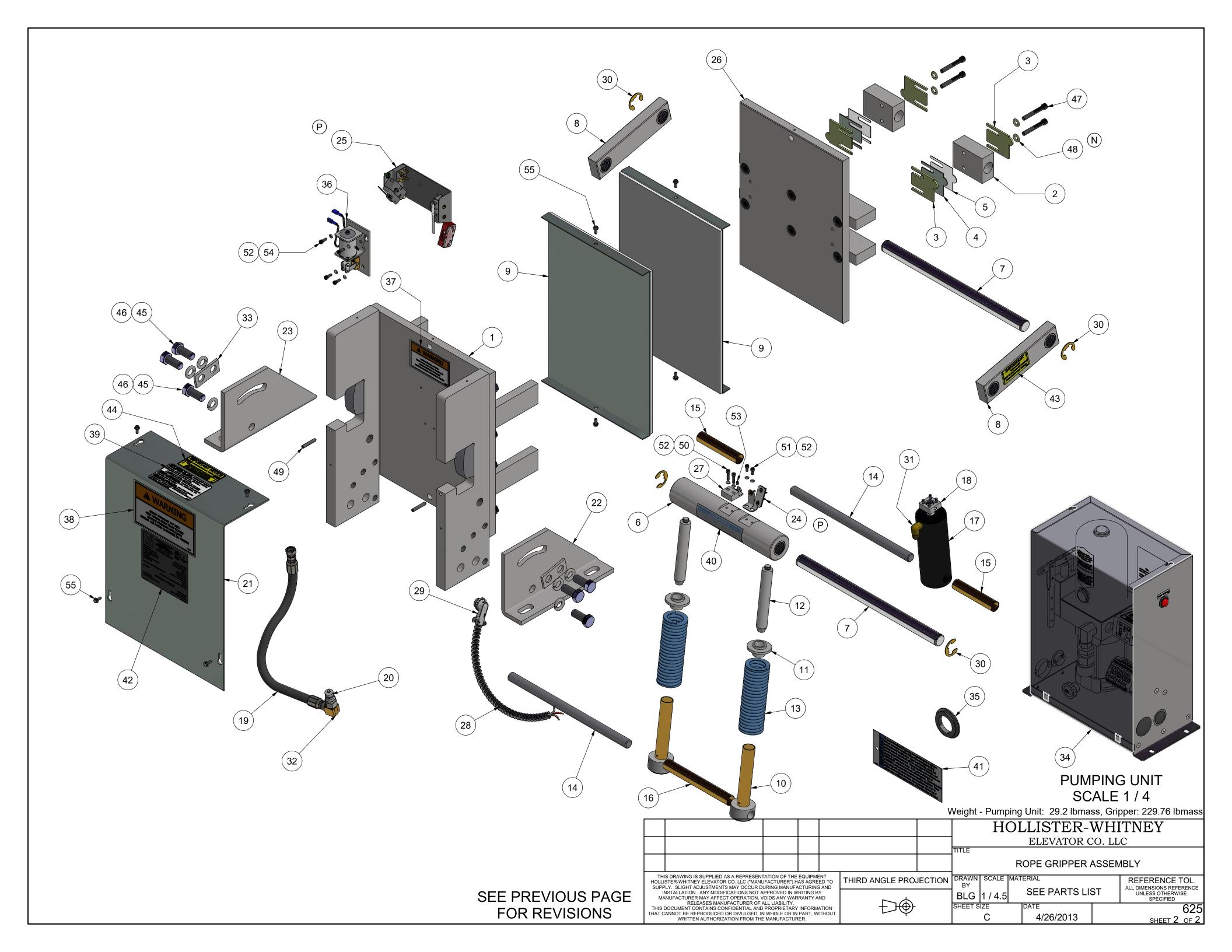
SHEET SIZE DATE 622
C 3/25/2013 SHEET 1 OF 2



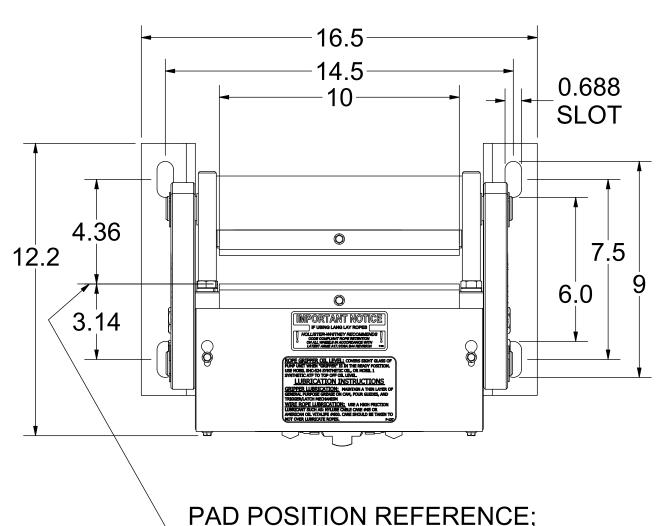




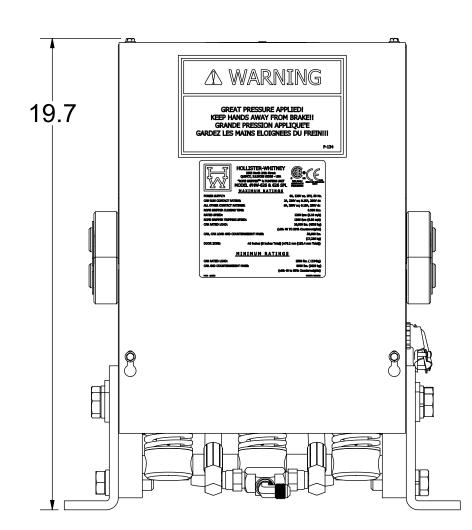


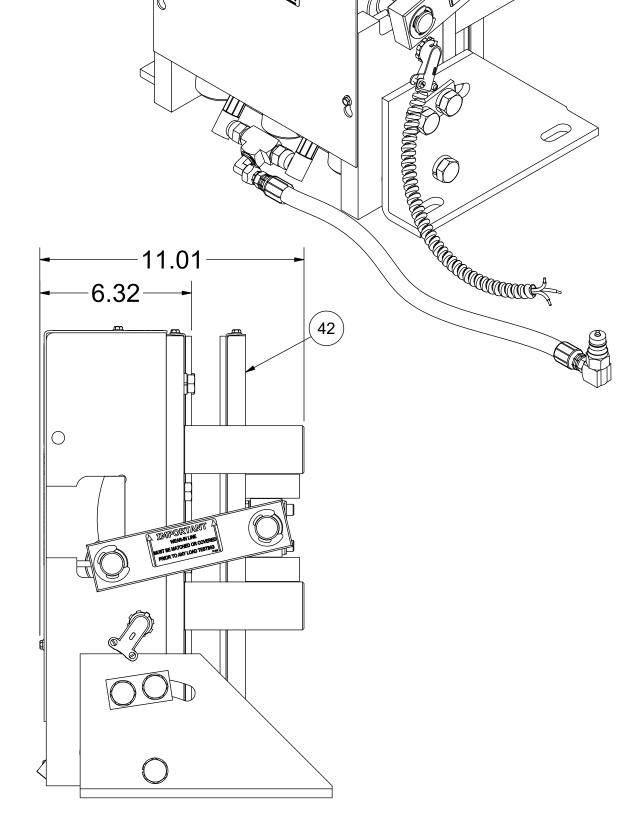


ITEM			DESCRIPTION STATIONARY SHOP ASSENTED Y	
1	1	626-003	STATIONARY SHOE ASSEMBLY	
2	2	624-007	SHAFT SUPPORT BLOCK	4
3	1	626-007	SHAFT SUPPORT BLOCK	4
4	6	624-008	SPACER (11 GA.) - LINING WEAR	1
5	3	624-008-1	SPACER (16 GA.) - LINING WEAR	
6	3	624-008-2	SPACER (22 GA.) - LINING WEAR	
7	1	626-015	TUBING ASSEMBLY	
8	2	626-018	SHAFT - ROTATING & NON-ROTATING	
9	2	624-020	CONNECTING ARM ASSEMBLY	(;
10	2	610-022	LINING ASSEMBLY	1 ~
				+
11	3	600-025	LOWER SPRING GUIDE ASSEMBLY	4
12	3	600-027	UPPER SPRING SUPPORT	4
13	3	600-029	GUIDE - UPPER SPRING SUPPORT	
14	3	600-030	SPRING	
15	2	626-031	SHAFT	
16	3	626-032	TUBING - SPACER	1
17	2	626-033	TUBING - SPACER	1
				-
18	2	610-035	610-035 CYLINDER ASSEMBLY	-
19	2	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY	1
20	1	620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH	
20	1	620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)	
21	1	620-038	QUICK CONNECT FITTING	1
22	1	626-040	COVER - 624 & 626 ROPE GRIPPER	1
				-
23	1	610-041 R	ANGLE, R.H MOUNTING	-
24	1	610-041 L	ANGLE, L.H MOUNTING	1
25	1	620-638-18	ACTUATING ANGLE ASSEMBLY - 18mm	
		622-635-1	SWITCH ASS'Y, LEAD LENGTHS = 10'	
26	1	622-635-2	SWITCH ASS'Y, LEAD LENGTHS = 24'	
		622-635-3	SWITCH ASS'Y, LEAD LENGTHS = 18'	Ī
27	1	624-072	MOVABLE SHOE ASSEMBLY	
				1
28	_ 1	601-078	LATCH	-
		600-081-1		
29	1	600-081-2	CONDUIT - FLEXIBLE (1/2"), LENGTH TO MATCH 622-064	
		600-081-3		
30	1	600-082	801-DC2 90° ANGLE BOX CONNECTOR	
31	4	610-085	E-CLIP (TRUARC) X5133-98	1
32	1	610-086	3/8" TEE	1
			,	-
33	2	610-087	PARKER #149F-6-4 MALE ELBOW	4
34	1	610-088	BRASS ELBOW, #149F-6-6, 45°FH 5/8"-18 x 3/8 NPTF18	1
35	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW	
36	2	626-092	HOSE ASSEMBLY	
37	2	610-095	WASHER - DOUBLE BOLT	
38	1	620-100	PUMPING UNIT	1
				1
39	1	622-207	HOSE GROMMET	-
40	1	620-607	SOLENOID LOCKING UNIT	1
41	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM	
42	2	P-134	ROPE GRIPPER WARNING LABEL - LARGE	
43	1	P-137	GRIPPER LUBE INST. STICKER	1
44	1	P-140	626 & 626SPL ROPE GRIPPER LABEL	1
	1		IMPORTANT LABEL - APPLIED TO TUBING	1
45		P-141		+
46	1	P-144-2	AIR BLEED LABEL	-
47	2	P-186	ROPE GRIPPER WEAR-IN LINE STICKER	1
48	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER	
49	6	5/8" - 11 UNC x 2"	HEX CAP SCREW]
50	6	5/8 WASHER	STANDARD LOCK	1
51	6	•	SOCKET HEAD CAP SCREW	1
		•		-
52	6	5/16" WASHER	STANDARD WASHER	/
53	2	1/4 - 20 UNC x 1.5	HALF DOG SET SCREW](
54	2	#10-32 UNF x 0.75	SOCKET HEAD CAP SCREW	
55	2	#10-32 UNF x 0.375"	SOCKET HEAD CAP SCREW]
56	8	#10 LOCK WASHER	STANDARD LOCK WASHER	1
		10-32 UNF x 0.25		1
57	1		SET SCREW	-
58	4	#10-24 UNC x 0.5	SOCKET HEAD CAP SCREW	-
59	8	#10-24 UNC x 0.5	WHIZ BOLT	1



PAD POSITION REFERENCE;
-CENTERLINE OF ROPE WILL
VARY WITH ROPE SIZE



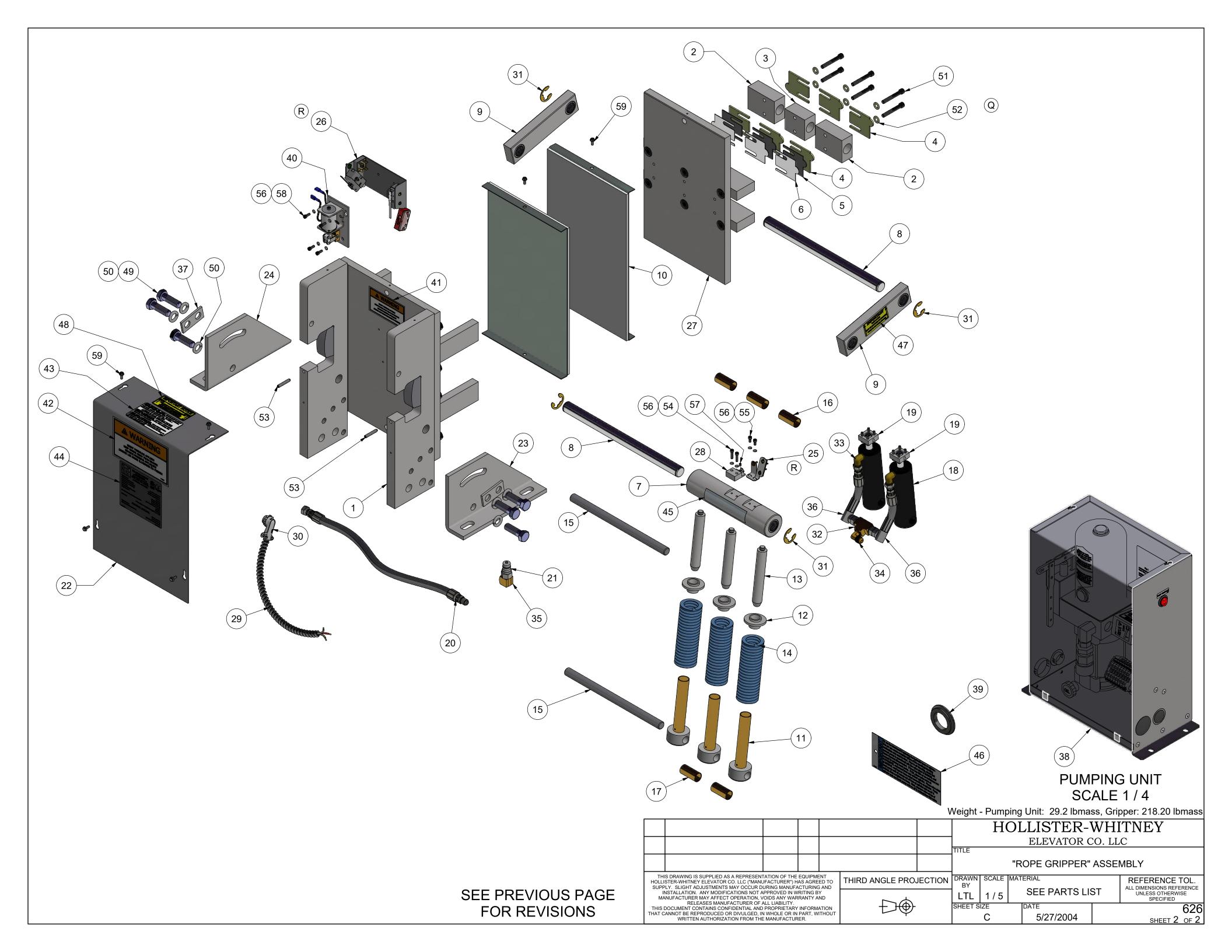


NOTE:

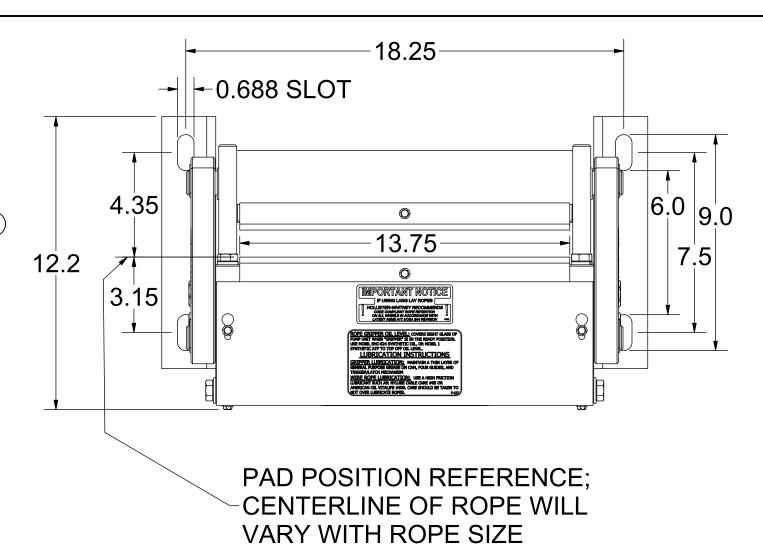
- 1. QTY LISTED FOR ITEMS 4, 5, & 6 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- 2. REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND INSTALL

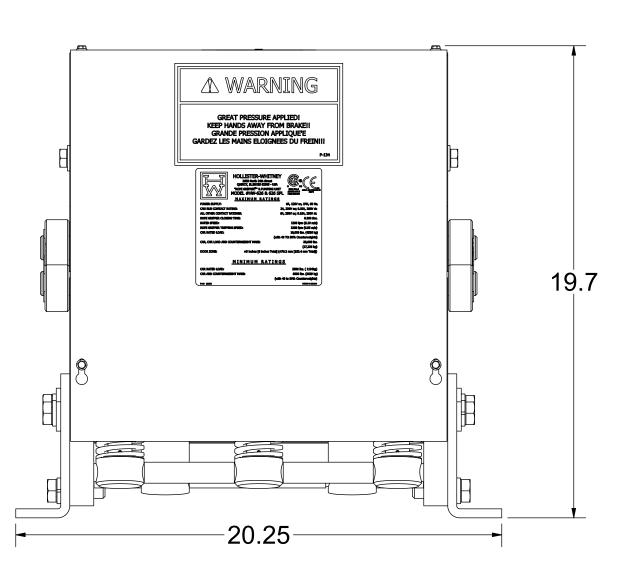
Weight - Pumping Unit: 29.2 lbmass, Gripper: 218.20 lbmass

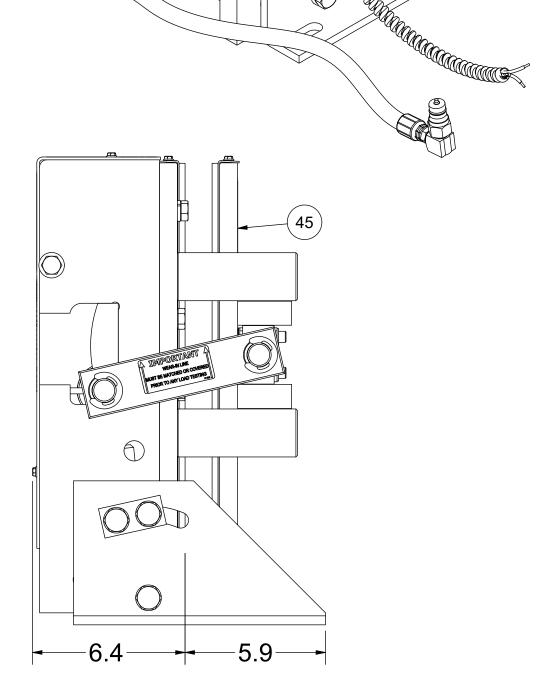
							v	veignt.	- i uiiip	ing onit. 29.2 ibinas	33, OH	pper. 2 10.20 ibiliass
				R	REMC & #6 V	OVE 618-067, #6-32 SCR NASHER, 620-638-18	LTL 3/30/20		Н	OLLISTER-	WH	ITNEY
					WAS 6	600-051, 622-635-X		ELEVATOR CO. LLC			.C	
ŀ	C.	624-020 REPLACES 610-020, PUR 1588	LTL 12/1/21	0	5/16"	*** (0 11)	LTL 7/25/19	"ROPE GRIPPER" ASSEMBLY				MBLY
	THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EQUIPMENT HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS AGREED TO SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND				THIRD ANGLE PRO	JECTION	BY I I I I I I I I I I I I I I I I I I I			REFERENCE TOL. ALL DIMENSIONS REFERENCE		
	INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND RELEASES MANUFACTURER OF ALL LIABILITY.				~ (LTL	1/4	SEE PARTS LIST UNLESS OTH		UNLESS OTHERWISE SPECIFIED	
		DOCUMENT CONTAINS CONFIDENTIAL AND CANNOT BE REPRODUCED OR DIVULGED, I WRITTEN AUTHORIZATION FROM TH	D PROPRIETARY IN WHOLE OR IN	PART, W				SHEET S	C	DATE 5/27/2004		626



ITEM		PART NUMBER	DESCRIPTION	-
1	1	626-003-SPL	STATIONARY SHOE ASSEMBLY	4
2	2	624-007	SHAFT SUPPORT BLOCK	
3	1	626-007	SHAFT SUPPORT BLOCK	4
4	6	624-008	SPACER (11 GA.) - LINING WEAR	4
5	3	624-008-1	SPACER (16 GA.) - LINING WEAR	
6	3	624-008-2	SPACER (22 GA.) - LINING WEAR	_
7	1	626-015-SPL	TUBING ASSEMBLY	
8	2	626-018-SPL	SHAFT - ROTATING & NON-ROTATING	
9	2	624-020	CONNECTING ARM ASSEMBLY](c
10	2	610-022-SPL	LINING ASSEMBLY	1
11	3	600-025	LOWER SPRING GUIDE ASSEMBLY	
12	3	600-027	UPPER SPRING SUPPORT	
13	3	600-029	GUIDE - UPPER SPRING SUPPORT	
14	3	600-030	SPRING	
15	2	626-031-SPL	SHAFT	
16	2	601-032	TUBING - SPACER	+
_				+
17	1	626-032-SPL	TUBING - SPACER	-
18	2	626-033-SPL	TUBING - SPACER	-
19	2	610-035	610-035 CYLINDER ASSEMBLY	4
20	2	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY	1
21	1	620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH	
		620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)	
22	1	620-038	QUICK CONNECT FITTING	
23	1	626-040-SPL	COVER - ROPE GRIPPER	
24	1	610-041 R	ANGLE, R.H MOUNTING	1
25	1	610-041 L	ANGLE, L.H MOUNTING	1.
26	1	620-638-18	ACTUATING ANGLE ASSEMBLY - 18mm	1 (
		622-635-1	SWITCH ASS'Y, LEAD LENGTHS = 10'	┧ `
27	1	622-635-2	 	
21			SWITCH ASS'Y, LEAD LENGTHS = 24'	با لا
		622-635-3	SWITCH ASS'Y, LEAD LENGTHS = 18'	-
28	1	626-072-SPL	MOVABLE SHOE ASSEMBLY	4
29	1	601-078	LATCH	
•		600-081-1		
30	1	600-081-2	CONDUIT - FLEXIBLE (1/2"), LENGTH TO MATCH 622-064	
		600-081-3		
31	1	600-082	801-DC2 90° ANGLE BOX CONNECTOR	
32	4	610-085	E-CLIP (TRUARC) X5133-98	
33	1	610-086	3/8 NPT TEE	
34	2	610-087	PARKER #149F-6-4 MALE ELBOW	
35	1	610-088	BRASS ELBOW, #149F-6-6, 45°FH 5/8"-18 x 3/8 NPTF18	
36	2	626-092	HOSE ASSEMBLY	1
37	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW	
38	2	610-095	WASHER - DOUBLE BOLT	
,				
39	1	626-097 SPL	BAR - SUPPORT	-
40	1	620-100	PUMPING UNIT	4
41	2	622-115	3/8 NPT EXTENSION	4
42	1	622-207	HOSE GROMMET	4
43	1	620-607	SOLENOID LOCKING UNIT	
44	1	P-133	ROPE GRIPPER WARNING LABEL -MEDIUM	
45	2	P-134	ROPE GRIPPER WARNING LABEL - LARGE	
46	1	P-137	GRIPPER LUBE INST. STICKER	1
47	1	P-140	626 & 626SPL ROPE GRIPPER LABEL	1
48	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING	1
49	1	P-144-2	AIR BLEED LABEL	1
50	2	P-144-2 P-186		-
			ROPE GRIPPER WEAR-IN LINE STICKER	-
51	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER	+
52	6	5/8" - 11 UNC x 2"	HEX CAP SCREW	4
53	6	5/8 WASHER	STANDARD LOCK	4
54	2	1/2" - 13 UNC x 1 3/4"		4
55	2	1/2" WASHER	SAE WASHER	
56	6	5/16-18 UNC x 1.75	SOCKET HEAD CAP SCREW	
57	6	5/16" WASHER	STANDARD WASHER] (i
58	2	1/4 - 20 UNC x 1.5	HALF DOG SET SCREW	7
59	2	#10-32 UNF x 0.75	SOCKET HEAD CAP SCREW	1
60	2	#10-32 UNF x 0.375"	SOCKET HEAD CAP SCREW	1
61	1			1
_		10-32 UNF x 0.25	SET SCREW	+
62	4	5/16-18 UNC x 1.75	SOCKET HEAD CAP SCREW	-
63 64	8	#10-24 UNC x 0.5	WHIZ BOLT	-
	8	#10 LOCK WASHER	STANDARD LOCK WASHER	1







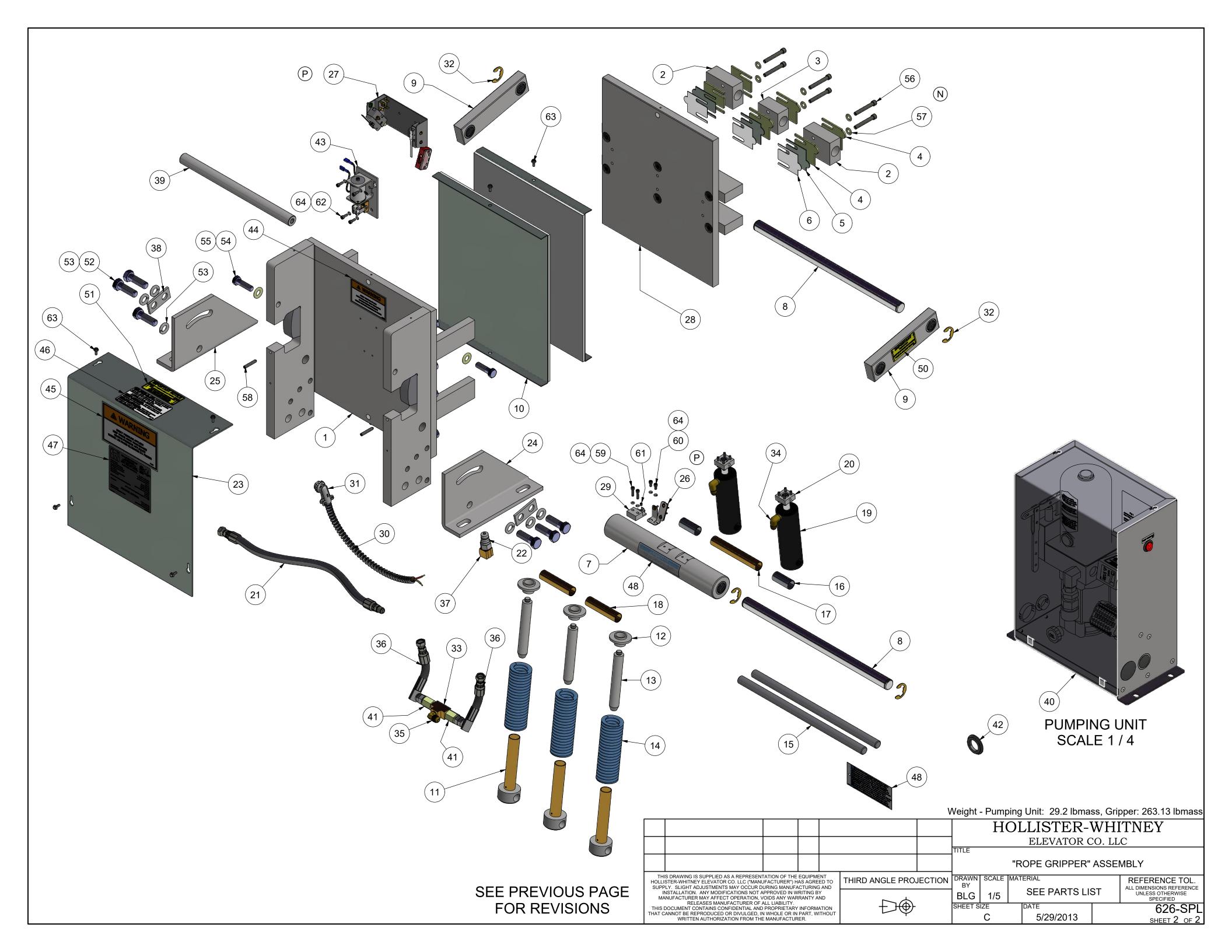
NOTE:

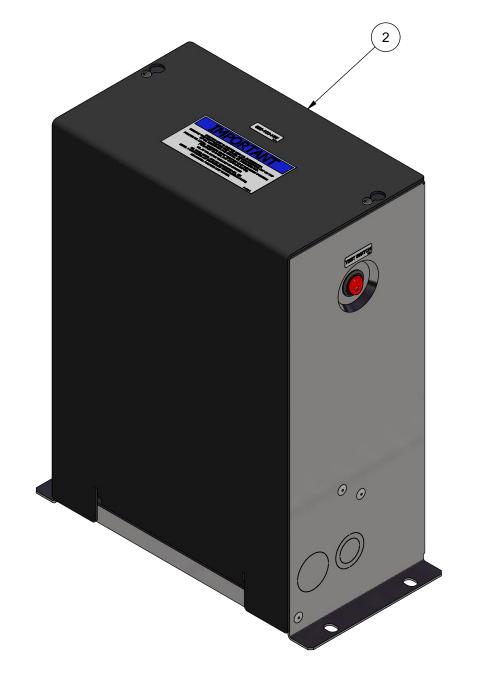
- 1. QTY LISTED FOR ITEMS 4, 5, & 6 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- 2. REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND INSTALL

Weight - Pumping Unit: 29.2 lbmass, Gripper: 263.13 lbmass

REMOVE 618-067, #6-32 SCR LTL & #6 WASHER, 620-638-18 3/30/20 HOLLISTER-WHITNEY WAS 600-051, 622-635-X ELEVATOR CO. LLC WAS 622-064-X, PUR #1337 624-020 REPLACES 5/16" WASHERS WAS Q 610-020, PUR 1588 Ν "ROPE GRIPPER" ASSEMBLY 12/1/21 LOCK, PUR #1087 7/25/19 THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EQUIPMENT HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS AGREED TO SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND DRAWN SCALE BY REFERENCE TOL.
ALL DIMENSIONS REFERENCE THIRD ANGLE PROJECTION SEE PARTS LIST INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND RELEASES MANUFACTURER OF ALL LIABILITY.

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	PUMP UNIT CHOICES - USE EITHER DEPENDING ON AVAILABILITY										
ITEM	QTY	PART NUMBER	DESCRIPTION	MASS	VENDOR						
1	1	620-100-GYG	PUMPING UNIT - 620 THRU 626 ROPE GRIPPER	33.000 lbmass	GUM YOUNG GENERAL						
2	1	620-100-HW	PUMPING UNIT - 620 THRU 626 ROPE GRIPPER	33.796 lbmass	RICHARDS ELECTRIC MOTOR CO.						



NOTES:

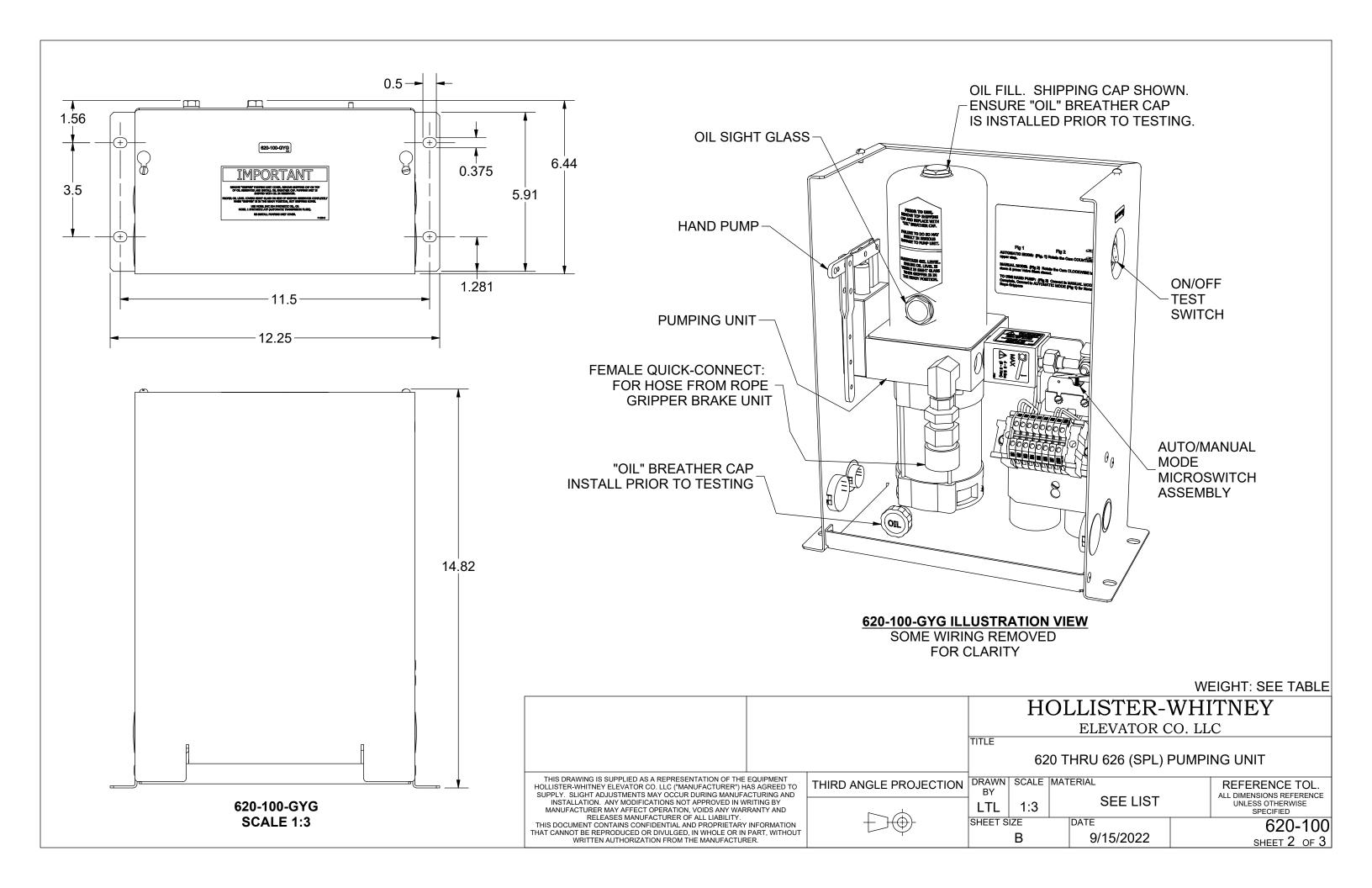
- 1. PUMP UNIT TO BE SUPPLIED IS BASED ON AVAILABILITY.
- 2. SEE INDIVIDUAL PRINTS FOR PARTS BREAKDOWN AND ASSEMBLY DETAILS. PART NUMBERS FOR THE INDIVIDUAL ASSEMBLIES ARE LISTED IN THE TABLE ABOVE.

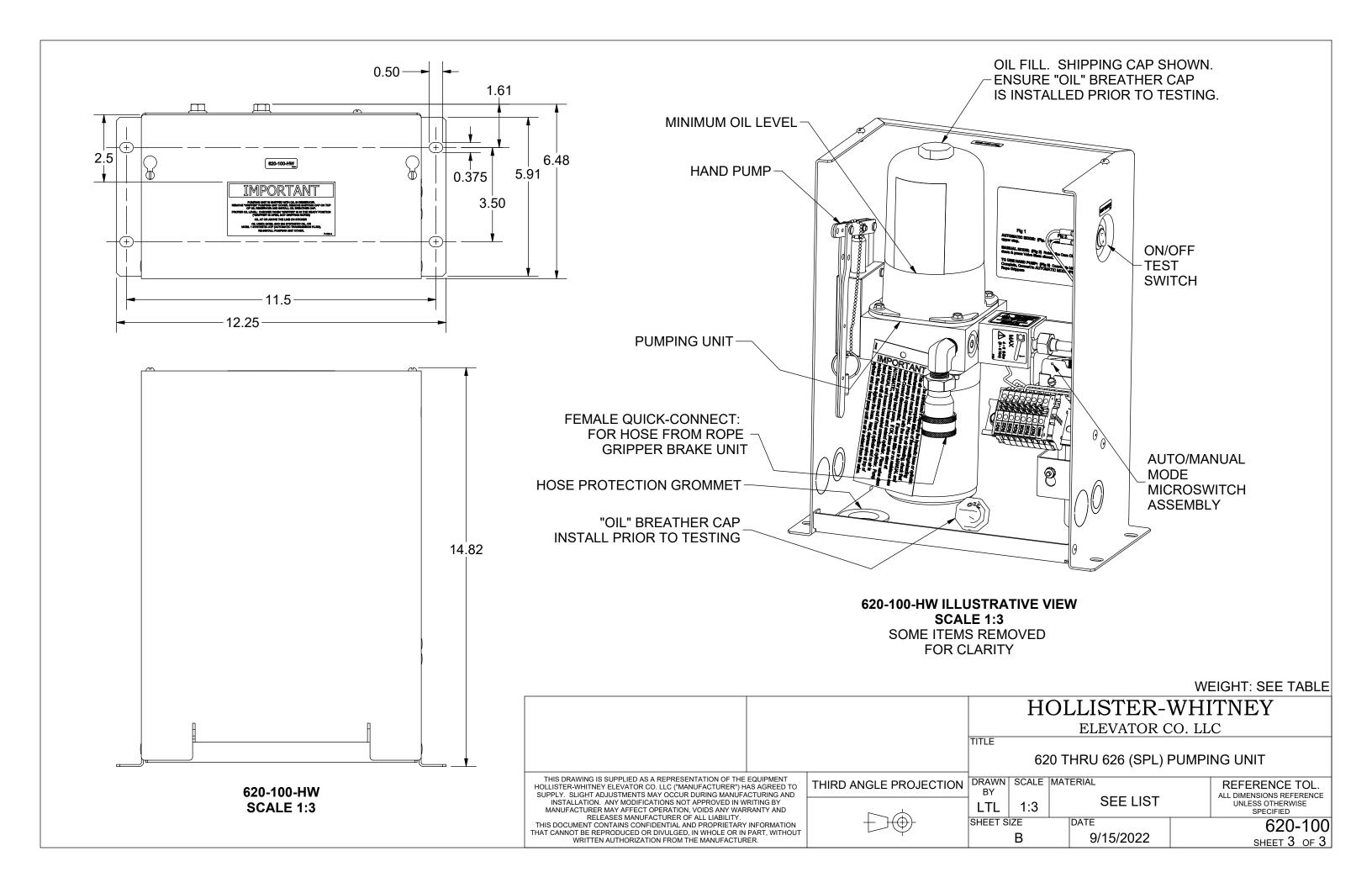
 3. COMPLETE ASSEMBLIES ARE INTERCHANGEABLE.

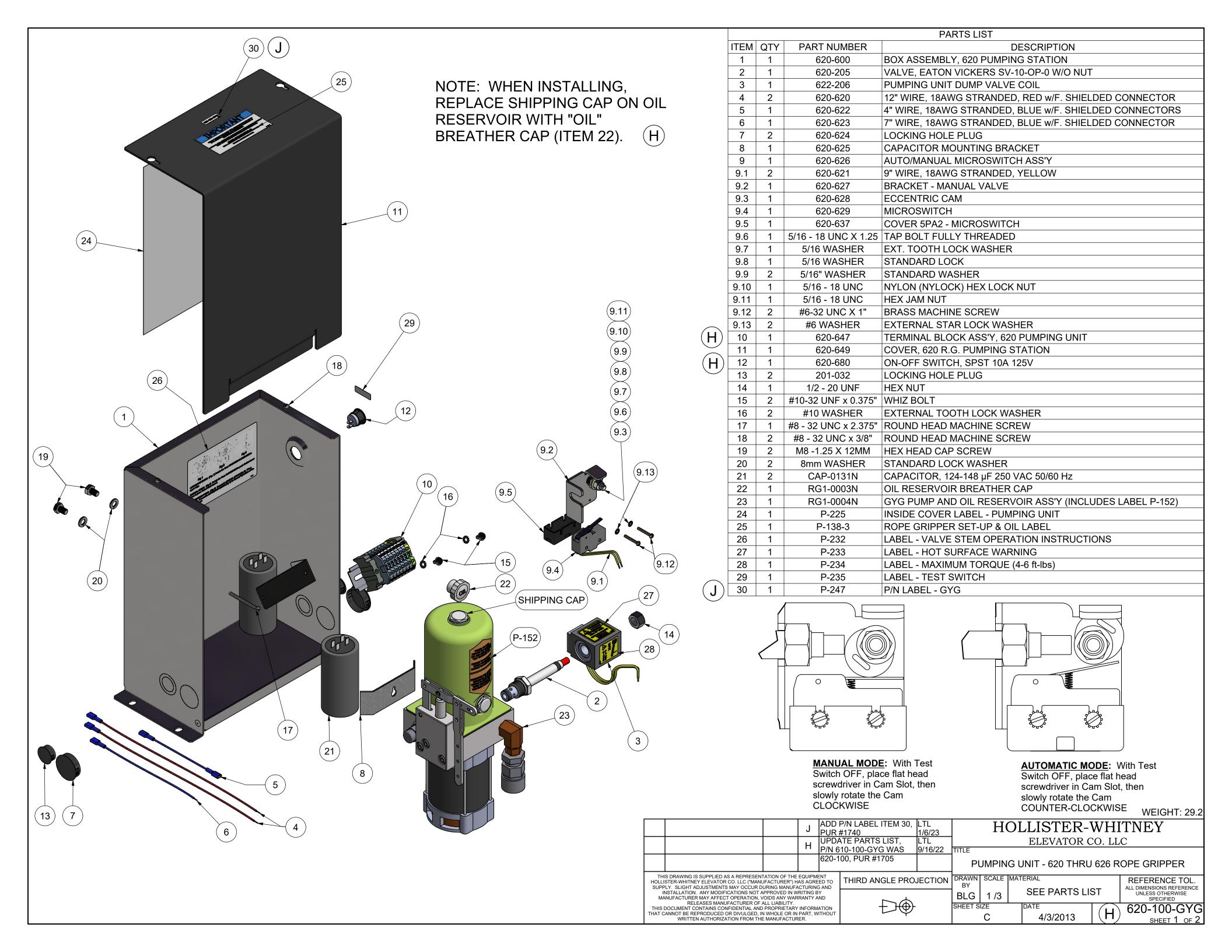
 4. ILLUSTRATIVE VIEWS OF EACH ASSEMBLY FOR GENERAL
- IDENTIFICATION CAN BE FOUND ON FOLLOWING PAGES.
- SEE PAGE 2 FOR 620-100-GYG
- SEE PAGE 3 FOR 620-100-HW

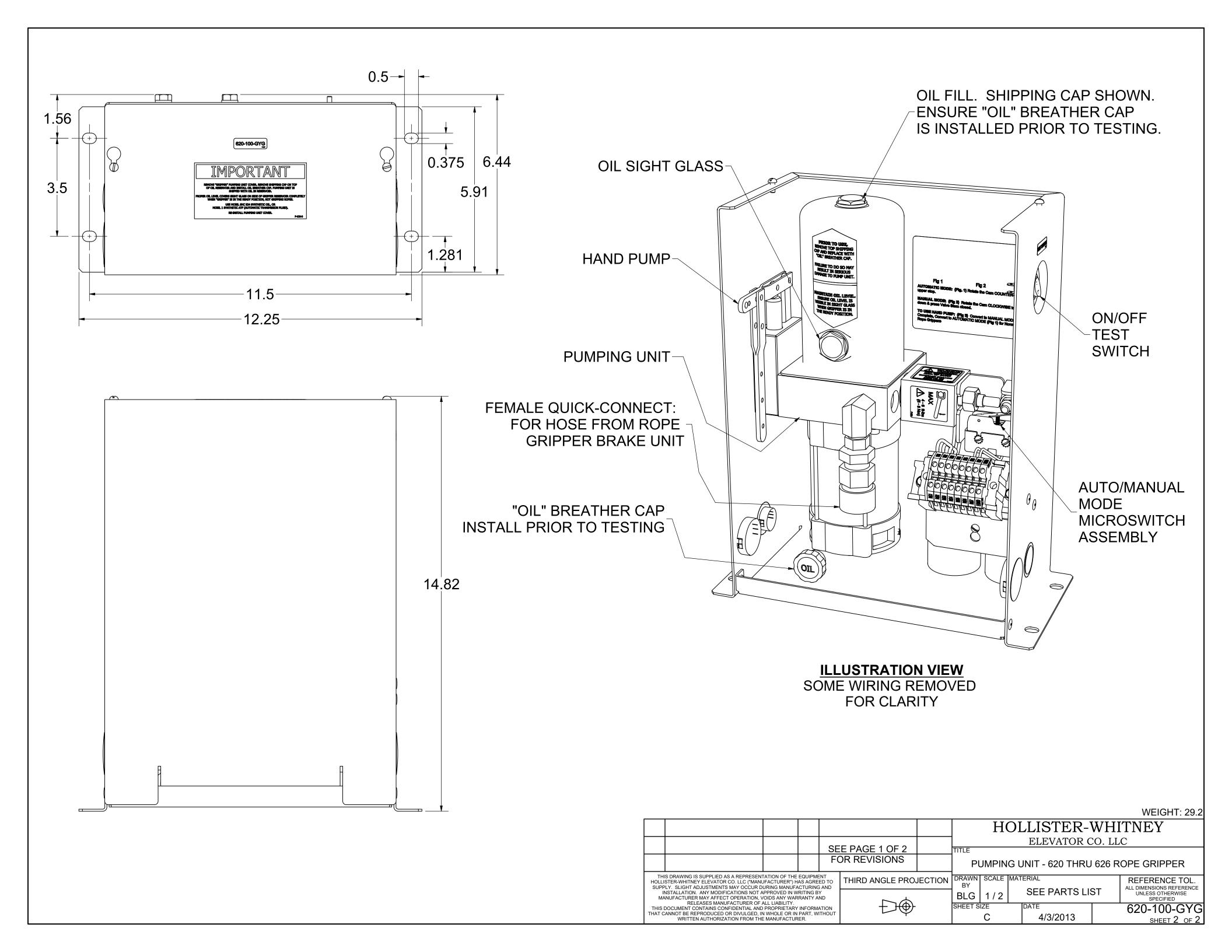
WEIGHT: SEE TABLE

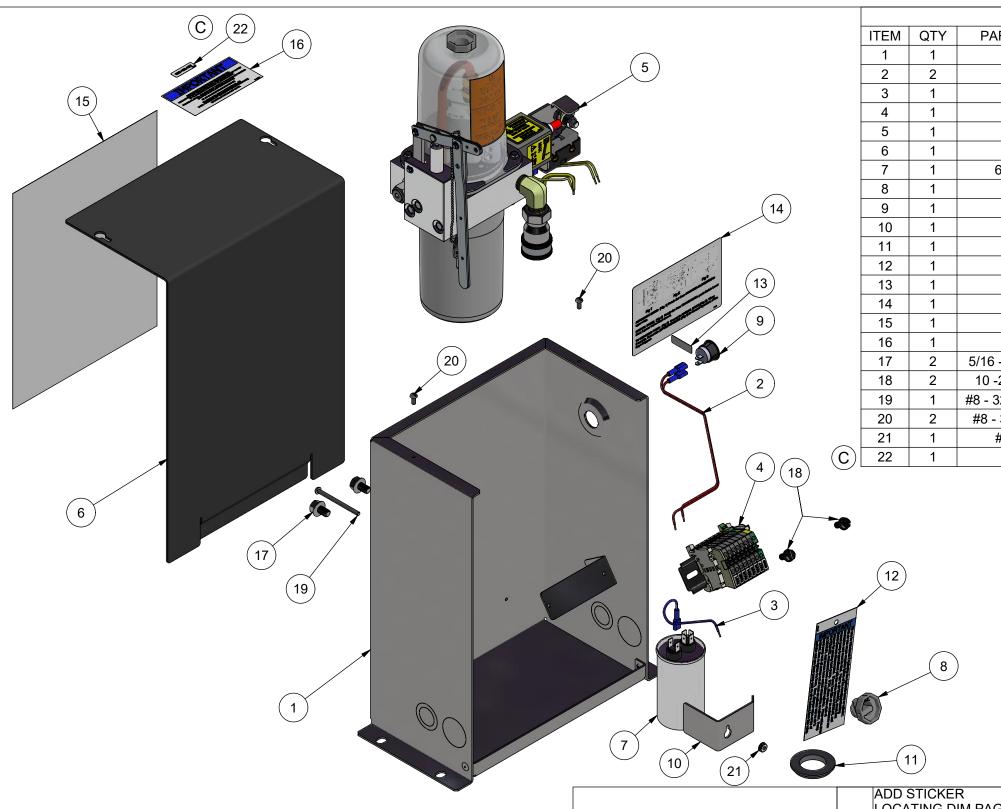
	С	1	UPDATE VIEW PAGE 3, LPUR #1750 3 UPDATE VIEW, PUR L#1740 1 PRODUCTION RELEASE, LPUR #1705 9			HOLLISTER-WHITNEY			
	В	1				ELEVATOR CO. LLC			C
					TITLE				
	Α	1				620 THRU 626 (SPL) PUMPING UNIT			
THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HA			THIRD ANGLE PRO	JECTION	DRAWN	SCALE	MATERIAL		REFERENCE TOL.
INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WE MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARE	SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND RELEASES MANUFACTURER OF ALL LIABILITY. THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION				BY LTL	1:3	SEE LIST		ALL DIMENSIONS REFERENCE UNLESS OTHERWISE SPECIFIED
					SHEET S		DATE		620-100
WRITTEN AUTHORIZATION FROM THE MANUFACTURE						В	9/15/2022		SHEET 1 OF 3











			PARTS LIST
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	620-600	BOX ASSEMBLY, 620 PUMPING STATION
2	2	620-620	12" WIRE, 18AWG STRANDED, RED w/F. SHIELDED CONNECTOR
3	1	620-623	7" WIRE, 18AWG STRANDED, BLUE w/F. SHIELDED CONNECTOR
4	1	620-647	TERMINAL BLOCK ASS'Y, 620 PUMPING UNIT
5	1	620-648	VALVE, COIL, & MANIFOLD ASSEMBLY - 620 PUMPING UNIT
6	1	620-649	COVER, 620 R.G. PUMPING STATION
7	1	620-657-02	MOTOR START CAPACITOR - 250 VAC 50/60Hz 60µF
8	1	620-677	OIL RESERVOIR BREATHER CAP
9	1	620-680	ON-OFF SWITCH, SPST 10A 125V
10	1	620-682	CAPACITOR MOUNTING BRACKET
11	1	622-207	HOSE GROMMET
12	1	P-144-2	AIR BLEED IMPORTANT NOTICE TAG
13	1	P-235	LABEL - TEST SWITCH
14	1	P-232	LABEL - VALVE STEM OPERATION INSTRUCTIONS
15	1	P-225-4	INSIDE COVER LABEL - HW PUMPING UNIT
16	1	P-138-4	ROPE GRIPPER SET-UP & OIL LABEL
17	2	5/16 - 18 UNC X 0.5	SERRATED FLANGE HEAD SCREW
18	2	10 -24 UNC x 0.5"	SCREW, THREAD FORMING - HEX WASHER, TYPE F
19	1	#8 - 32 UNC x 2.375"	ROUND HEAD MACHINE SCREW
20	2	#8 - 32 UNC x 3/8"	ROUND HEAD MACHINE SCREW
21	1	#8-32 UNC	KEPS NUT
22	1	P-247-4	P/N LABEL - HW

NOTES:

- 1. **ITEM 12** (AIR BLEED TAG) IS TO BE WIRE TIED TO THE QUICK **CONNECT ELBOW**
- 2. ITEMS 8 AND 11 ARE TO BE INCLUDED "LOOSE" IN THE BOX, ETHER BAGGED, ZIP-TIED OR APPROPRIATELY SECURED
- SEE PAGE 2 OF 4 FOR STICKER PLACEMENT GUIDELINES AND **OVERALL DIMENSIONS**
- SEE PAGE 3 OF 4 FOR 620-648 (ITEM 5 THIS VIEW) SUB ASSEMBLY AND 620-626 SWITCH ASSEMBLY
- SEE PAGE 4 OF 4 FOR 620-650 SUB ASSEMBLY
- SEE INDIVIDUAL SUB-ASSEMBLY PRINTS FOR CHANGE DETAILS.

ELEVATOR CO. LLC

WEIGHT: 33.8 lbmass

HOLLISTER-WHITNEY LOCATING DIM PAGE 3, LTL ADD NOTE, UPDATE 620 LTL UPDATE VALVE DESCR. 1/4/23 -650 & VIEWS, PUR #1750 3/1/23 PAGE 4, PUR #1739 TITLE ADD P/N LABEL ITEM 22, LTL PRODUCTION RELEASE, LTL Α PUMPING UNIT - 620 THRU 626 ROPE GRIPPER PUR #1740 PUR #1700 1/6/23 9/9/22 THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EQUIPMENT THIRD ANGLE PROJECTION BY

HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS AGREED TO SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND SUPPLY. SLIGHT ADJUST MENTS MAY OCCUR DURING MANUFACTURING AND INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND RELEASES MANUFACTURER OF ALL LIABILITY.

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WRITTEN AUTHORIZATION FROM THE MANUFACTURER.

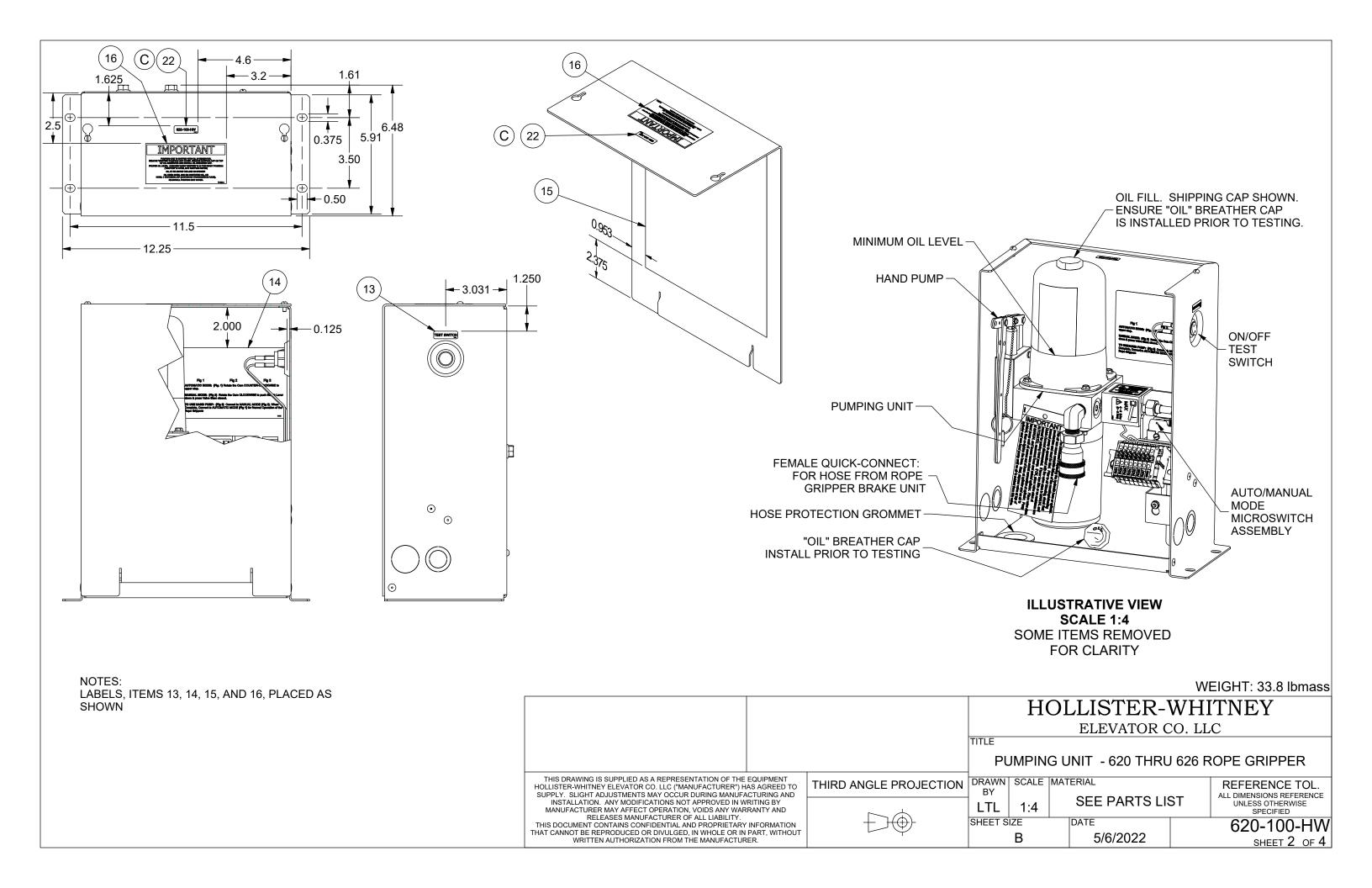
DRAWN | SCALE | MATERIAL SEE PARTS LIST LTL 1:4 SHEET SIZE DATE

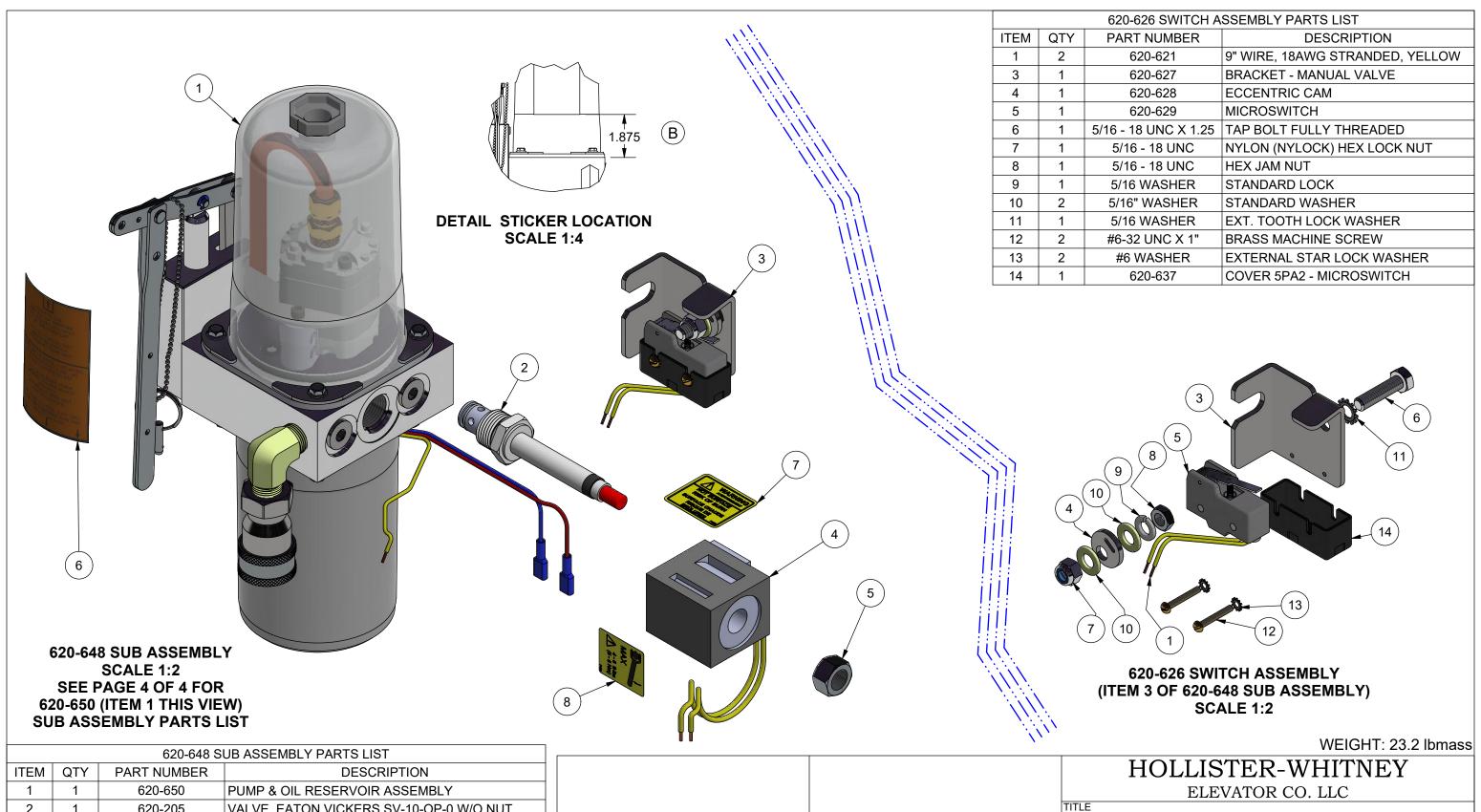
5/6/2022

В

REFERENCE TOL.
ALL DIMENSIONS REFERENCE
UNLESS OTHERWISE

620-100-HW SHEET 1 OF 4





		020-040 3	UD ASSEMBLT PARTS LIST
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	620-650	PUMP & OIL RESERVOIR ASSEMBLY
2	1	620-205	VALVE, EATON VICKERS SV-10-OP-0 W/O NUT
3	1	620-626	AUTO/MANUAL MICROSWITCH ASS'Y
4	1	622-206	PUMPING UNIT DUMP VALVE COIL
5	1	1/2 - 20 UNF	HEX NUT
6	1	P-152-4	OIL RESERVOIR COVER
7	1	P-233	LABEL - HOT SURFACE WARNING
8	1	P-234	LABEL - MAXIMUM TORQUE (4-6 ft-lbs)

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THIRD	ANGI	FP	RO.	IFC ⁻	LION

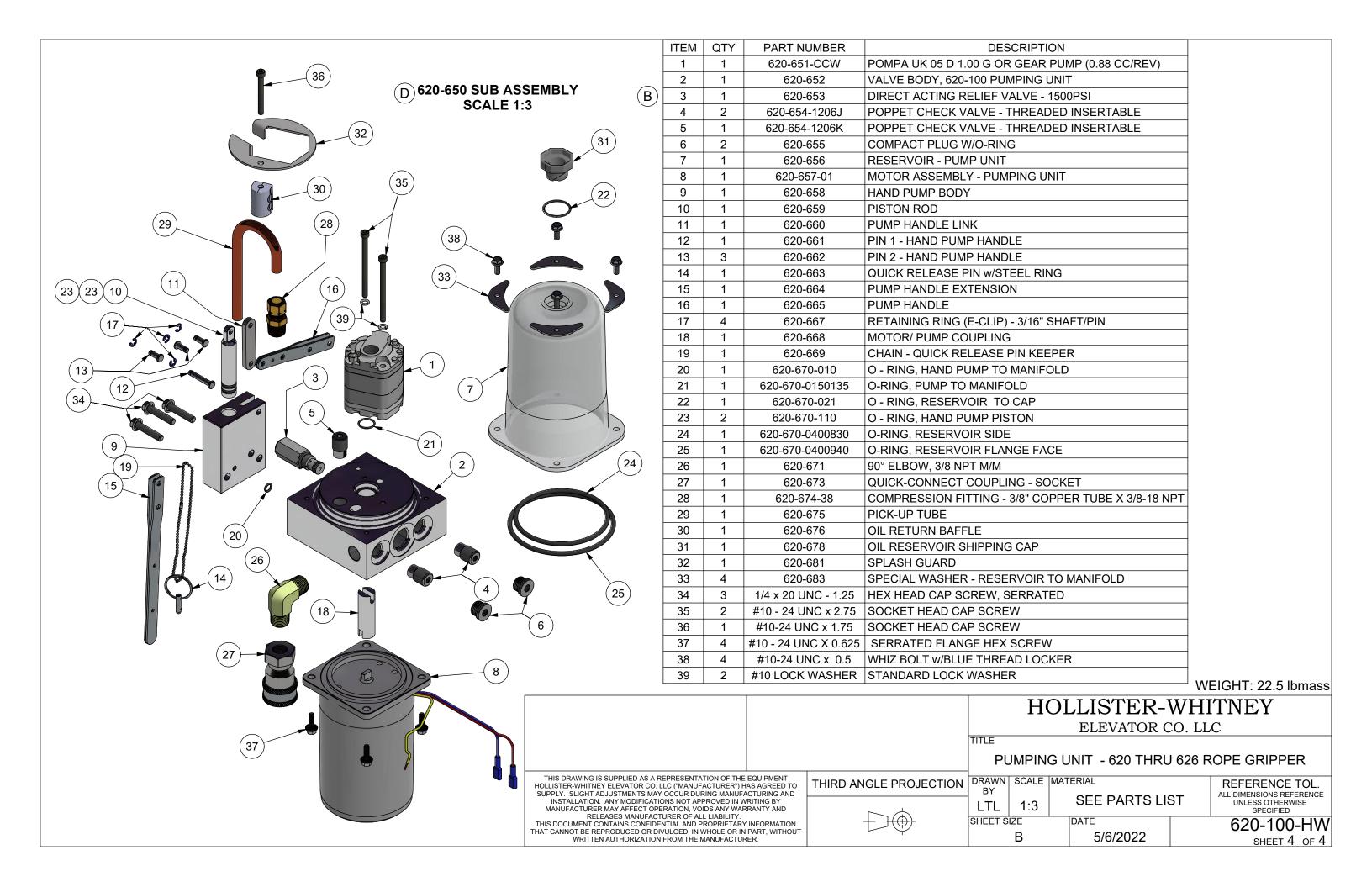


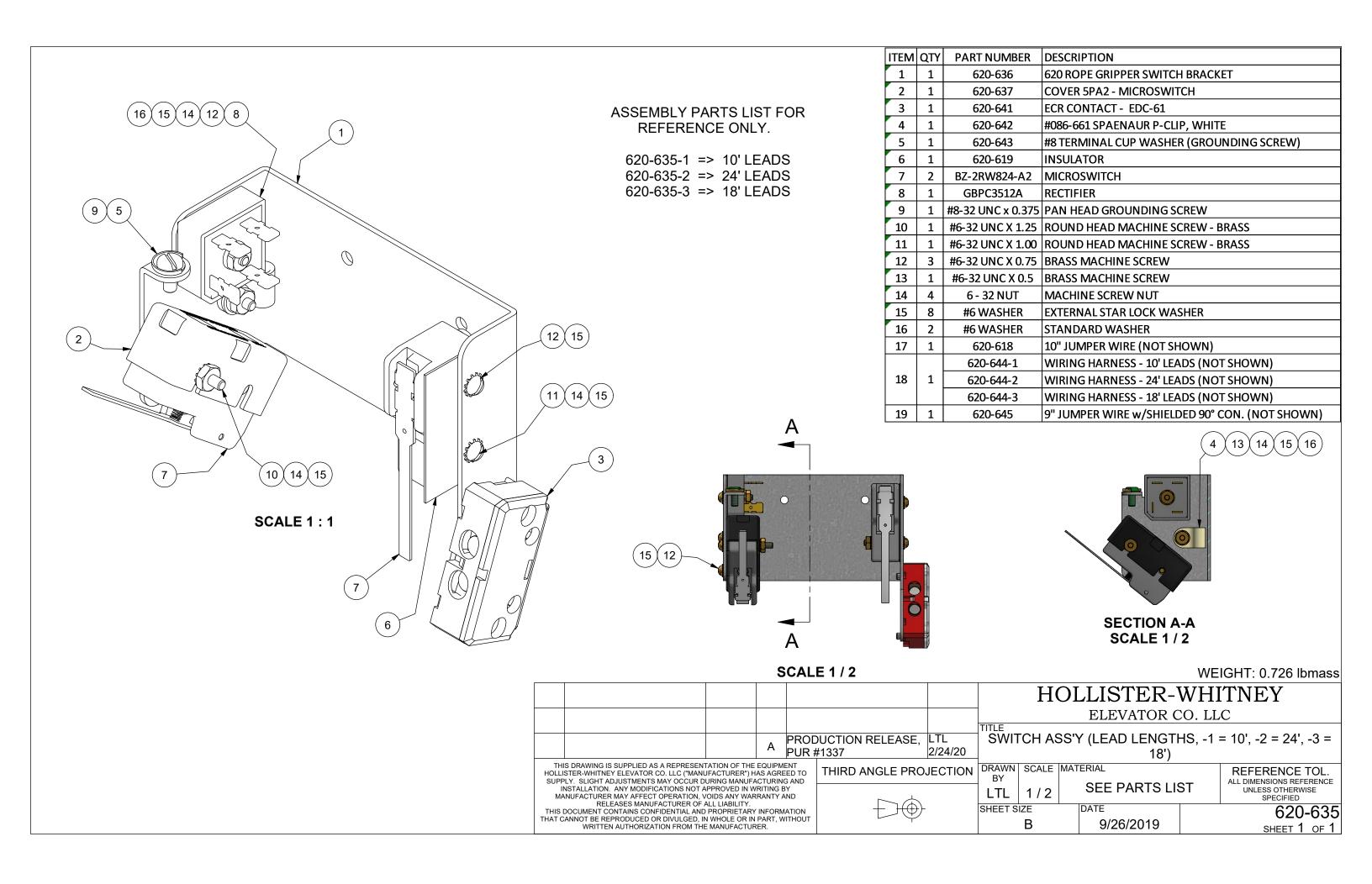
	IIIILE			
	Pι	JMPIN	G UNIT - 620 THRU 626 R	OPE GRIPPER
N	DRAWN	SCALE	MATERIAL	REFERENCE TOL.
	I TI	1.2	SEE PARTS LIST	ALL DIMENSIONS REFERENCI UNLESS OTHERWISE

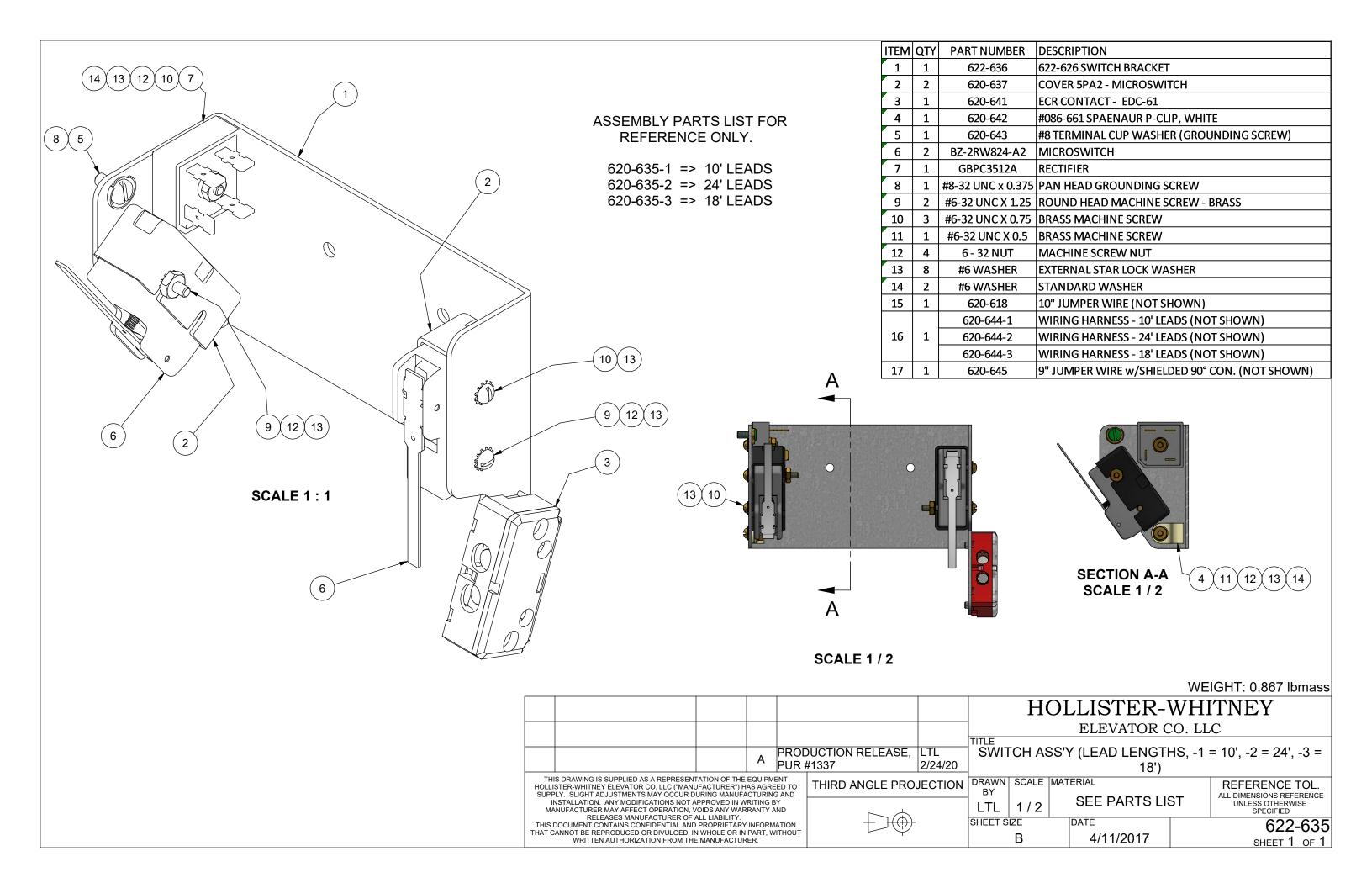
SEE PARTS LIST LTL | 1:2 SHEET SIZE DATE В

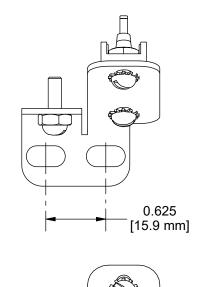
5/6/2022

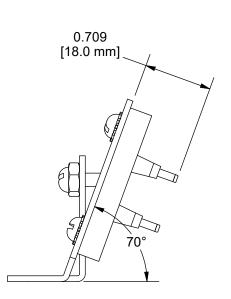
620-100-HW SHEET 3 OF 4



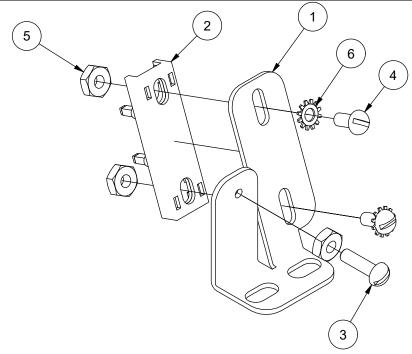








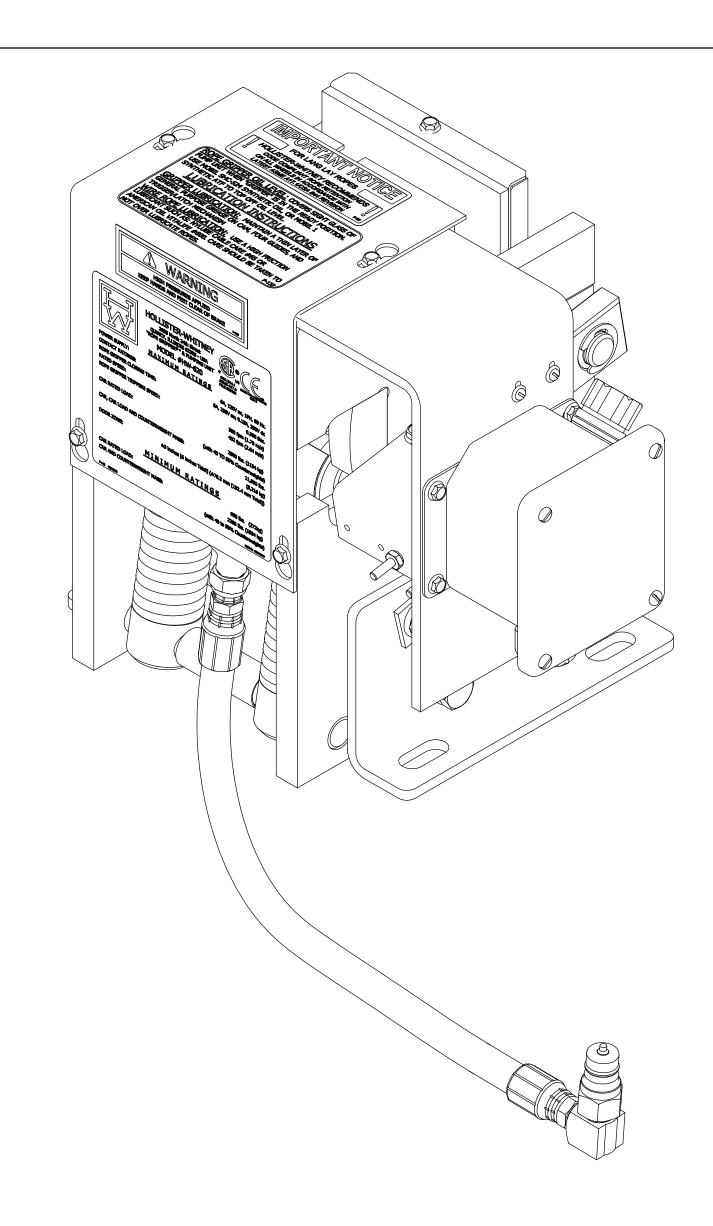
PARTS LIST						
ITEM	QTY	PART NUMBER	DESCRIPTION			
1	1	620-639	SWITCH ACTUATING ANGLE			
2	1	620-640-18	SHORTING BAR - 18mm			
3	1	#6-32 UNC X 0.5	BRASS MACHINE SCREW			
4	2	#6-32 UNCX0.3125	BRASS MACHINE SCREW			
5	3	#6-32 UNC NUT	BRASS NUT			
6	2	#6 WASHER	EXTERNAL STAR LOCK WASHER			

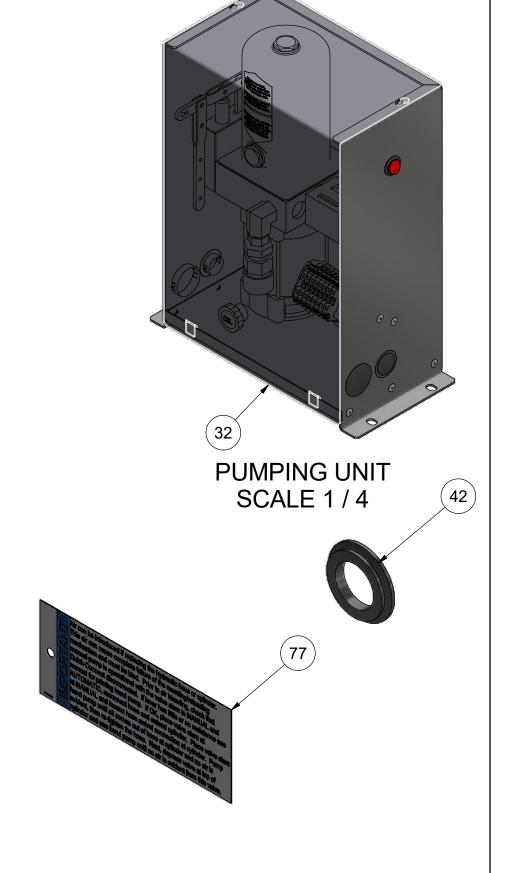


WEIGHT: 0.065 lbmass

						HC	DLLISTER-WE	HITNEY
							ELEVATOR CO. 1	LLC
		Λ Ι	RODUCTION RELEASE, IR #1337	LTL 7/21/20	TITLE	ACTL	JATING ANGLE ASSEN	IBLY - 18mm
HOLL SUP	IIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EQI ISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS . PLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTI INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRIT ANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRA! RELEASES MANUFACTURER OF ALL LIABILITY.	AGREED TO JRING AND ING BY		ECTION	DRAWN BY LTL	SCALE M	SEE PARTS LIST	REFERENCE TOL. ALL DIMENSIONS REFERENCE UNLESS OTHERWISE SPECIFIED
	DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INF CANNOT BE REPRODUCED OR DIVULGED, IN WHOLE OR IN PAF WRITTEN AUTHORIZATION FROM THE MANUFACTURER.	RT, WITHOU			SHEET S	ZE A	10/18/2019	620-638-18 SHEET 1 OF 1

ITEM 1	QTY 1		DESCRIPTION STATIONARY SHOE ASSEMBLY	_
1		620-003 620-004	STATIONARY SHOE ASSEMBLY	-
2	2	620-004 620-007	MOVABLE SHOE SHAFT SUPPORT BLOCK	+
4	4	620-007	SPACER (11 GA.) - LINING WEAR	+
5	2	620-008-1	SPACER (11 GA.) - LINING WEAR SPACER (16 GA.) - LINING WEAR	1
6	2	620-008-1	SPACER (16 GA.) - LINING WEAR SPACER (22 GA.) - LINING WEAR	1
7	1	620-008-2	TUBING ASSEMBLY	-
8	2	620-013	ROTATING & NON-ROTATING SHAFT	
9	1	601-020	CONNECTING ARM ASSEMBLY	-
10	1	601-020-N	ARM ASSEMBLY - NEMA CONNECTING	_
11	2	620-022	LINING ASSEMBLY	\Box
12	2	601-025	LOWER SPRING GUIDE ASSEMBLY	1 🕑
13	2	601-027	SPRING UPPER SUPPORT	
14	2	601-029	SPRING UPPER SUPPORT GUIDE	
15	2	601-030	GRIPPER SPRING	
16	2	620-031	SHAFT	
17	2	620-032	SPACER TUBING	
18	1	620-033	TUBING - SPACER	
19	1	601-035	CYLINDER - ASSEMBLY	
20	1	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY	
		620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH	
21	1	620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)	
22	1	620-038	QUICK CONNECT FITTING	
23	1	601-039	1/8 X 1/4 NPT, 90° ELBOW	
24	1	620-040	COVER - 620 ROPE GRIPPER	1
25	1	601-041 L	MOUNTING ANGLE - LEFT	1
26	1	601-041 R	MOUNTING ANGLE - RIGHT	1
27	1	601-078	LATCH	1
28	1	620-081-N- "L"	LIQUIDTITE FLEX CONDUIT (LFC), "L" = HOSE "L"	1
29	1	610-087	90° ADAPTOR, 45° FH 5/8"-18 X 1/4 NPT 18	1
30	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW	1
31	2	601-095	DOUBLE BOLT WASHER	1
32	1	620-100	PUMPING UNIT	1
33	1	620-104	NEMA 4 SWITCH BRACKET #1	1
34	1	620-105	NEMA 4 SWITCH BRACKET #2	
		620-106-RH	NEMA COMPLIANT JUNCTION BOX (A-443DSC), RIGHT HAND	1
35	1	620-106-LH	NEMA COMPLIANT JUNCTION BOX (A-443DSC), LEFT HAND	1
36	1	620-107	SPACER - SOLENOID MOUNTING BRACKET	1
37	4	620-108	NYLON UNTHREADED SPACER	
38	1	620-109	TERMINAL BLOCK ASSEMBLY	
39	1	620-110	#2521 - STR. CORD CONNECTOR	
40	3	620-111	#2522 - STR. CORD CONNECTOR	
41	1	620-112	#5332 - STR. METAL CONDUIT CONNECTOR	
42	1	622-207	HOSE GROMMET	
43	1	620-606-N- "CL"	PUMP UNIT CABLE (RED), LENGTH "CL" = LFC "L" + 4 FT	
44	1	620-607 N7-9	SOLENOID LOCKING UNIT - ELECTRICOATED	
45	2	620-609-3	16-14 MALE DISCONNECT TERMINAL	<u> (E)</u> _
46	4	620-609-4	16-14 SHIELDED FEMALE DISCONNECT TERMINAL]
47	5	620-630	#5262 - SEALING RING	
48	4	620-631	#LN 101SC - LOCKNUT	
49	1	620-632	#650-DC2 - 3/8" BOX CONNECTOR	
50	1	620-633	N7-9 R. G. COIL STRANDED HOOK-UP WIRE - 620, 621 & 622	
51	1	620-634	N7-9 SHRINK TUBING - ALL GRIPPERS	
52	4	90-033	E-CLIP, #X5133-74	
53	1	GBPC3512A	RECTIFIER	
54	3	BZE6-RN-F3	NEMA COMPLIANT MICROSWITCH	
55	6	1/2 - 13 UNC x 1.25"	HEX HEAD BOLT	
56	6	1/2 LOCK WASHER	STANDARD LOCK WASHER	\rfloor (D)
57	4	5/16 - 18 UNC x 2.0	SOCKET HEAD CAP SCREW	
58	4	5/16" WASHER	STANDARD WASHER	
59	2	1/4 - 20 UNC x 1.5	HALF DOG SET SCREW	
60	2	1/4-20 UNC x 0.5	WHIZ BOLT	
61	2	#10-32 UNF x 0.875	SOCKET HEAD CAP SCREW	
62	1	10-32 UNF x 0.25	SET SCREW	
63	1	10 - 32 UNF x 0.25	GROUNDING SCREW	1
64	2	10-24 UNC x 1	FLAT SOCKET HEAD MACHINE SCREW	
65	10	#10-24 UNC x 0.5	WHIZ BOLT	1
66	4	#10-24 UNC x 0.5	SOCKET HEAD CAP SCREW	1
67	2	#10-24 NUT	HEX NUT	_
68	8		STANDARD LOCK WASHER	_
69	1	#8 - 32 UNC x 5/8"	ROUND HEAD MACHINE SCREW	
70	2	#8 - 32 UNC x 1/4"	ROUND HEAD MACHINE SCREW	
71	2	#6 - 32 UNC x 2-1/2"	ROUND HEAD MACHINE SCREW	
72	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM	
73	1	P-137	GRIPPER LUBE INST. STICKER	
74	1	P-139	ROPE GRIPPER WARNING LABEL - SMALL	
75	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING	
76	1	P-143	620 ROPE GRIPPER LABEL	_
77	1	P-144-2	AIR BLEED LABEL	
. 1	1	P-186	ROPE GRIPPER WEAR-IN LINE STICKER	1
78	1	1-100	NOTE OF THE PROPERTY OF THE PR	-

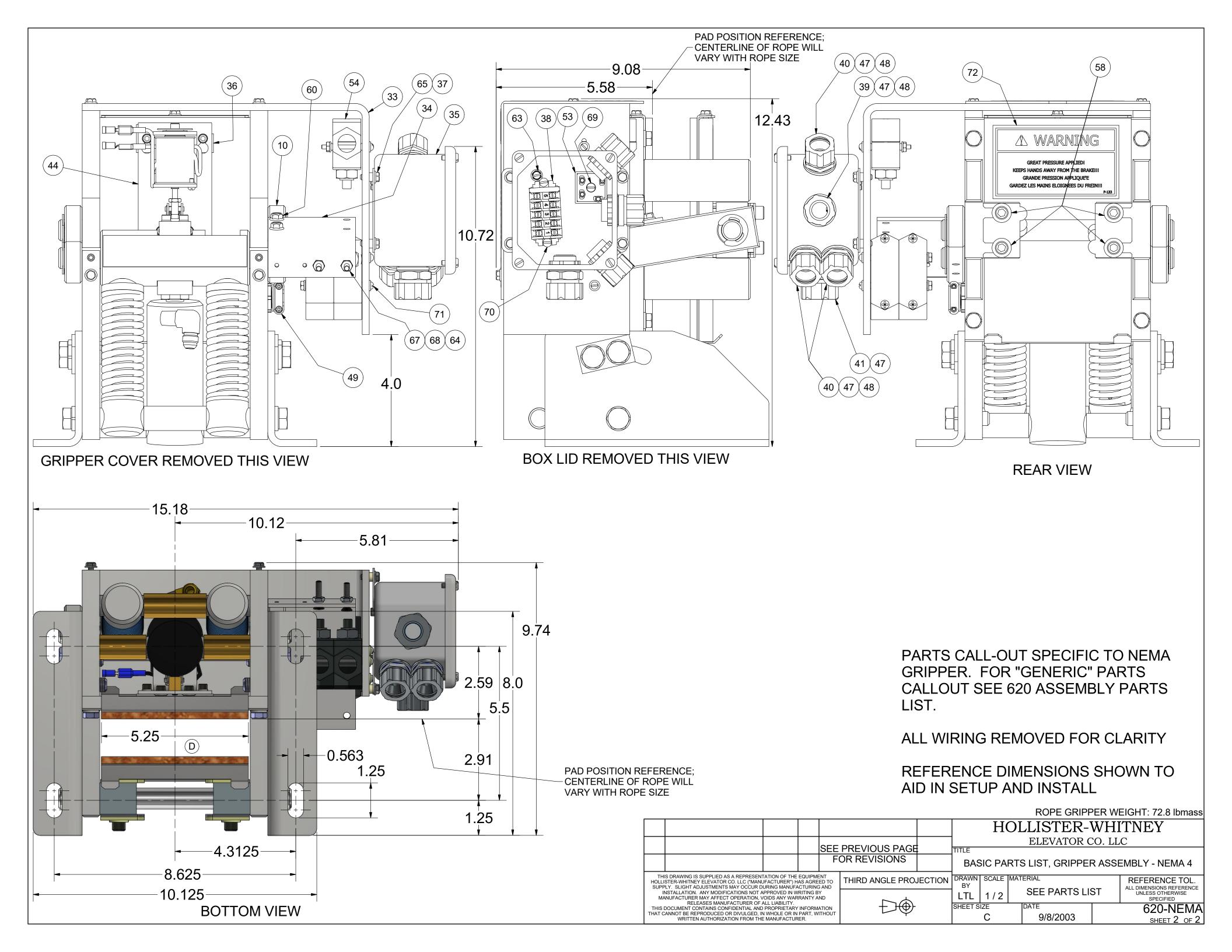




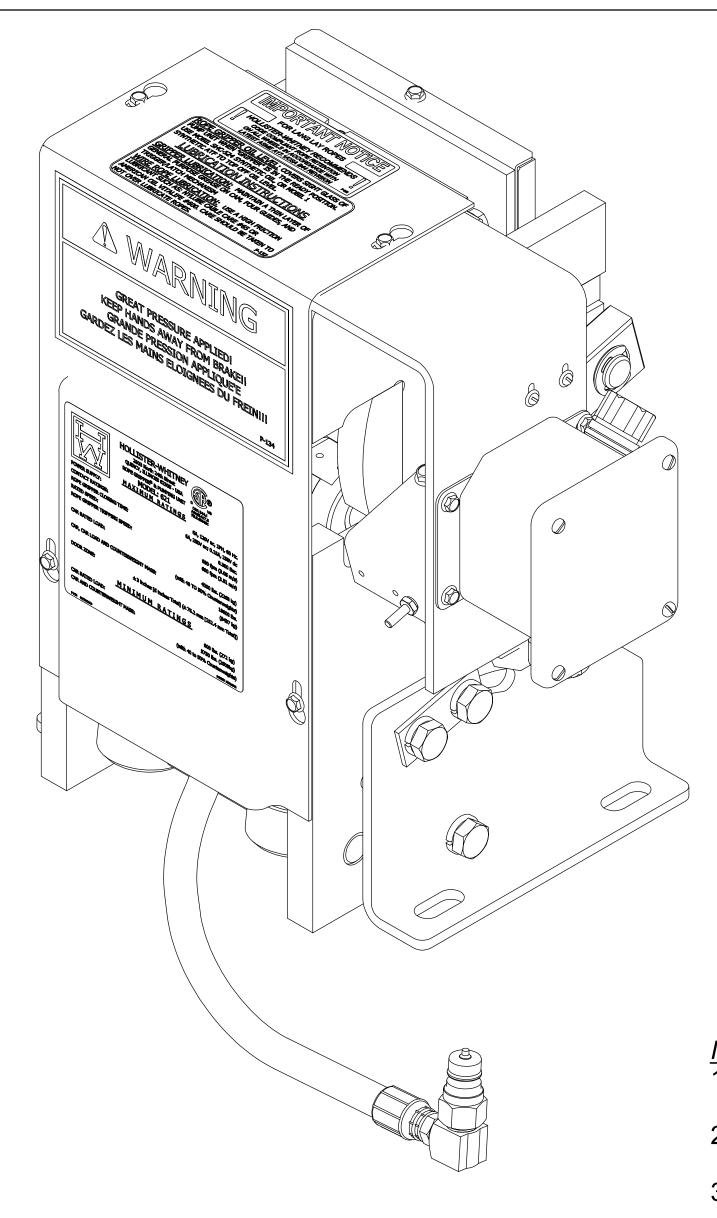
- *NOTE:* 1. RIGHT HAND (RH) GRIPPER SHOWN, LEFT HAND SIMILAR
- 2. LEFT HAND BOX 620-106-LH USED FOR
- LEFT HAND GRIPPER. (SEE ITEM 35) QTY LISTED FOR ITEMS 4, 5 & 6 ARE 3. STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- NEMA SPECIFIC PARTS LISTING SEE 4. PAGE 2 OF 2

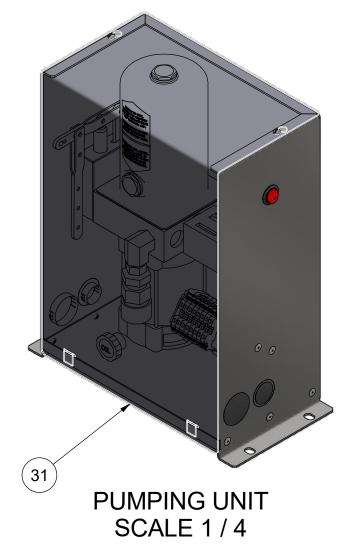
PUMPING UNIT WEIGHT: 29.2 LBS ROPE GRIPPER WEIGHT: 72.8 lbmass

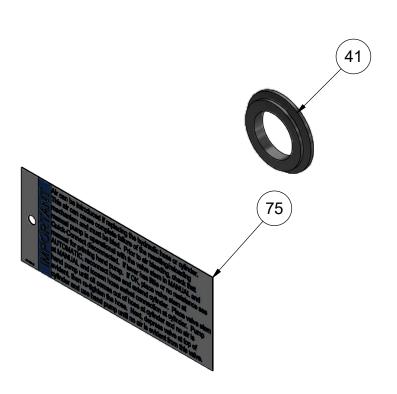
					AS 601-022, 1.875, 5/16"	LTL 7/29/19		H	OLLISTER-	WH]	ITNEY
F	CORRECT TERMINALQTY	1	1 1	ASHERS WAS LOCK,			_		ELEVATOR (CO. LL	.C
-	FROM 1 EA., TITLE TO	9/20/19	D(OCUMEN	ITATION OF		TITLE(E	=)			
	NEMA 4, P/N NEMA WAS NEMA 7/9 PUR #1200				A PARTS & PART BERS, PUR #1087		BAS	SIC PA	RTS LIST, GRIPPE	R ASSI	EMBLY - NEMA 4
HOL	THIS DRAWING IS SUPPLIED AS A REPRESEN LISTER-WHITNEY ELEVATOR CO. LLC ("MANI PPLY. SLIGHT ADJUSTMENTS MAY OCCUR D	JFACTURER") H	AS AGREED	TO I HIF	RD ANGLE PRO	JECTION	DRAWN BY	SCALE	MATERIAL		REFERENCE TOL.
1	INSTALLATION. ANY MODIFICATIONS NOT A MANUFACTURER MAY AFFECT OPERATION, N RELEASES MANUFACTURER OF	OIDS ANY WAF		,	\sim \div		LTL	1/2	SEE PARTS LI	SI	UNLESS OTHERWISE SPECIFIED
	S DOCUMENT CONTAINS CONFIDENTIAL AND CANNOT BE REPRODUCED OR DIVULGED, II WEITTEN AUTHORIZATION FROM THE) PROPRIETARY N WHOLE OR IN	PART, WITH		\bigcirc	-	SHEET S	IZE C	DATE 9/8/2003	(E)	620-NEMA



ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	622-003	STATIONARY SHOE ASSEMBLY	
2	2	620-007	SHAFT SUPPORT BLOCK	
3	4	620-008	SPACER (11 GA.) - LINING WEAR	1
4	2	620-008-1	SPACER (16 GA.) - LINING WEAR	1
5	2	620-008-2	SPACER (22 GA.) - LINING WEAR	
6	1	622-015	TUBING ASSEMBLY	
7	2	622-018	SHAFT - ROTATING & NON-ROTATING	1
8	1	600-020	CONNECTING ARM ASSEMBLY	1
9	1	600-020-N	ARM ASSEMBLY - NEMA CONNECTING	
10	2	622-022	LINING ASSEMBLY	1
11	2	600-025	LOWER SPRING GUIDE ASSEMBLY	1
12	2	600-027	UPPER SPRING SUPPORT	1
13	2	600-029	GUIDE - UPPER SPRING SUPPORT	1
14	2	621-030	SPRING	1
15	2	622-031	SHAFT	1
16	2	601-032	TUBING - SPACER	+
17	1	622-033	TUBING - SPACER	1
18	1	600-035	CYLINDER ASSEMBLY	-
10		620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH	+
19	1			+
20	1	620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)	-
20	1	620-037	HOSE - VARIOUS LENGTHS	-
21	1	620-038	QUICK CONNECT FITTING	-
22	1	622-040	COVER - 622 ROPE GRIPPER	-
23	1	600-041 L	ANGLE, LEFT HAND - MOUNTING	-
24	1	600-041 R	ANGLE, RIGHT HAND - MOUNTING	_
25	1	622-072	MOVABLE SHOE ASSEMBLY	4
26	1	601-078	LATCH	4
27	1	620-081-N- "L"	LIQUIDTITE FLEX CONDUIT (LFC), "L" = HOSE "L"	4
28	1	610-087	PARKER #149F-6-4 MALE ELBOW	4
29	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW	_
30	2	600-095	WASHER - DOUBLE BOLT	_
31	1	620-100	PUMPING UNIT	_
32	1	622-104	SWITCH BRACKET #1, 622 NEMA-4	
33	1	620-105	NEMA 4 SWITCH BRACKET #2	
34	1	620-106-RH	NEMA COMPLIANT JUNCTION BOX (A-443DSC) Right Hand	
		620-106-LH	NEMA COMPLIANT JUNCTION BOX (A-443DSC) Left Hand	
35	1	620-107	SPACER - SOLENOID MOUNTING BRACKET	
36	4	620-108	NYLON UNTHREADED SPACER	
37	1	620-109	TERMINAL BLOCK ASSEMBLY	
38	1	620-110	#2521 - STR. CORD CONNECTOR	
39	3	620-111	#2522 - STR. CORD CONNECTOR	
40	1	620-112	#5332 - STR. METAL CONDUIT CONNECTOR	1
41	1	622-207	HOSE GROMMET	
42	1	620-606-N- "CL"	PUMP UNIT CABLE (RED), LENGTH "CL" = LFC "L" + 4 FT	1
43	1	620-607 N7-9	SOLENOID LOCKING UNIT - ELECTRICOATED	
44	2	620-609-3	16-14 MALE DISCONNECT TERMINAL	$(B)_{\subset}$
45	4	620-609-4	16-14 SHIELDED FEMALE DISCONNECT TERMINAL	
46	5	620-630	#5262 - SEALING RING	1
47	4	620-631	#LN 101SC - LOCKNUT	
48	1	620-632	#650-DC2 - 3/8" BOX CONNECTOR	
49	1	620-633	N7-9 R. G. COIL STRANDED HOOK-UP WIRE - 620, 621 & 622	
50	1	620-634	N7-9 SHRINK TUBING - ALL GRIPPERS	1
51	4	90-033	E-CLIP, #X5133-74	1
52	1	GBPC3512A	RECTIFIER	1
53	3	BZE6-RN-F3	NEMA COMPLIANT MICROSWITCH	1
54	6	1/2 - 13 UNC x 1.25"		1
55	6		STANDARD LOCK WASHER	1
56	4		SOCKET HEAD CAP SCREW	1
57	4	5/16" WASHER	STANDARD WASHER	1
58	2	,	HALF DOG SET SCREW	1
				1
59	2	1/4-20 UNC x 0.5	WHIZ BOLT	4
60	2		SOCKET HEAD CAP SCREW	-
61	1	10 - 32 UNF x 0.25	GROUNDING SCREW	4
62	1	10-32 UNF x 0.25	SET SCREW	4
63	2	10-24 UNC x 1	FLAT SOCKET HEAD MACHINE SCREW	4
64	4	#10-24 UNC x 0.5	SOCKET HEAD CAP SCREW	4
65	12	#10-24 UNC x 0.5	WHIZ BOLT	4
66	2	#10-24 NUT	HEX NUT	4
67	8		STANDARD LOCK WASHER	4
68	1	#8 - 32 UNC x 5/8"	ROUND HEAD MACHINE SCREW	
69	2	#8 - 32 UNC x 1/4"	ROUND HEAD MACHINE SCREW	
70	2	#6 - 32 UNC x 2-1/2"	ROUND HEAD MACHINE SCREW	
71	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM	
72	1	P-134	ROPE GRIPPER WARNING LABEL - LARGE	
73	1	P-137	GRIPPER LUBE INST. STICKER	1
74	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING	1
75	1	P-144-2	AIR BLEED LABEL	1
,,,		P-186	ROPE GRIPPER WEAR-IN LINE STICKER	1
	1	1 100	· · · · · · · · · · · · · · · · · · ·	
76 77	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER	



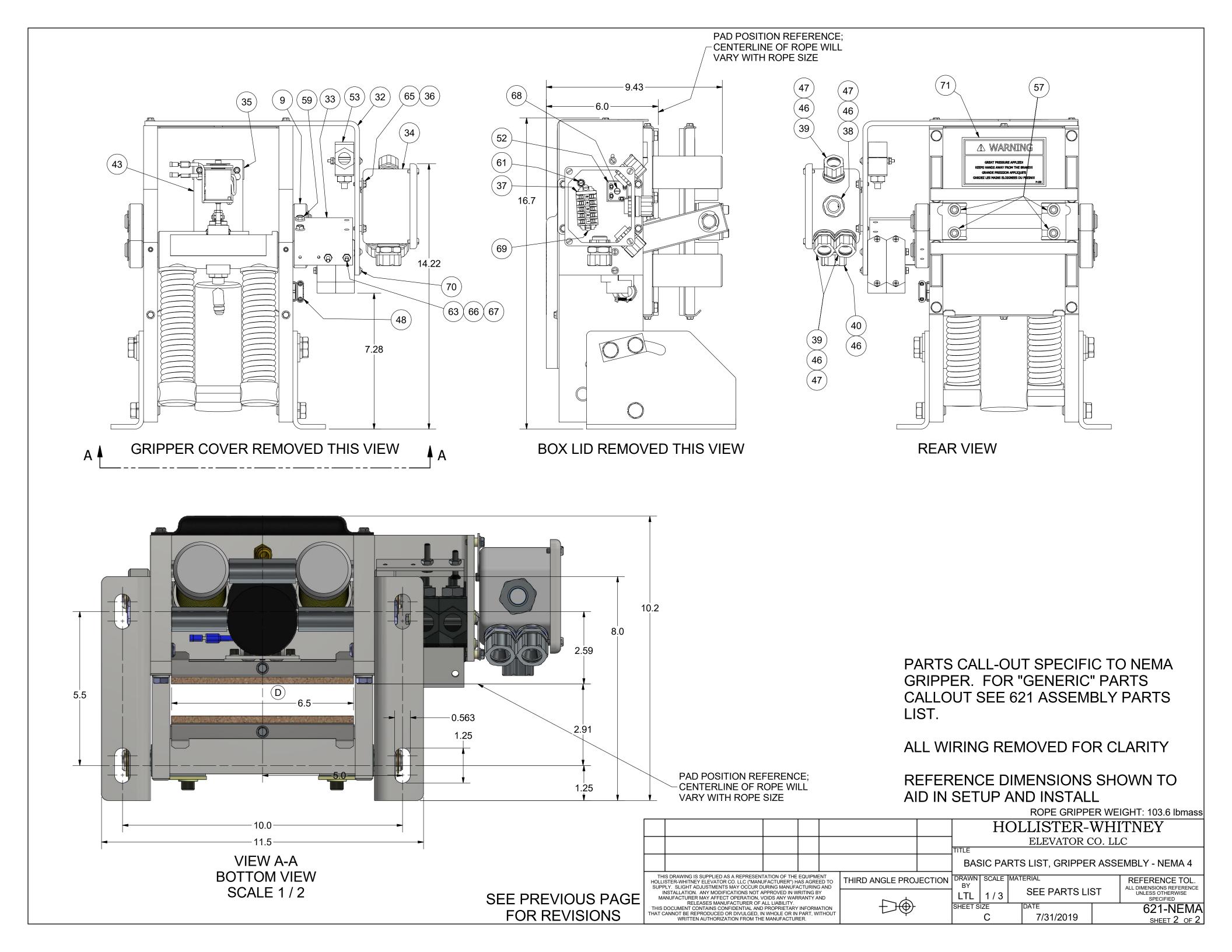




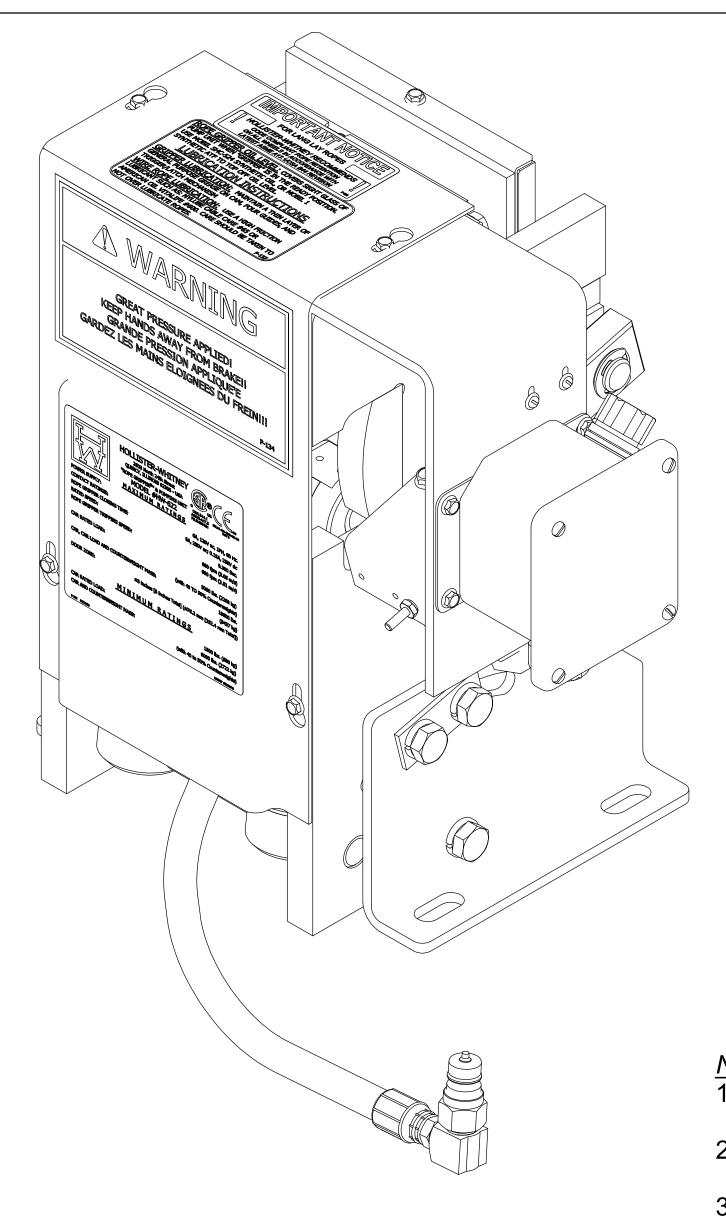
- *NOTE:* 1. RIGHT HAND (RH) GRIPPER SHOWN, LEFT HAND SIMILAR
- 2. LEFT HAND BOX 620-106-LH USED FOR LEFT HAND GRIPPER. (SEE ITEM 34)
- QTY LISTED FOR ITEMS 4, 5 & 6 ARE 3. STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- NEMA SPECIFIC PARTS LISTING SEE PAGE 2 4. OF 2

PUMPING UNIT WEIGHT: 29.2 LBS ROPE GRIPPER WEIGHT: 103.6 lbmass

	\mathbf{z}	RECT TERMINALQTY I 1 EA., TITLE TO	LTL 9/20/19	HC	DLLISTER-	·WH]	TNEY
		4, P/N NEMA WAS			ELEVATOR	CO. LL	C
	Λ PROI	A 7/9 PUR #1200 DUCTION RELEASE, #1087	LTL 7/31/19	BASIC PAF	RTS LIST, GRIPPE	R ASSI	EMBLY - NEMA 4
THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EC LLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS IPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFAC' INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRI MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRA	S AGREED TO TURING AND TING BY	THIRD ANGLE PRO	JECTION	DRAWN SCALE N BY LTL 1/2	MATERIAL SEE PARTS L	IST	REFERENCE TOL. ALL DIMENSIONS REFERENCE UNLESS OTHERWISE SPECIFIED
RELEASES MANUFACTURER OF ALL LIABILITY. IS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY IN T CANNOT BE REPRODUCED OR DIVULGED, IN WHOLE OR IN PY WRITTEN AUTHORIZATION FROM THE MANUFACTUREF	ART, WITHOUT			SHEET SIZE C	7/31/2019	B	621-NEMA SHEET 1 OF 2

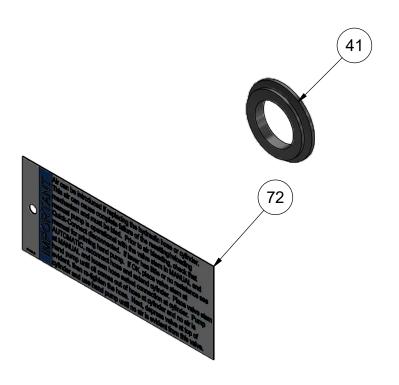


ı				1
ITEM 1	QTY 1	PART NUMBER	DESCRIPTION STATIONIA BY SHOE ASSEMBLY	
2	2	622-003 620-007	STATIONARY SHOE ASSEMBLY SHAFT SUPPORT BLOCK	
3	4	620-008	SPACER (11 GA.) - LINING WEAR	
4	2	620-008-1	SPACER (16 GA.) - LINING WEAR	1
5	2	620-008-2	SPACER (22 GA.) - LINING WEAR	1
6	1	622-015	TUBING ASSEMBLY	
7	2	622-018	SHAFT - ROTATING & NON-ROTATING	
8	1	600-020	CONNECTING ARM ASSEMBLY	
9	1	600-020-N	ARM ASSEMBLY - NEMA CONNECTING	
10	2	622-022	LINING ASSEMBLY](D)
11	2	600-025	LOWER SPRING GUIDE ASSEMBLY	
12	2	600-027	UPPER SPRING SUPPORT	
13	2	600-029	GUIDE - UPPER SPRING SUPPORT	
14	2	600-030	SPRING	_
15	2	622-031	SHAFT	1
16	2	601-032	TUBING - SPACER	-
17	1	622-033	TUBING - SPACER	1
18	1	600-035	CYLINDER ASSEMBLY HYDRAULIC HOSE - STANDARD 27" LENGTH	-
19	1	620-037 620-037- "L"		1
20	1	620-037- L 620-037	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX) HOSE - VARIOUS LENGTHS	1
21	1	620-038	QUICK CONNECT FITTING	1
22	1	622-040	COVER - 622 ROPE GRIPPER	1
23	1	600-041 L	ANGLE, LEFT HAND - MOUNTING	
24	1	600-041 R	ANGLE, RIGHT HAND - MOUNTING	1
25	1	622-072	MOVABLE SHOE ASSEMBLY	
26	1	601-078	LATCH	
27	1	620-081-N- "L"	LIQUIDTITE FLEX CONDUIT (LFC), "L" = HOSE "L"	
28	1	610-087	PARKER #149F-6-4 MALE ELBOW	
29	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW	
30	2	600-095	WASHER - DOUBLE BOLT	_
31	1	620-100	PUMPING UNIT	_
32	1	622-104	SWITCH BRACKET #1, 622 NEMA-4	<u> </u>
33	1	620-105	NEMA 4 SWITCH BRACKET #2	1
34	1	620-106-RH	NEMA COMPLIANT JUNCTION BOX (A-443DSC) Right Hand	
25	1	620-106-LH	NEMA COMPLIANT JUNCTION BOX (A-443DSC) Left Hand	1
35 36	1	620-107	SPACER - SOLENOID MOUNTING BRACKET	-
37	4 1	620-108 620-109	NYLON UNTHREADED SPACER TERMINAL BLOCK ASSEMBLY	1
38	1	620-110	#2521 - STR. CORD CONNECTOR	
39	3	620-111	#2522 - STR. CORD CONNECTOR	1
40	1	620-112	#5332 - STR. METAL CONDUIT CONNECTOR	
41	1	622-207	HOSE GROMMET	1
42	1	620-606-N- "CL"	PUMP UNIT CABLE (RED), LENGTH "CL" = LFC "L" + 4 FT	
43	1	620-607 N7-9	SOLENOID LOCKING UNIT - ELECTRICOATED	
44	2	620-609-3	16-14 MALE DISCONNECT TERMINAL	$(E)_{\epsilon}$
45	4	620-609-4	16-14 SHIELDED FEMALE DISCONNECT TERMINAL] (F
46	5	620-630	#5262 - SEALING RING	_
47	4	620-631	#LN 101SC - LOCKNUT	
48	1	620-632	#650-DC2 - 3/8" BOX CONNECTOR	1
49	1	620-633	N7-9 R. G. COIL STRANDED HOOK-UP WIRE - 620, 621 & 622	1
50	1	620-634	N7-9 SHRINK TUBING - ALL GRIPPERS	-
51 52	1	90-033 GBPC3512A	E-CLIP, #X5133-74 RECTIFIER	
53	3	GBPC3512A BZE6-RN-F3	NEMA COMPLIANT MICROSWITCH	
54	6	1/2 - 13 UNC x 1.25"		
55	6		STANDARD LOCK WASHER	(D)
56	4	•	SOCKET HEAD CAP SCREW	1
57	4	5/16" WASHER	STANDARD WASHER	
58	2	•	HALF DOG SET SCREW	
59		1/4-20 UNC x 0.5	WHIZ BOLT	
ו פכ	2			1
60	2	#10-32 UNF x 0.75	SOCKET HEAD CAP SCREW	
		#10-32 UNF x 0.75 10 - 32 UNF x 0.25	GROUNDING SCREW	
60	2			_
60 61	2	10 - 32 UNF x 0.25	GROUNDING SCREW	-
60 61 62	2 1 1 2 4	10 - 32 UNF x 0.25 10-32 UNF x 0.25	GROUNDING SCREW SET SCREW	- - - -
60 61 62 63	2 1 1 2	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT	-
60 61 62 63 64 65 66	2 1 1 2 4 12 2	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1 #10-24 UNC x 0.5 #10-24 UNC x 0.5 #10-24 NUT	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT HEX NUT	
60 61 62 63 64 65 66 67	2 1 1 2 4 12 2 8	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1 #10-24 UNC x 0.5 #10-24 UNC x 0.5 #10-24 NUT #10 LOCK WASHER	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT HEX NUT STANDARD LOCK WASHER	
60 61 62 63 64 65 66 67 68	2 1 1 2 4 12 2 8 1	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1 #10-24 UNC x 0.5 #10-24 UNC x 0.5 #10-24 NUT #10 LOCK WASHER #8 - 32 UNC x 5/8"	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT HEX NUT STANDARD LOCK WASHER ROUND HEAD MACHINE SCREW	
60 61 62 63 64 65 66 67 68 69	2 1 1 2 4 12 2 8 1 2	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1 #10-24 UNC x 0.5 #10-24 UNC x 0.5 #10-24 NUT #10 LOCK WASHER #8 - 32 UNC x 5/8" #8 - 32 UNC x 1/4"	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT HEX NUT STANDARD LOCK WASHER ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW	
60 61 62 63 64 65 66 67 68 69 70	2 1 1 2 4 12 2 8 1 2	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1 #10-24 UNC x 0.5 #10-24 UNC x 0.5 #10-24 NUT #10 LOCK WASHER #8 - 32 UNC x 5/8" #8 - 32 UNC x 1/4" #6 - 32 UNC x 2-1/2"	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT HEX NUT STANDARD LOCK WASHER ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW	
60 61 62 63 64 65 66 67 68 69 70	2 1 1 2 4 12 2 8 1 2 2	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1 #10-24 UNC x 0.5 #10-24 UNC x 0.5 #10-24 NUT #10 LOCK WASHER #8 - 32 UNC x 5/8" #8 - 32 UNC x 1/4" #6 - 32 UNC x 2-1/2" P-133	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT HEX NUT STANDARD LOCK WASHER ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROPE GRIPPER WARNING LABEL - MEDIUM	
60 61 62 63 64 65 66 67 68 69 70 71 72	2 1 1 2 4 12 2 8 1 2 2 1	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1 #10-24 UNC x 0.5 #10-24 UNC x 0.5 #10-24 NUT #10 LOCK WASHER #8 - 32 UNC x 5/8" #8 - 32 UNC x 1/4" #6 - 32 UNC x 2-1/2" P-133 P-134	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT HEX NUT STANDARD LOCK WASHER ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROPE GRIPPER WARNING LABEL - MEDIUM ROPE GRIPPER WARNING LABEL - LARGE	
60 61 62 63 64 65 66 67 68 69 70 71 72 73	2 1 1 2 4 12 2 8 1 2 2 1 1	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1 #10-24 UNC x 0.5 #10-24 UNC x 0.5 #10-24 NUT #10 LOCK WASHER #8 - 32 UNC x 5/8" #8 - 32 UNC x 1/4" #6 - 32 UNC x 2-1/2" P-133 P-134 P-135	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT HEX NUT STANDARD LOCK WASHER ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROPE GRIPPER WARNING LABEL - MEDIUM ROPE GRIPPER WARNING LABEL - LARGE 622 ROPE GRIPPER LABEL	
60 61 62 63 64 65 66 67 68 69 70 71 72 73 74	2 1 1 2 4 12 2 8 1 2 2 1 1 1	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1 #10-24 UNC x 0.5 #10-24 NUT #10 LOCK WASHER #8 - 32 UNC x 5/8" #8 - 32 UNC x 1/4" #6 - 32 UNC x 2-1/2" P-133 P-134 P-135 P-137	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT HEX NUT STANDARD LOCK WASHER ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROPE GRIPPER WARNING LABEL - MEDIUM ROPE GRIPPER WARNING LABEL - LARGE 622 ROPE GRIPPER LABEL GRIPPER LUBE INST. STICKER	
60 61 62 63 64 65 66 67 68 69 70 71 72 73 74	2 1 1 2 4 12 2 8 1 2 2 1 1 1 1	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1 #10-24 UNC x 0.5 #10-24 UNC x 0.5 #10-24 NUT #10 LOCK WASHER #8 - 32 UNC x 5/8" #8 - 32 UNC x 1/4" #6 - 32 UNC x 2-1/2" P-133 P-134 P-135 P-137 P-141	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT HEX NUT STANDARD LOCK WASHER ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROPE GRIPPER WARNING LABEL - MEDIUM ROPE GRIPPER WARNING LABEL - LARGE 622 ROPE GRIPPER LABEL GRIPPER LUBE INST. STICKER IMPORTANT LABEL - APPLIED TO TUBING	
60 61 62 63 64 65 66 67 68 69 70 71 72 73 74	2 1 1 2 4 12 2 8 1 2 2 1 1 1	10 - 32 UNF x 0.25 10-32 UNF x 0.25 10-24 UNC x 1 #10-24 UNC x 0.5 #10-24 NUT #10 LOCK WASHER #8 - 32 UNC x 5/8" #8 - 32 UNC x 1/4" #6 - 32 UNC x 2-1/2" P-133 P-134 P-135 P-137	GROUNDING SCREW SET SCREW FLAT SOCKET HEAD MACHINE SCREW SOCKET HEAD CAP SCREW WHIZ BOLT HEX NUT STANDARD LOCK WASHER ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROUND HEAD MACHINE SCREW ROPE GRIPPER WARNING LABEL - MEDIUM ROPE GRIPPER WARNING LABEL - LARGE 622 ROPE GRIPPER LABEL GRIPPER LUBE INST. STICKER	





PUMPING UNIT SCALE 1 / 4

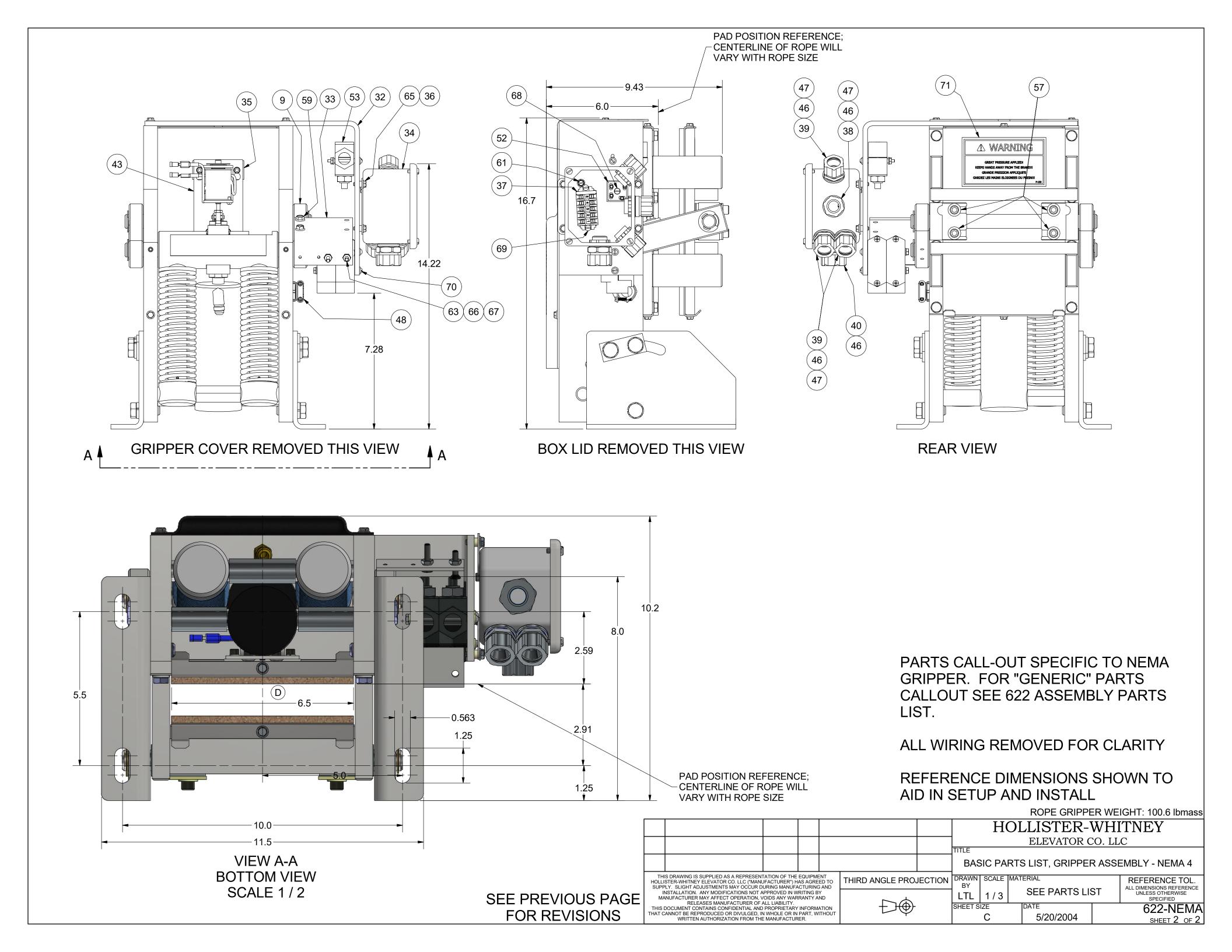


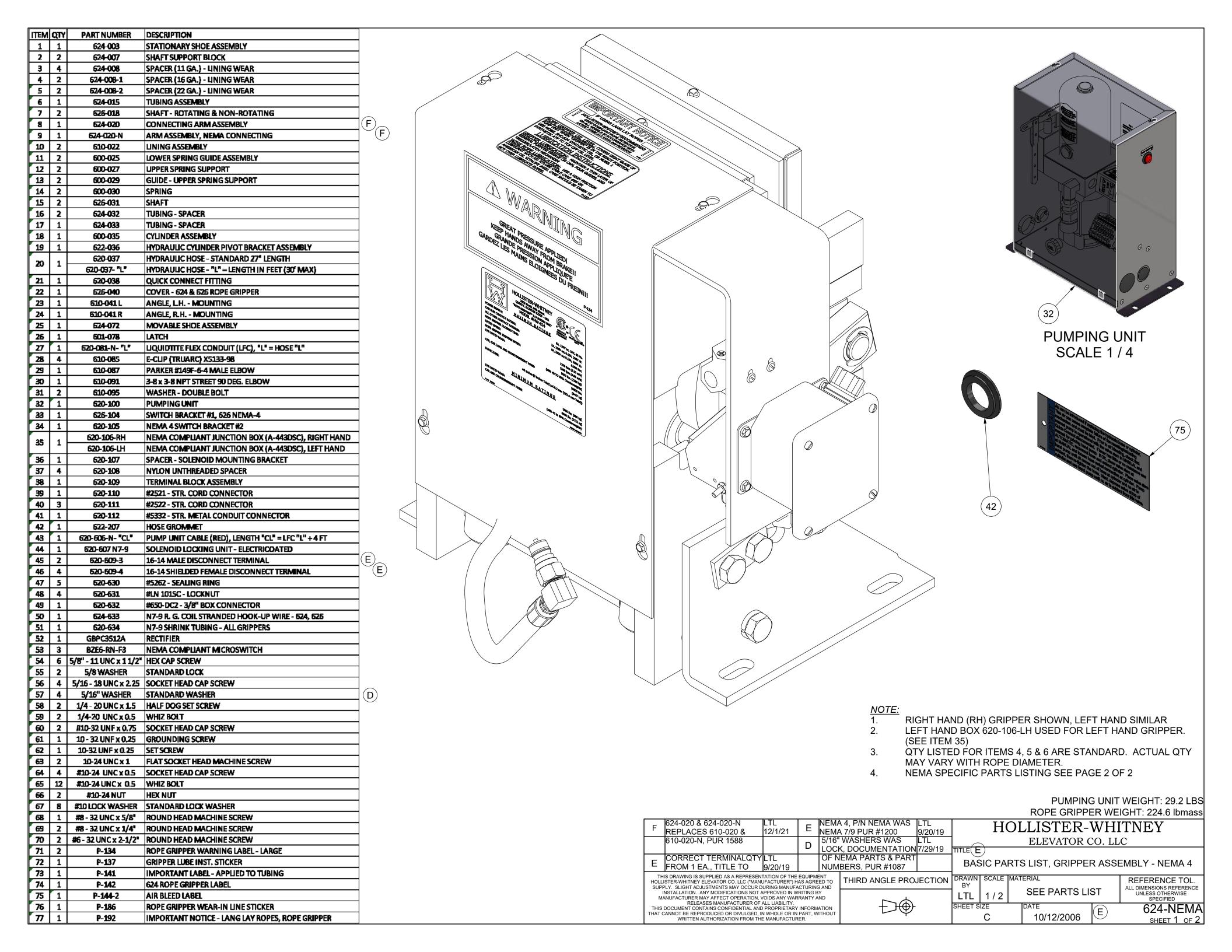
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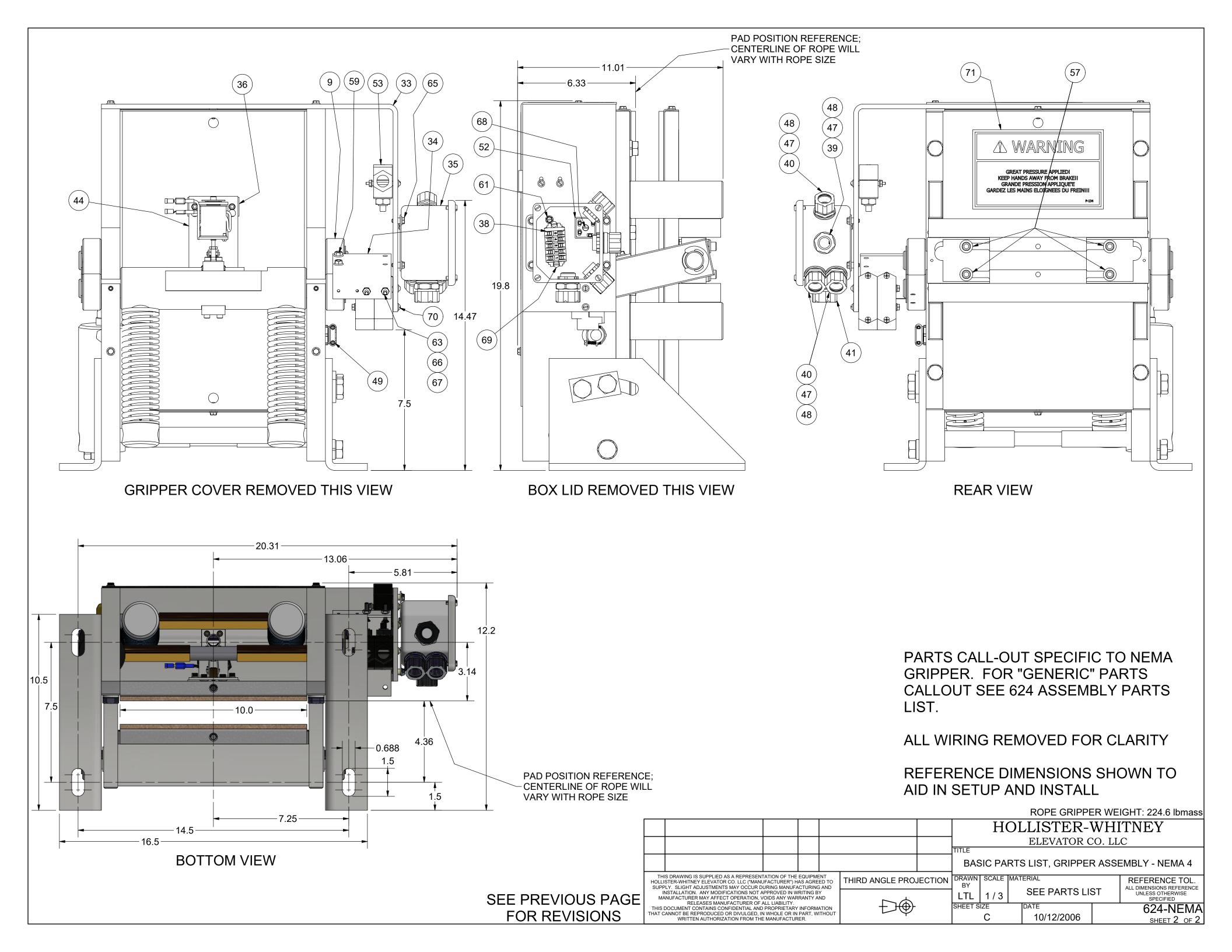
- RIGHT HAND (RH) GRIPPER SHOWN, LEFT HAND SIMILAR
- LEFT HAND BOX 620-106-LH USED FOR LEFT HAND GRIPPER. (SEE ITEM 34) QTY LISTED FOR ITEMS 4, 5 & 6 ARE
- 3. STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- NEMA SPECIFIC PARTS LISTING SEE PAGE 2 4. OF 2

PUMPING UNIT WEIGHT: 29.2 LBS ROPE GRIPPER WEIGHT: 100.6 lbmass

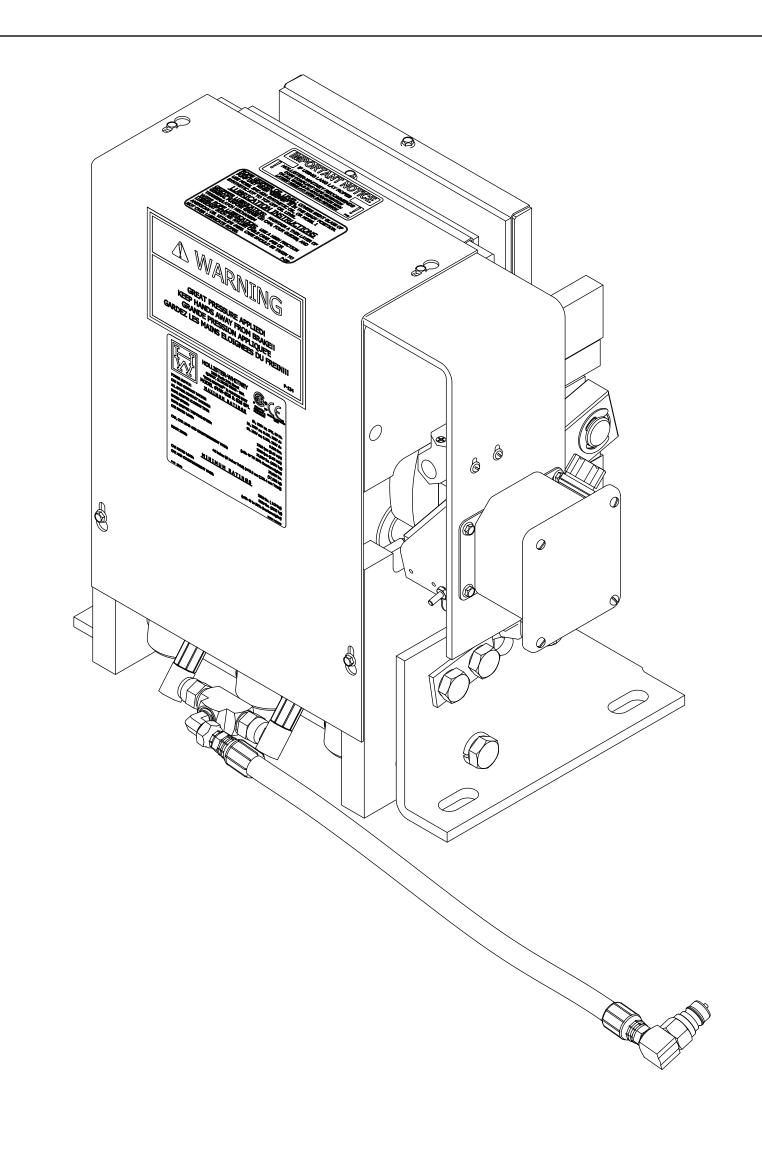
						600-022, 6.5 WASHERS	LTL 7/29/19		HC	DLLISTER-	WHI	TNEY
F	CORRECT TERMINALQTY				,	JPDATE		ELEVATOR CO. LLC				
		9/20/19		—		S & PART		TITLE(F	:)			
	NEMA 4, P/N NEMA WAS			NUME	BERS, F	PUR #1087		BASIC PARTS LIST, GRIPPER ASSEMBLY - NEMA 4				
	NEMA 7/9 PUR #1200									TO LIOT, OINIT L	IN AOOL	
THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EQUIPMENT HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS AGREED TO SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND					THIRD ANGLE PROJECTION			DRAWN BY	SCALE M		от	REFERENCE TOL. ALL DIMENSIONS REFERENCE
INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND RELEASES MANUFACTURER OF ALL LIABILITY.								LTL	1/2	SEE PARTS LIST UNLESS OTHER		UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION THAT CANNOT BE REPRODUCED OR DIVULGED, IN WHOLE OR IN PART, WITHOUT					\bigcirc			SHEET S	IZE	DATE 5/20/2004	(E)	622-NEMA
	WRITTEN AUTHORIZATION FROM THE	MANUFACTUR	RER.						U	5/20/2004		SHEET 1 OF 2

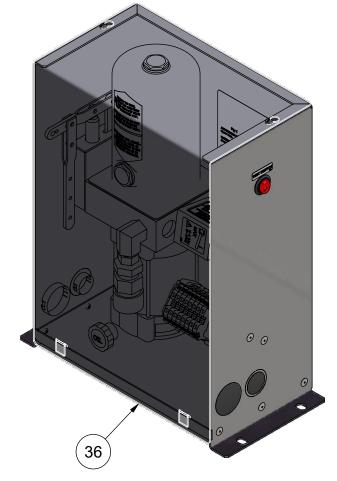




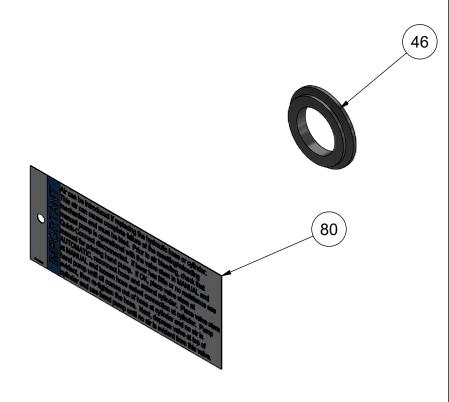


ПЕМ	_	PART NUMBER	DESCRIPTION	
1	1	626-003	STATIONARY SHOE ASSEMBLY	_
2	2	624-007	SHAFT SUPPORT BLOCK	-
4	6	626-007	SHAFT SUPPORT BLOCK	-
5	3	624-008 624-008-1	SPACER (11 GA.) - LINING WEAR SPACER (16 GA.) - LINING WEAR	-
6	3	624-008-2	SPACER (22 GA.) - LINING WEAR	1
7	1	626-015	TUBING ASSEMBLY	1
8	2	626-01B	SHAFT - ROTATING & NON-ROTATING	1
9	1	624-020	CONNECTING ARM ASSEMBLY	(F)
10	1	624-020-N	ARM ASSEMBLY, NEWA CONNECTING	1 · (F
11	2	610-022	UNING ASSEMBLY	1
12	3	600-025	LOWER SPRING GUIDE ASSEMBLY	1
13	3	600-027	UPPER SPRING SUPPORT	1
14	3	600-029	GUIDE - UPPER SPRING SUPPORT	
15	3	600-030	SPRING	
16	2	626-031	SHAFT	
17	3	626-032	TUBING - SPACER	
18	2	626-033	TUBING - SPACER	_
19	2	610-035	610-035 CYLINDER ASSEMBLY	4
20	2	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY	4
21	1	620-037	HYDRAULIC HOSE - STANDARD 27° LENGTH	4
	_	620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)	4
22	1	620-038	QUICK CONNECT FITTING	4
23	1	626-040	COVER - 624 & 626 ROPE GRIPPER	-
24	1	610-041 L	ANGLE, L.H MOUNTING	-
25	1	610-041 R	ANGLE, R.H MOUNTING	1
26 27	1	624-072 601-078	LATCH	+
28	1	620-081-N- "L"	UQUIDTITE FLEX CONDUIT (LFC), "L" = HOSE "L"	1
29	4	610-085	E-CLIP (TRUARC) X5133-98	1
30	1	610-086	3/8" TEE	1
31	2	610-087	PARKER #149F-6-4 MALE ELBOW	1
32	1	610-088	BRASS ELBOW, #149F-6-6, 45°FH 5/8"-18 x 3/8 NPTF18	1
33	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW	1
34	2	626-092	HOSE ASSEMBLY	1
35	2	610-095	WASHER - DOUBLE BOLT	
36	1	620-100	PUMPING UNIT	
37	1	626-104	SWITCH BRACKET #1, 626 NEMA-4	
38	1	620-105	NEMA 4 SWITCH BRACKET #2	
39	1	620-106-RH	NEMA COMPLIANT JUNCTION BOX (A-443DSC), RIGHT HAND	
35		620-106-LH	NEMA COMPLIANT JUNCTION BOX (A-443DSC), LEFT HAND	
40	1	620-107	SPACER - SOLENOID MOUNTING BRACKET	
41	4	620-108	NYLON UNTHREADED SPACER	1
42	1	620-109	TERMINAL BLOCK ASSEMBLY	4
43	1	620-110	#2521 - STR. CORD CONNECTOR	4
44	3	620-111	#Z5Z2 - STR. CORD CONNECTOR	4
45	1	620-112	#5332 - STR. METAL CONDUIT CONNECTOR	4
46	1	622-207	HOSE GROMMET	4
47	1	620-606-N- "CL"	PUMP UNIT CABLE (RED), LENGTH "CL" = LFC "L" + 4 FT	1
48	2	620-607 N7-9	SOLENOID LOCKING UNIT - ELECTROCOATED	(E)
50	4	620-609-3 620-609-4	16-14 MALE DISCONNECT TERMINAL 16-14 SHIELDED FEMALE DISCONNECT TERMINAL	(E)
51	5	620-630	#5262 - SEALING RING	1 5
52	4	520-631	#IN 101SC - LOCKNUT	1
53	1	620-632	#650-DC2 - 3/8" BOX CONNECTOR	1
54	1	624-633	N7-9 R. G. COIL STRANDED HOOK-UP WIRE - 624, 626	1
55	1	620-634	N7-9 SHRINK TUBING - ALL GRIPPERS	1
56	1	GBPC3512A	RECTIFIER	1
57	3	BZE6-RN-F3	NEMA COMPLIANT MICROSWITCH	1
58	6	5/8" - 11 UNC x 1 1/2"		1
59	2	5/8 WASHER	STANDARD LOCK	1
60	6	•	SOCKET HEAD CAP SCREW	1
61	6	5/16" WASHER	STANDARD WASHER	(D)
62	2	1/4-20 UNC x 1.5	HALF DOG SET SCREW	
63	2		WHIZ BOLT]
64	2	#10-32 UNF x 0.875	SOCKET HEAD CAP SCREW]
65	1	10 - 32 UNF x 0.25	GROUNDING SCREW]
66	1	10-32 UNF x 0.25	SET SCREW]
67	2	10-24 UNC x 1	FLAT SOCKET HEAD MACHINE SCREW]
88	4	#10-24 UNC x 0.5	SOCKET HEAD CAP SCREW	1
69	12	#10-24 UNC x 0.5	WHIZ BOLT	4
70	2	#10-24 NUT	HEX NUT	4
71	8	#10 LOCK WASHER	STANDARD LOCK WASHER	4
72	1	#8 - 32 UNC x 5/8"	ROUND HEAD MACHINE SCREW	4
73	2	#8 - 32 UNC x 1/4"	ROUND HEAD MACHINE SCREW	4
74	2	#5-32 UNCx 2-1/2"	ROUND HEAD MACHINE SCREW	4
75	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM	4
76	2	P-134	ROPE GRIPPER WARNING LABEL - LARGE	4
77	1	P-137	GRIPPER LUBE INST. STICKER	4
78	1	P-140	626 & 626SPL ROPE GRIPPER LABEL	4
	1 1	P-141	IMPORTANT LABEL - APPLIED TO TUBING	4
79	4	6 444 *	ALM MILEST I DUF-	
80 81	1	P-144-2 P-186	AIR BLEED LABEL ROPE GRIPPER WEAR-IN LINE STICKER	+





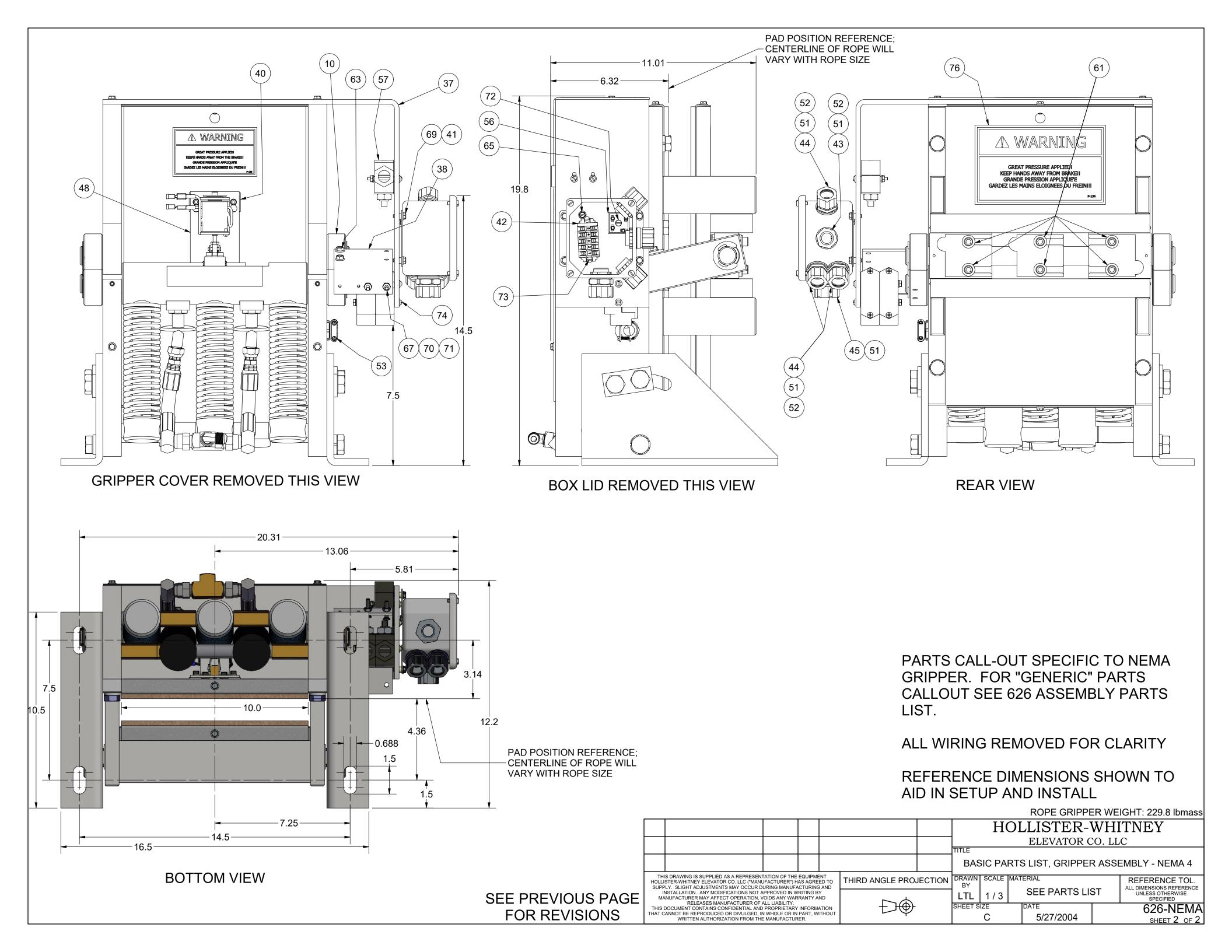
PUMPING UNIT SCALE 1 / 4



- *NOTE:* 1. RIGHT HAND (RH) GRIPPER SHOWN, LEFT HAND SÌMILAR
- 2. LEFT HAND BOX 620-106-LH USED FOR
- LEFT HAND GRIPPER. (SEE ITEM 39) QTY LISTED FOR ITEMS 4, 5 & 6 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- NEMA SPECIFIC PARTS LISTING SEE 4. PAGE 2 OF 2

PUMPING UNIT WEIGHT: 29.2 LBS ROPE GRIPPER WEIGHT: 229.8 lbmass

l ⊢	624-020 & 624-020-N REPLACES 610-020 &	LTL 12/1/21		, , , , , , , , , , , , , , , , , , ,	LTL 9/20/19		HC	OLLISTER-	WHI	TNEY
	610-020-N, PUR 1588			6" WASHERS WAS	LTL 7/20/40			ELEVATOR C	O. LL	C
				CK, DOCUMENTATION	//29/19	TITLE(F	:)			
	E CORRECT TERMINALQTY LTL OF NÉMA PARTS & PART NUMBERS, PUR #1087 BASIC PARTS LIST, GRIPPER ASSEMBLY - NEMA 4									
HOLL	IS DRAWING IS SUPPLIED AS A REPRESEN STER-WHITNEY ELEVATOR CO. LLC ("MAN PLY. SLIGHT ADJUSTMENTS MAY OCCUR D		ECTION	DRAWN BY	SCALE M			REFERENCE TOL.		
INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND				~		1/2	SEE PARTS LIST		UNLESS OTHERWISE SPECIFIED	
	RELEASES MANUFACTURER OF ALL LIABILITY. THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION THAT CANNOT BE REPRODUCED OR DIVULGED, IN WHOLE OR IN PART, WITHOUT						IZE	DATE 5/07/0004	E	626-NEMA
	WRITTEN AUTHORIZATION FROM TH			·			C	5/27/2004		SHEET 1 OF 2

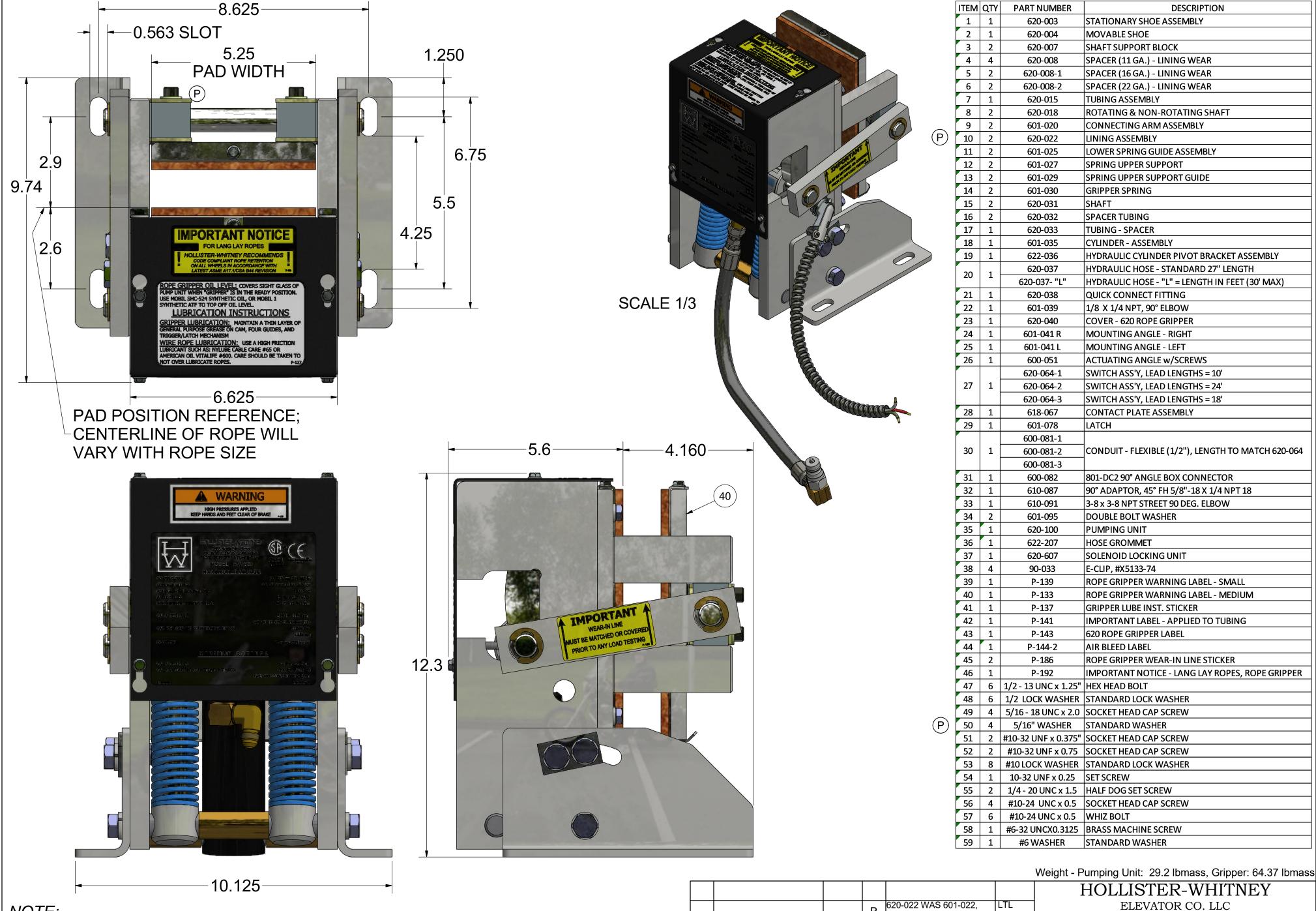




Document Name	Date	Rev.	Page	Bulletin
Rope Gripper Prints & Parts List Supplement	8/7/23	Е	39 of 73	1144S

Legacy Parts Lists

Older Rope Grippers, Switch Assemblies & Pumping Unit



QTY LISTED FOR ITEMS 4, 5 & 6 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.

REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND **INSTALL**

		620-022 WAS 601-022, 5.25 WAS 4.875, 5/16"	LTL 7/18/19	T
		WASHERS WAS LOCK, PUR #1087		

THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EQUIPMENT HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS AGREED TO SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND RELEASES MANUFACTURER OF ALL LIABILITY.
THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION

 $^\circ$ HAT CANNOT BE REPRODUCED OR DIVULGED. IN WHOLE OR IN PART, WITHOU

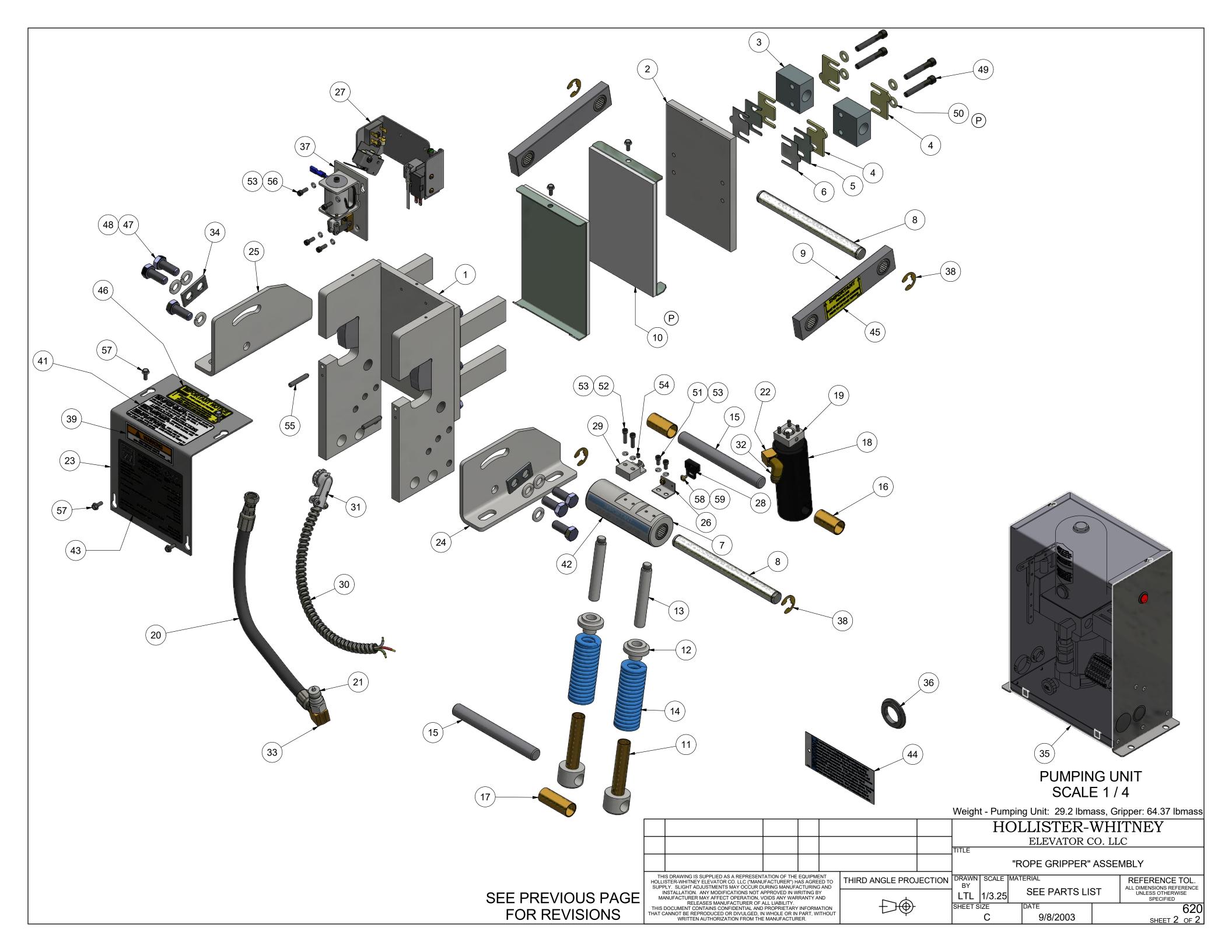
WRITTEN AUTHORIZATION FROM THE MANUFACTURER.

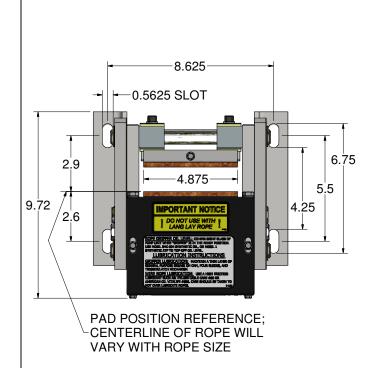
THIRD ANGLE PROJECTION

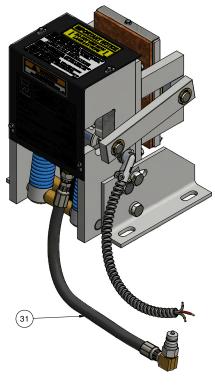
DRAWN SCALE REFERENCE TOL SEE PARTS LIST LTL 1/2 \bigcirc SHEET SIZE

ALL DIMENSIONS REFERENCE **UNLESS OTHERWISE** SPECIFIED 9/8/2003 SHEET 1 OF 2

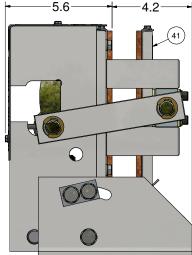
"ROPE GRIPPER" ASSEMBLY











QTY FOR ITEMS 4, 5 & 6 ARE AS NEEDED PER ROPE THICKNESS USED

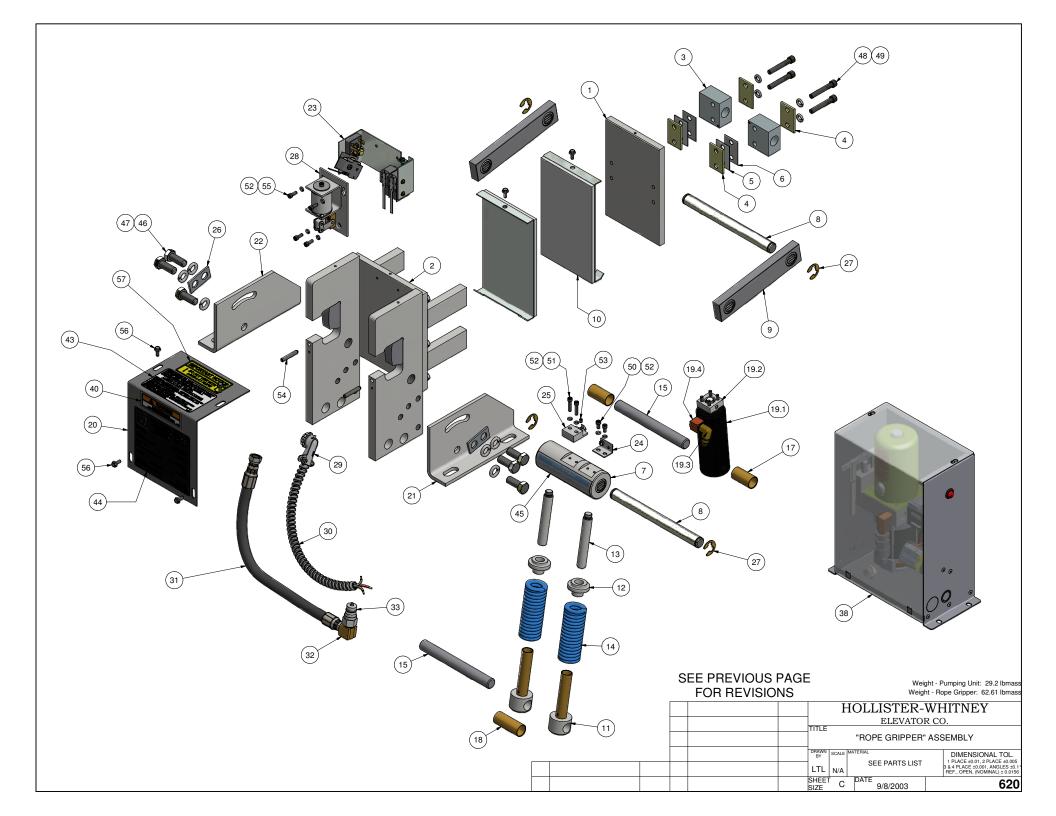
ALL DIMENSIONS NOMINAL UNLESS OTHERWISE NOTED REFERENCE DIMENSIONS SHOW TO AID IN SETUP AND INSTALL

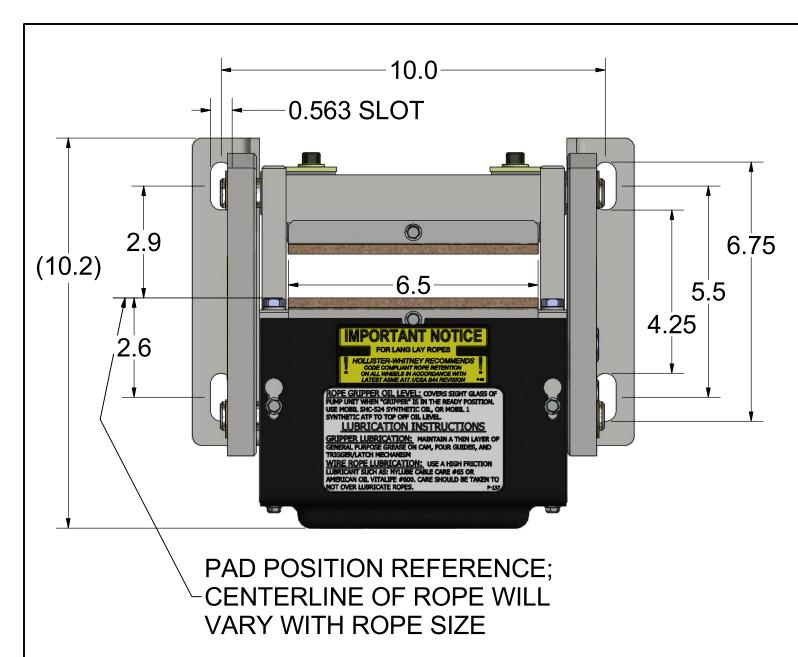
				F	COIL P/N CORRECTED, PUR #622	LTL 11/5/13		Η	OLLISTER-	WE	HITNEY
3	ROP	E THICKNESS USED		F	REDRAW, PUR #594	BLG			ELEVATO	R CC).
		IOTED			REVISED PART NUMBERS, PUR #426	8/24/10	TITLE		"ROPE GRIPPER"	ASS	SEMBLY
βE	TUP	AND INSTALL		С	PUR #383	1/15/09	DRAWN BY	SCALE M			DIMENSIONAL TOL.
		ADD STICKER P-192, PUR #838	LTL 2/9/17	В	PUR #377	4/4/08	LTL	N/A	SEE PARTS LIST		1 PLACE ±0.01, 2 PLACE ±0.005 3 & 4 PLACE ±0.001, ANGLES ±0.1 REF., OPEN, (NOMINAL) ± 0.0156
ĺ		ADD PAD POSITION REFERENCE DIM. PUR #798	LTL 3 10/5/16	Α	PUR #359	1/2/07	SHEET SIZE	С	DATE 9/8/2003	•	620
_							-				

			Parts List
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	620-004	MOVABLE SHOE
2	1	620-003	STATIONARY SHOE ASSEMBLY
3	2	620-007	SHAFT SUPPORT BLOCK
4		601-008	SPACER - LINING WEAR
5		601-008-1	SPACER - LINING WEAR
6		601-008-2	SPACER - LINING WEAR
7	1	620-015	TUBING ASSEMBLY
8	2	620-018	ROTATING & NON-ROTATING SHAFT
9	2	601-020	CONNECTING ARM ASSEMBLY
10	2	601-022	LINING ASSEMBLY
11	2	601-025	LOWER SPRING GUIDE ASSEMBLY
12	2	601-027	SPRING UPPER SUPPORT
13	2	601-029	SPRING UPPER SUPPORT GUIDE
14	2	601-030	GRIPPER SPRING
15	2	620-031	SHAFT
17	2		
		620-032	SPACER TUBING TUBING SPACER
18	1	620-033	TUBING - SPACER
19.1	1	601-035	HYDRAULIC CYLINDER
19.2	1	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY
19.3	1	610-087	BRASS 90° ELBOW ADAPTOR, 45° FLARED HEAD 5/8"-18 X
			1/4 NPT 18
19.4	1	601-039	1/8 X 1/4 NPT, 90° ELBOW
20	1	620-040	COVER
21	1	601-041 R	MOUNTING ANGLE - RIGHT
22	1	601-041 L	MOUNTING ANGLE - LEFT
23	1	600-050	MICROSWITCH/SOLENOID ASSEMBLY
24	1	600-051	ACTUATING ANGLE w/SCREWS
25	1	601-078	LATCH
26	2	601-095	DOUBLE BOLT WASHER
27	4	90-033	E-CLIP, #X5133-74
28	1	RG-0003N	SOLENOID LOCKING UNIT
29	1	600-082	801-DC2 90° ANGLE BOX CONNECTOR
30	1	600-081	CONDUIT - FLEXIBLE (1/2")
31	1	620-037	HOSE
32	1	610-091	STREET ELBOW - 90 deg.
33	1	620-038	COUPLING - QUICK DISCONNECT
38	1	620-100	PUMPING UNIT
40	1	P-139	ROPE GRIPPER WARNING LABEL - SMALL
41	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM
43	1	P-137	GRIPPER LUBE INST. STICKER
44	1	P-143	620 ROPE GRIPPER LABEL
45	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING
46	6	1/2 - 13 UNC x 1.25	HEX HEAD CAP SCREW
47	6	1/2 LOCK WASHER	STANDARD LOCK WASHER
48	4	5/16 - 18 UNC x 2.0	SOCKET HEAD CAP SCREW
49	4	5/16 WASHER	STANDARD LOCK
50	2	#10-32 UNF x 0.375	SOCKET HEAD CAP SCREW
51	2	#10-32 UNF x 0.875	SOCKET HEAD CAP SCREW
52	8	#10 LOCK WASHER	STANDARD LOCK WASHER
53	1	10-32 UNF x 0.25	SET SCREW
54	2	1/4 - 20 UNC x 1.5	HALF DOG SET SCREW
55	4	#10-24 UNC x 0.5	SOCKET HEAD CAP SCREW
J		#10-24 UNC X 0.5	WHIZ BOLT
56	6		

Parts List

Weight - Pumping Unit: 29.2 lbmass Weight - Rope Gripper: 62.61 lbmass



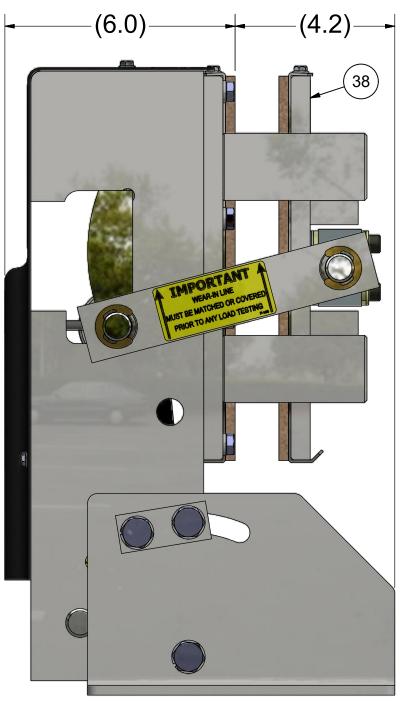






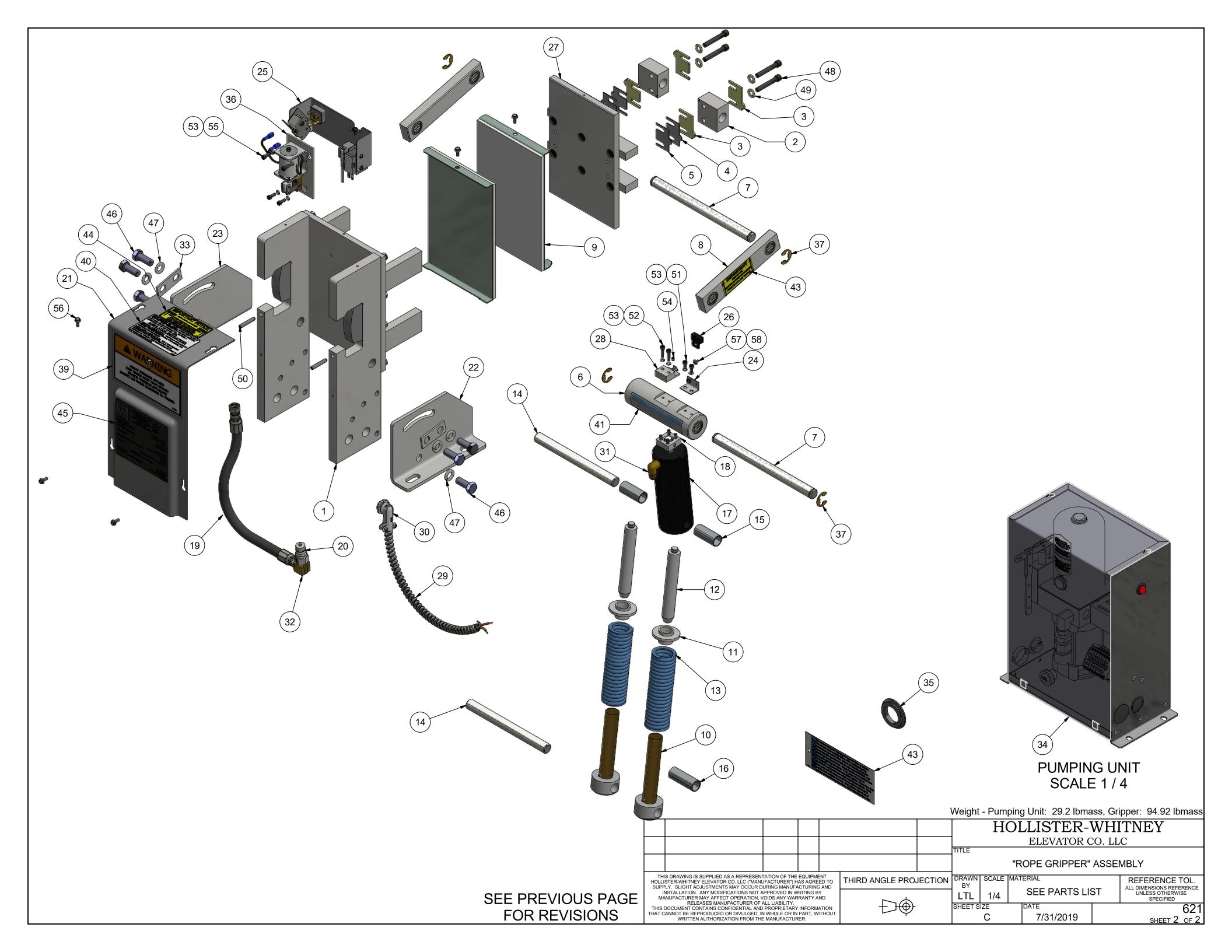
- 1. QTY LISTED FOR ITEMS 3, 4 & 5 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- 2. REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND INSTALL

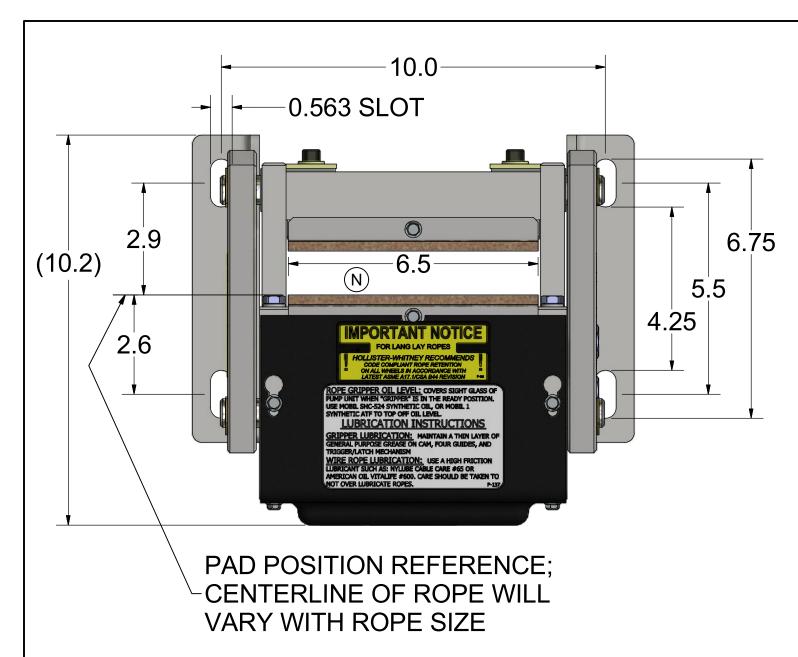




ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	622-003	STATIONARY SHOE ASSEMBLY
2	2	620-007	SHAFT SUPPORT BLOCK
3	4	620-008	SPACER (11 GA.) - LINING WEAR
4	2	620-008-1	SPACER (16 GA.) - LINING WEAR
5	2	620-008-2	SPACER (22 GA.) - LINING WEAR
6	1	622-015	TUBING ASSEMBLY
7	2	622-018	SHAFT - ROTATING & NON-ROTATING
8	2	600-020	CONNECTING ARM ASSEMBLY
9	2	622-022	LINING ASSEMBLY
10	2	600-025	LOWER SPRING GUIDE ASSEMBLY
11	2	600-027	UPPER SPRING SUPPORT
12	2	600-029	GUIDE - UPPER SPRING SUPPORT
13	2	621-030	SPRING
14	2	622-031	SHAFT
15	2	601-032	TUBING - SPACER
16	1	622-033	TUBING - SPACER
17	1	600-035	CYLINDER ASSEMBLY
18	1	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY
		620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH
19	1	620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)
20	1	620-038	QUICK CONNECT FITTING
21	1	622-040	COVER - 622 ROPE GRIPPER
22	1	600-041 R	ANGLE, RIGHT HAND - MOUNTING
23	1	600-041 L	ANGLE, LEFT HAND - MOUNTING
24	1	600-051	ACTUATING ANGLE W/SCREWS
24		622-064-1	SWITCH ASS'Y, LEAD LENGTHS = 10'
25	1	622-064-2	SWITCH ASS'Y, LEAD LENGTHS = 10
25	*	622-064-3	SWITCH ASS'Y, LEAD LENGTHS = 18'
26	1	618-067	CONTACT PLATE ASSEMBLY
27	1	622-072	MOVABLE SHOE ASSEMBLY
28	1	601-078	LATCH
20	1	600-081-1	LATCH
29	1	600-081-1	CONDUIT - FLEXIBLE (1/2"), LENGTH TO MATCH 622-064
2.5	*	600-081-2	CONDON - PLEXIBLE (1/2), LENGTH TO MATCH 622-004
30	1	600-081-3	801-DC2 90° ANGLE BOX CONNECTOR
31	1	610-087	PARKER #149F-6-4 MALE ELBOW
	1		
32	2	610-091 600-095	3-8 x 3-8 NPT STREET 90 DEG. ELBOW WASHER - DOUBLE BOLT
34	1	620-100	PUMPING UNIT
35	1	622-207	
36	1		HOSE GROMMET
		620-607	SOLENOID LOCKING UNIT
37	4	90-033 P. 122	E-CLIP, #X5133-74
38	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM
39	1	P-134	ROPE GRIPPER WARNING LABEL - LARGE
40	1	P-137	GRIPPER LUBE INST. STICKER
41	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING
42	1	P-144-2	AIR BLEED LABEL
43	2	P-186	ROPE GRIPPER WEAR-IN LINE STICKER
44	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER
45	1	P-219	621 ROPE GRIPPER LABEL
46	6	1/2 - 13 UNC x 1.25"	
47	6	•	STANDARD LOCK WASHER
48	4	•	SOCKET HEAD CAP SCREW
49	4	5/16" WASHER	STANDARD WASHER
50	2	•	HALF DOG SET SCREW
51	2		SOCKET HEAD CAP SCREW
52	2	#10-32 UNF x 0.75	SOCKET HEAD CAP SCREW
53	8	#10 LOCK WASHER	STANDARD LOCK WASHER
54	1	10-32 UNF x 0.25	SET SCREW
55	4	#10-24 UNC x 0.5	SOCKET HEAD CAP SCREW
	6	#10-24 UNC x 0.5	WHIZ BOLT
56		#C 22 LB1012 C12T	DDACC MAACHINE CODEM!
56 57	1	#6-32 UNCX0.3125	BRASS MACHINE SCREW
56		#6 WASHER	BRASS MACHINE SCREW STANDARD WASHER Pumping Unit: 29.2 Ibmass, Gripper: 94.92 Ibmass

					Weight	- Pumpin	ng Unit: 29.2 lbma	ss, Gri	pper: 94.92 lbmass
						НО	LLISTER-V	WHI	TNEY
					ELEVATOR CO. LLC				С
		Δ Ι	RODUCTION RELEASE, UR #1087	LTL 7/31/19	TITLE	"F	ROPE GRIPPER"	ASSE	MBLY
THIS DRAWING IS SUPPLIED AS A REP HOLLISTER-WHITNEY ELEVATOR CO. LLC SUPPLY. SLIGHT ADJUSTMENTS MAY OO INSTALLATION. ANY MODIFICATION: MANUFACTURER MAY AFFECT OPERS	: ("MANUFACTURER") HACCUR DURING MANUFA S NOT APPROVED IN WI ATION, VOIDS ANY WARI	AS AGREED T CTURING AN RITING BY	TO THIRD ANGLE PRO	JECTION	DRAWN BY LTL	1/2.5	TERIAL SEE PARTS LIS	ST	REFERENCE TOL. ALL DIMENSIONS REFERENCE UNLESS OTHERWISE SPECIFIED
RELEASES MANUFACTUR THIS DOCUMENT CONTAINS CONFIDENT THAT CANNOT BE REPRODUCED OR DIVUI	IAL AND PROPRIETARY				SHEET S	IZE C	DATE 7/31/2010		621



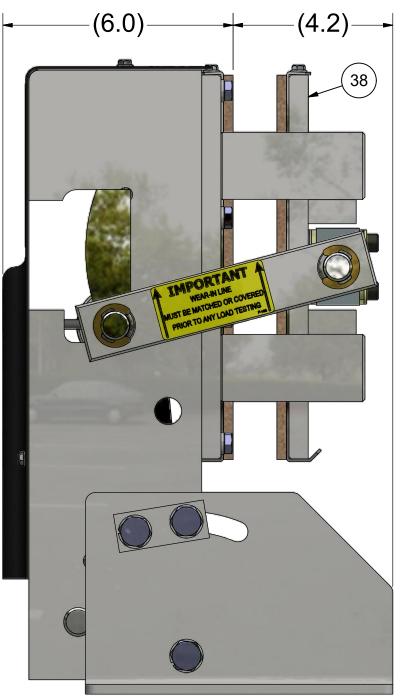






- 1. QTY LISTED FOR ITEMS 3, 4 & 5 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- 2. REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND INSTALL





	ITEM	QTY	PART NUMBER	DESCRIPTION
	1	1	622-003	STATIONARY SHOE ASSEMBLY
	2	2	620-007	SHAFT SUPPORT BLOCK
	3	4	620-008	SPACER (11 GA.) - LINING WEAR
	4	2	620-008-1	SPACER (16 GA.) - LINING WEAR
	5	2	620-008-2	SPACER (22 GA.) - LINING WEAR
	6	1	622-015	TUBING ASSEMBLY
	7	2	622-018	SHAFT - ROTATING & NON-ROTATING
	8	2	600-020	CONNECTING ARM ASSEMBLY
(N)	9	2	622-022	LINING ASSEMBLY
)	10	2	600-025	LOWER SPRING GUIDE ASSEMBLY
	11	2	600-027	UPPER SPRING SUPPORT
	12	2	600-029	GUIDE - UPPER SPRING SUPPORT
	13	2	600-030	SPRING (BLUE) - STANDARD DUTY
	14	2	622-031	SHAFT
	15	2	601-032	TUBING - SPACER
	16	1	622-033	TUBING - SPACER
	17	1	600-035	CYLINDER ASSEMBLY
	18	1	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY
	19	1	620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH
	19		620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)
	20	1	620-038	QUICK CONNECT FITTING
	21	1	622-040	COVER - 622 ROPE GRIPPER
	22	1	600-041 R	ANGLE, RIGHT HAND - MOUNTING
	23	1	600-041 L	ANGLE, LEFT HAND - MOUNTING
	24	1	600-051	ACTUATING ANGLE w/SCREWS
			622-064-1	SWITCH ASS'Y, LEAD LENGTHS = 10'
	25	1	622-064-2	SWITCH ASS'Y, LEAD LENGTHS = 24'
			622-064-3	SWITCH ASS'Y, LEAD LENGTHS = 18'
	26	1	618-067	CONTACT PLATE ASSEMBLY
	27	1	622-072	MOVABLE SHOE ASSEMBLY
	28	1	601-078	LATCH
			600-081-1	
	29	1	600-081-2	CONDUIT - FLEXIBLE (1/2"), LENGTH TO MATCH 622-064
			600-081-3	
	30	1	600-082	801-DC2 90° ANGLE BOX CONNECTOR
	31	1	610-087	PARKER #149F-6-4 MALE ELBOW
	32	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW
	33	2	600-095	WASHER - DOUBLE BOLT
	34	1	620-100	PUMPING UNIT
	35	1	622-207	HOSE GROMMET
	36	1	620-607	SOLENOID LOCKING UNIT
	37	4	90-033	E-CLIP, #X5133-74
	38	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM
	39	1	P-134	ROPE GRIPPER WARNING LABEL - LARGE
	40	1	P-137	GRIPPER LUBE INST. STICKER
	41	1	P-135	622 ROPE GRIPPER LABEL
	42	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING
	43	1	P-144-2	AIR BLEED LABEL
	44	2	P-186	ROPE GRIPPER WEAR-IN LINE STICKER
	45	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER
	46	6	1/2 - 13 UNC x 1.25"	•
	47	6	1/2 LOCK WASHER	STANDARD LOCK WASHER
	48	4	5/16 - 18 UNC x 2.0	SOCKET HEAD CAP SCREW
(N)	49	4	5/16" WASHER	STANDARD WASHER
	50	2	•	HALF DOG SET SCREW
	51	2	•	SOCKET HEAD CAP SCREW
	52	2		SOCKET HEAD CAP SCREW
	53	8		STANDARD LOCK WASHER
	54	1	10-32 UNF x 0.25	SET SCREW
	55	4	#10-24 UNC x 0.5	SOCKET HEAD CAP SCREW
	56	6	#10-24 UNC x 0.5	WHIZ BOLT
	57	1	#6-32 UNCX0.3125	BRASS MACHINE SCREW
	58	1	#6 WASHER	STANDARD WASHER
l				Pumping Unit: 29.2 lbmass, Gripper: 91.82 lbmass
			T T	
				HOLLISTER-WHITNEY
$M/M \subset \mathcal{M}$	300-02	2 6 5	SII TI I	FIEWATOD CO IIC

						00-022, 6.5 ASHERS		TIT
				WAS	LOCK, PU	R #1087		
TH	S DRAWING IS SUPPLIED AS A REPRESENT	TATION OF THE	EQUIPME	ENT	TUIDD AA		IECTION	DF

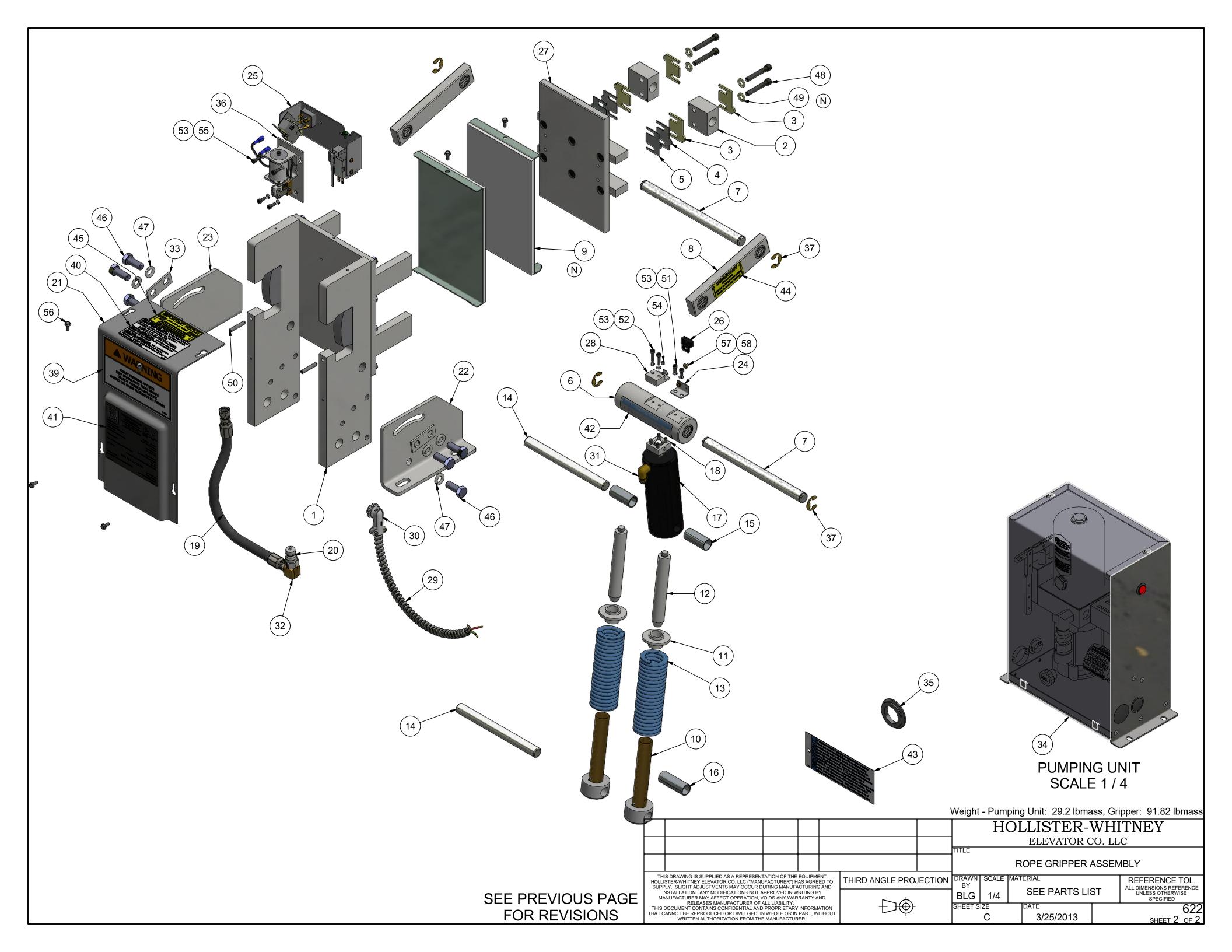
THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EQUIPMENT HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS AGREED TO SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND RELEASES MANUFACTURER OF ALL LIABILITY.

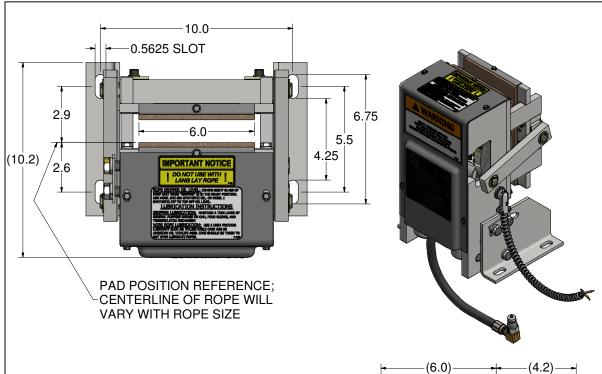
THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION THAT CANNOT BE REPRODUCED OR DIVULGED, IN WHOLE OR IN PART, WITHOUT WRITTEN AUTHORIZATION FROM THE MANUFACTURER.

ROPE GRIPPER ASSEMBLY

ELEVATOR CO. LLC

REFERENCE TOL.
ALL DIMENSIONS REFERENCE
UNLESS OTHERWISE
SPECIFIED RAWN SCALE MATERIAL BY SEE PARTS LIST BLG 1/2.5 SHEET SIZE 3/25/2013 <u>SHEET 1</u> OF 2









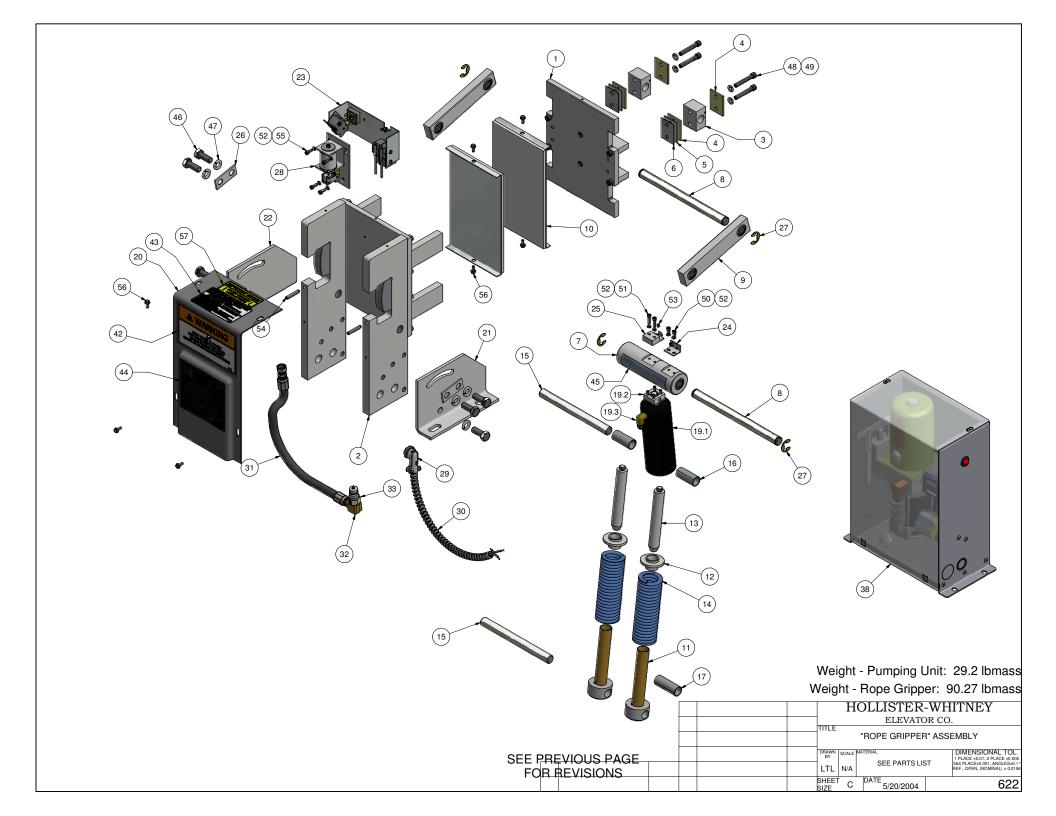
	Parts List									
ITEM	QTY	PART NUMBER	DESCRIPTION							
1	1	622-002	MOVABLE SHOE ASSEMBLY							
2	1	622-003	STATIONARY SHOE ASSEMBLY							
3	2	600-007	BLOCK - SHAFT SUPPORT							
4		600-008	SPACER - LINING WEAR (0.125)							
5		600-008-1	SPACER - LINING WEAR (0.063)							
6		600-008-2	SPACER - LINING WEAR (0.028)							
7	1	622-015	TUBING ASSEMBLY							
8	2	622-018	SHAFT - ROTATING & NON-ROTATING							
9	2	600-020	CONNECTING ARM ASSEMBLY							
10	2	600-022	LINING ASSEMBLY							
11	2	600-025	LOWER SPRING GUIDE ASSEMBLY							
12	2	600-027	UPPER SUPPORT - SPRING							
13	2	600-029	GUIDE - UPPER SPRING SUPPORT							
14	2	600-030	SPRING							
15	2	622-031	SHAFT							
16	2	601-032	TUBING - SPACER							
17	1	622-033	TUBING - SPACER							
19.1	1	600-035	CYLINDER - HYDRAULIC							
19.2	1	622-036	PIVOT BRACKET ASSEMBLY							
19.3	1	610-087	PARKER #149F-6-4 MALE ELBOW							
20	1	622-040 P	COVER - 622 ROPE GRIPPER							
21	1	600-041 R	ANGLE, RIGHT HAND - MOUNTING							
22	1	600-041 L	ANGLE, LEFT HAND - MOUNTING							
23	1	622-050	MICROSWITCH/SOLENOID ASSEMBLY							
24	1	600-051	ACTUATING ANGLE w/SCREWS							
25	1	601-078	LATCH							
26	2	600-095	WASHER - DOUBLE BOLT							
27	4	90-033	E-CLIP, #X5133-74							
28	1	RG-0003N	SOLENOID LOCKING UNIT							
29	1	207-077	3/8" 90° BOX CONNECTOR							
30	1	600-081	CONDUIT - FLEXIBLE (1/2")							
31	1	620-037	HOSE							
32	1	610-091	STREET ELBOW - 90 deg.							
33	1	620-038	COUPLING - QUICK DISCONNECT							
38	1	620-100	PUMPING UNIT							
41	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM							
42	1	P-134	ROPE GRIPPER WARNING LABEL - LARGE							
43	1	P-137	GRIPPER LUBE INST. STICKER							
44	1	P-135	622 ROPE GRIPPER LABEL							
45	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING							
46	6	1/2 - 13 UNC x 1.25	HEX HEAD CAP SCREW							
47	6	1/2 LOCK WASHER	STANDARD LOCK WASHER							
48	4	5/16 - 18 UNC x 2.0	SOCKET HEAD CAP SCREW							
49	4	5/16 WASHER	STANDARD LOCK							
50	2	#10-32 UNF x 0.375	SOCKET HEAD CAP SCREW							
51	2	#10-32 UNF x 0.75	SOCKET HEAD CAP SCREW							
52	8	#10 LOCK WASHER	STANDARD LOCK WASHER							
53	1	10-32 UNF x 0.25	SET SCREW							
54	2	1/4 - 20 UNC x 1.5	HALF DOG SET SCREW							
55	4	#10-24 UNC x 0.5	SOCKET HEAD CAP SCREW							
56	8	#10-24 UNC x 0.5	WHIZ BOLT							
57	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER							
		NOTE:								

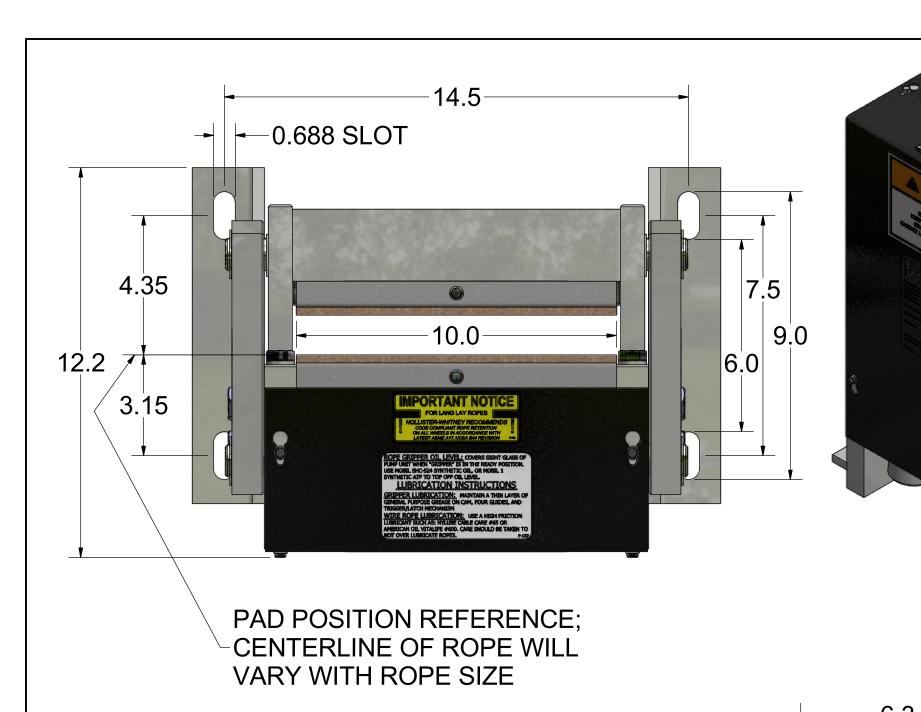
QTY FOR ITEMS 4, 5 & 6 ARE AS NEEDED PER ROPE THICKNESS USED.

ALL DIMENSIONS NOMINAL UNLESS OTHERWISE NOTED.
REFRENCE DIMENSIONS SHOWN TO AID IN SETUP AND INSTALL.

Weight - Pumping Unit: 29.2 lbmass Weight - Rope Gripper: 90.27 lbmass

		ADD PAD POSITION REFERENCE DIM, PUR #798	LTL 10/5/16		Η	OLLISTER		
	Е	COIL P/N CORRECTED,	LTL			ELEVATO	OR CO.	
			11/5/13 BLG 6/7/13	TITLE		"ROPE GRIPPER	R" ASSE	EMBLY
	С	PUR #426 - REVISE PART	BDM 8/24/10	DRAWN BY	SCALE	MATERIAL		DIMENSIONAL TOL. 1 PLACE ±0.01, 2 PLACE ±0.005
	В	PUR #383	1/15/09	LTL	N/A	SEE PARTS LIS		384 PLACE±0.001, ANGLES±0.1° REF., OPEN, (NOMINAL) ± 0.0156
R P-192, PUR LTL 2/9/17	Α	PUR #359		SHEET SIZE	С	DATE 5/20/2004		622





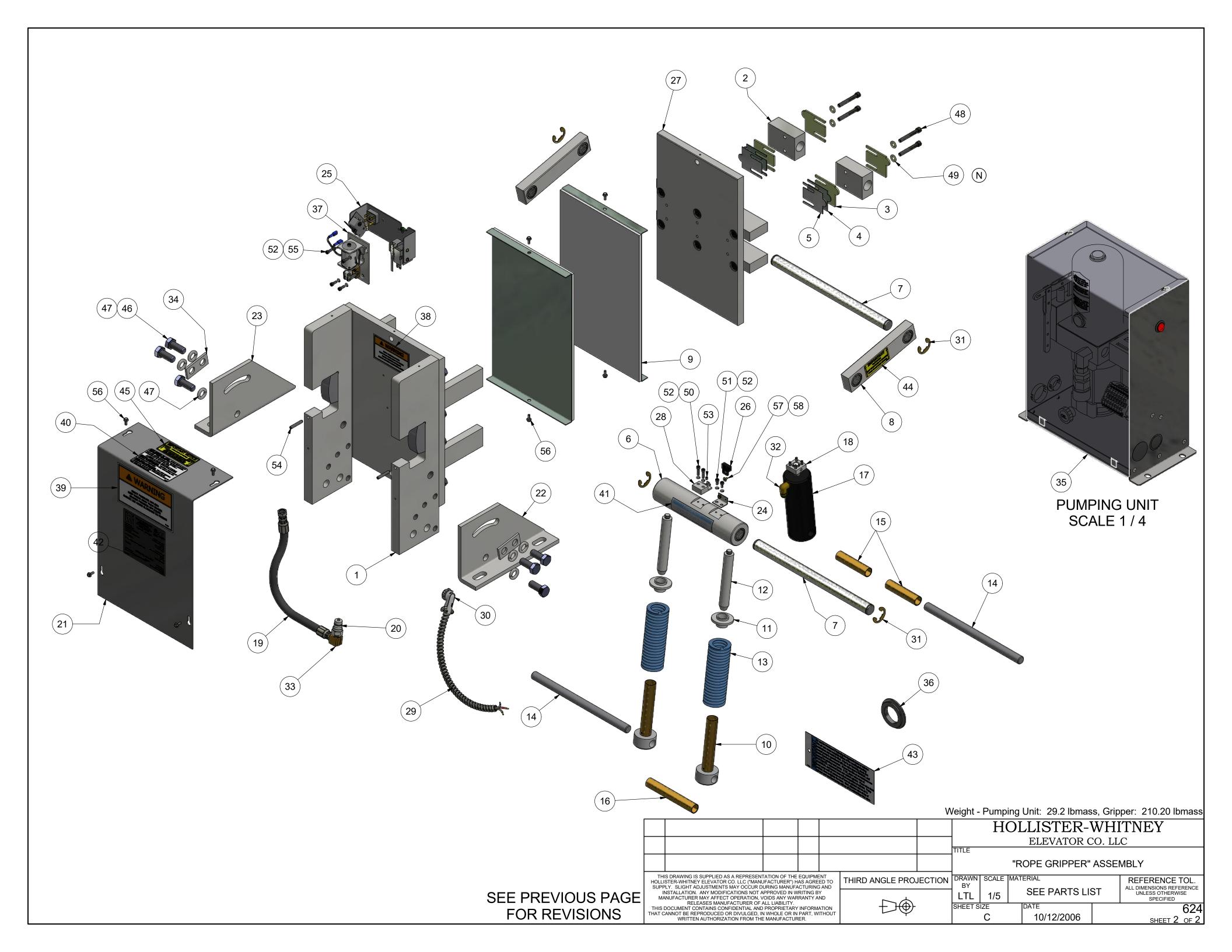


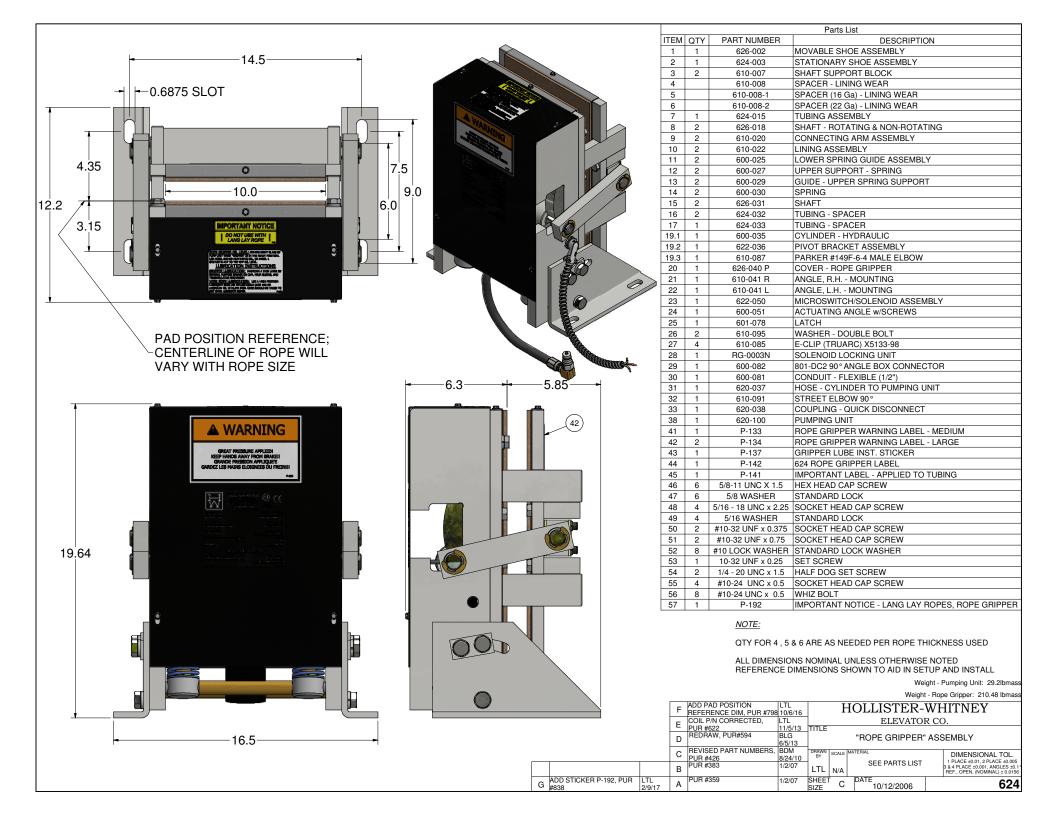


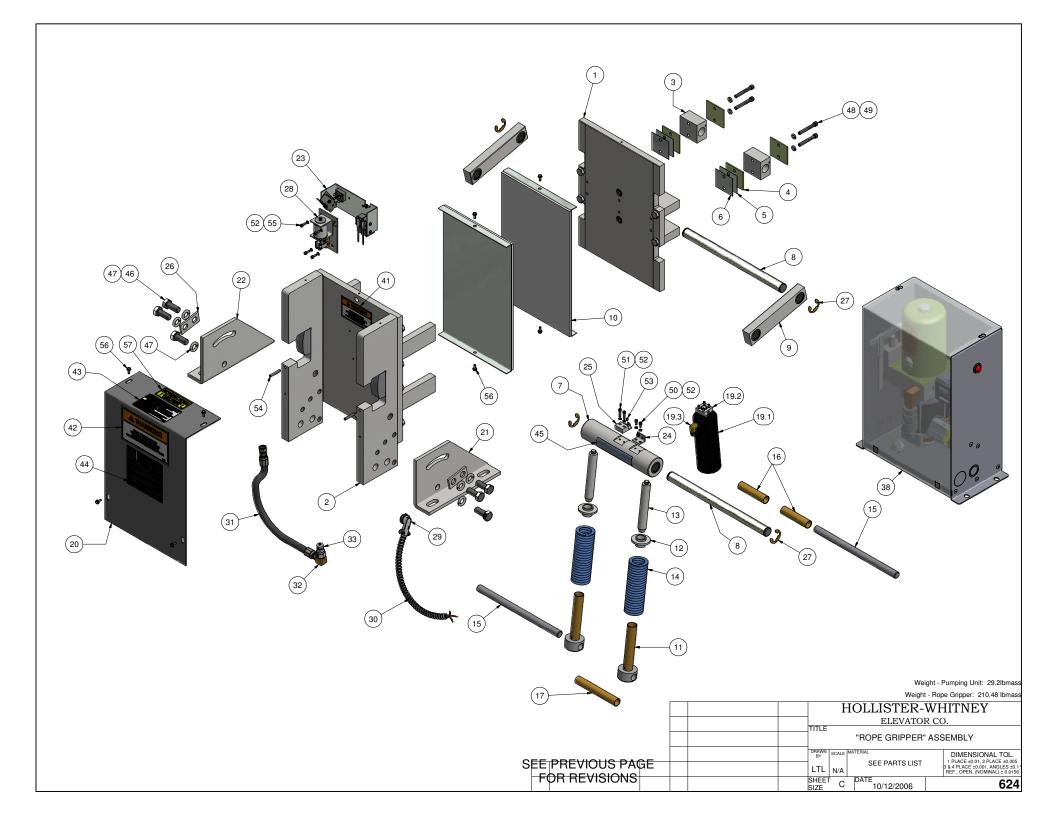
	ITEM	QTY	PART NUMBER	DESCRIPTION						
	1	1	624-003	STATIONARY SHOE ASSEMBLY						
	2	2	624-007	SHAFT SUPPORT BLOCK						
	3	4	624-008	SPACER (11 GA.) - LINING WEAR						
	4	2	624-008-1	SPACER (16 GA.) - LINING WEAR						
	5	2	624-008-2	SPACER (22 GA.) - LINING WEAR						
	6	1	624-015	TUBING ASSEMBLY						
Ī	7	2	626-018	SHAFT - ROTATING & NON-ROTATING						
	8	2	610-020	CONNECTING ARM ASSEMBLY						
Ī	9	2	610-022	LINING ASSEMBLY						
Ī	10	2	600-025	LOWER SPRING GUIDE ASSEMBLY						
	11	2	600-027	UPPER SPRING SUPPORT						
Ī	12	2	600-029	GUIDE - UPPER SPRING SUPPORT						
	13	2	600-030	SPRING						
Ī	14	2	626-031	SHAFT						
Ī	15	2	624-032	TUBING - SPACER						
ŀ	16	1	624-033	TUBING - SPACER						
-	17	1	600-035	CYLINDER ASSEMBLY						
-	18	1	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY						
-			620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH						
	19	1	620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)						
-	20	1								
}	20	1	620-038	QUICK CONNECT FITTING						
-	21	1	626-040	COVER - 624 & 626 ROPE GRIPPER						
-	22	1	610-041 R	ANGLE, R.H MOUNTING						
-	23	1	610-041 L	ANGLE, L.H MOUNTING						
	24	1	600-051	ACTUATING ANGLE w/SCREWS						
			622-064-1	SWITCH ASS'Y, LEAD LENGTHS = 10'						
	25	1	622-064-2	SWITCH ASS'Y, LEAD LENGTHS = 24'						
			622-064-3	SWITCH ASS'Y, LEAD LENGTHS = 18'						
	26	1	618-067	CONTACT PLATE ASSEMBLY						
	27	1	624-072	MOVABLE SHOE ASSEMBLY						
	28	1	601-078	LATCH						
			600-081-1							
	29	1	600-081-2	CONDUIT - FLEXIBLE (1/2"), LENGTH TO MATCH 622-064						
			600-081-3							
	30	1	600-082	801-DC2 90° ANGLE BOX CONNECTOR						
	31	4	610-085	E-CLIP (TRUARC) X5133-98						
-	32	1	610-087	PARKER #149F-6-4 MALE ELBOW						
	33	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW						
-	34	2	610-095	WASHER - DOUBLE BOLT						
-	35	1	620-100	PUMPING UNIT						
-	36	1	622-207	HOSE GROMMET						
-	37	1	620-607	SOLENOID LOCKING UNIT						
-										
-	38	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM						
-	39	2	P-134	ROPE GRIPPER WARNING LABEL - LARGE						
-	40	1	P-137	GRIPPER LUBE INST. STICKER						
ļ	41	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING						
	42	1	P-142	624 ROPE GRIPPER LABEL						
L	43	1	P-144-2	AIR BLEED LABEL						
_	44	2	P-186	ROPE GRIPPER WEAR-IN LINE STICKER						
	45	1		IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER						
	46	6	5/8" - 11 UNC x 1 1/2"	HEX CAP SCREW						
	47	6	5/8 WASHER	STANDARD LOCK						
	48	4	5/16 - 18 UNC x 2.25	SOCKET HEAD CAP SCREW						
1) [49	4	5/16" WASHER	STANDARD WASHER						
_ [50	2	#10-32 UNF x 0.75	SOCKET HEAD CAP SCREW						
	51	2	#10-32 UNF x 0.375"	SOCKET HEAD CAP SCREW						
Ī	52	8	#10 LOCK WASHER	STANDARD LOCK WASHER						
Ī	53	1	10-32 UNF x 0.25	SET SCREW						
ľ	54	2	1/4 - 20 UNC x 1.5	HALF DOG SET SCREW						
	55	4	#10-24 UNC x 0.5	SOCKET HEAD CAP SCREW						
	56	8	#10-24 UNC x 0.5	WHIZ BOLT						
-	57	1	#6-32 UNCX0.3125	BRASS MACHINE SCREW						
	58	1	#6 WASHER	STANDARD WASHER						
L		-		umping Unit: 29.2 lbmass, Gripper: 210.20 lbmass						
				HOLLISTER-WHITNEY						

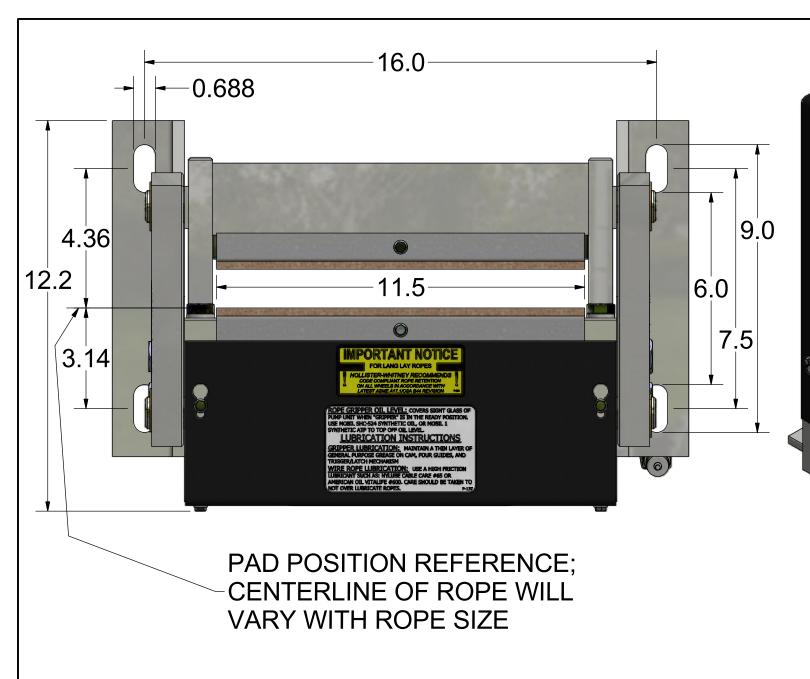
- 1. QTY LISTED FOR ITEMS 3, 4 & 5 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- 2. REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND INSTALL

							V	veight -	Pumpir	ng Unit: 29.2 ibmas	s, Grip	per: 210.20 lbmass
									HC	DLLISTER-V	WHI	ITNEY
İ										ELEVATOR C	O. LL	C
				IN	LOCK	WASHERS WAS , PUR #1087	LTL 3/8/19	TITLE		"ROPE GRIPPER"	ASSEI	MBLY
	THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EQUIPMENT HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS AGREED TO SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND			THIRD ANGLE PROJECTION		DRAWN BY LTL	SCALE N	SEE PARTS LIS	ST	REFERENCE TOL. ALL DIMENSIONS REFERENCE UNLESS OTHERWISE SPECIFIED		
	RELEASES MANUFACTURER OF ALL LIABILITY. THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION THAT CANNOT BE REPRODUCED OR DIVULGED, IN WHOLE OR IN PART, WITHOUT WRITTEN AUTHORIZATION FROM THE MANUFACTURER.					SHEET S	C	DATE 10/12/2006		624 SHEET 1 OF 2		













	ITEM	QTY	PART NUMBER	DESCRIPTION							
	1	1	625-003	STATIONARY SHOE ASSEMBLY							
	2	2	624-007	SHAFT SUPPORT BLOCK							
	3	4	624-008	SPACER (11 GA.) - LINING WEAR							
	4	2	624-008-1	SPACER (16 GA.) - LINING WEAR							
	5	2	624-008-2	SPACER (22 GA.) - LINING WEAR							
	6	1	625-015	TUBING ASSEMBLY							
	7	2	610-018	SHAFT - ROTATING & NON-ROTATING							
	8	2	610-020	CONNECTING ARM ASSEMBLY							
	9	2	625-022	LINING ASSEMBLY							
	10	2	600-025	LOWER SPRING GUIDE ASSEMBLY							
	11	2	600-027	UPPER SPRING SUPPORT							
	12	2	600-029	GUIDE - UPPER SPRING SUPPORT							
	13	2	600-030	SPRING							
	14	2	610-031	SHAFT							
	15	2	605-032	TUBING - SPACER							
	16	1	605-033	TUBING - SPACER							
	17	1	600-035	CYLINDER ASSEMBLY							
	18	1	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY							
	10		620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH							
	19	1	620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)							
	20	1	620-038	QUICK CONNECT FITTING							
	21	1	625-040	COVER - 625 ROPE GRIPPER							
	22	1	625-040 610-041 R	ANGLE, R.H MOUNTING							
	23	1	610-041 K 610-041 L	ANGLE, R.H MOUNTING ANGLE, L.H MOUNTING							
	_			,							
	24	1	600-051	ACTUATING ANGLE w/SCREWS							
	25	1	618-067	CONTACT PLATE ASSEMBLY							
			622-064-1	SWITCH ASS'Y, LEAD LENGTHS = 10'							
	26	1	622-064-2	SWITCH ASS'Y, LEAD LENGTHS = 24'							
			622-064-3	SWITCH ASS'Y, LEAD LENGTHS = 18'							
	27	1	625-072	MOVABLE SHOE ASSEMBLY							
	28	1	601-078	LATCH							
			600-081-1								
	29	1	600-081-2	CONDUIT - FLEXIBLE (1/2"), LENGTH TO MATCH 622-064							
		-	600-081-3	(2, 2), 1 = 2.115 = (2, 2), 1 = 1.15 1.11							
	30	1	600-082	801-DC2 90° ANGLE BOX CONNECTOR							
	31	4	610-085	E-CLIP (TRUARC) X5133-98							
	32	1		PARKER #149F-6-4 MALE ELBOW							
	_		610-087								
	33	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW							
	34	2	610-095	WASHER - DOUBLE BOLT							
	35	1	620-100	PUMPING UNIT							
	36	1	622-207	HOSE GROMMET							
	37	1	620-607	SOLENOID LOCKING UNIT							
	38	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM							
	39	2	P-134	ROPE GRIPPER WARNING LABEL - LARGE							
	40	1	P-137	GRIPPER LUBE INST. STICKER							
	41	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING							
	42	1	P-144-2	AIR BLEED LABEL							
	43	1	P-145	625 ROPE GRIPPER LABEL							
	44	2	P-145 P-186	ROPE GRIPPER WEAR-IN LINE STICKER							
	45	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER							
	46	6	5/8" - 11 UNC x 1 1/2"								
	47	6	5/8 WASHER	STANDARD LOCK							
ا ت	48	4	5/16 - 18 UNC x 2.25	SOCKET HEAD CAP SCREW							
N)	49	4	5/16" WASHER	STANDARD WASHER							
	50	2	1/4 - 20 UNC x 1.5	HALF DOG SET SCREW							
	51	2	#10-32 UNF x 0.75	SOCKET HEAD CAP SCREW							
	52	2	#10-32 UNF x 0.375"	SOCKET HEAD CAP SCREW							
	53	8	#10 LOCK WASHER	STANDARD LOCK WASHER							
	54	1	10-32 UNF x 0.25	SET SCREW							
	55	4	#10-24 UNC x 0.5	SOCKET HEAD CAP SCREW							
	56	8	#10-24 UNC x 0.5	WHIZ BOLT							
	57	1	#6-32 UNCX0.3125	BRASS MACHINE SCREW							
		1	#6-32 UNCXU.3125 #6 WASHER								
	58	Т		STANDARD WASHER							
			vveight - P	rumping Unit: 29.2 lbmass, Gripper: 227.17 lbmass							
				HOLLISTER-WHITNEY							
	FIEWATOR CO. I.C.										

N 5/16" WASHERS WAS LOCK, PUR #1087 7/25/19 THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EQUIPMENT HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS AGREED TO SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND

INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND RELEASES MANUFACTURER OF ALL LIABILITY.

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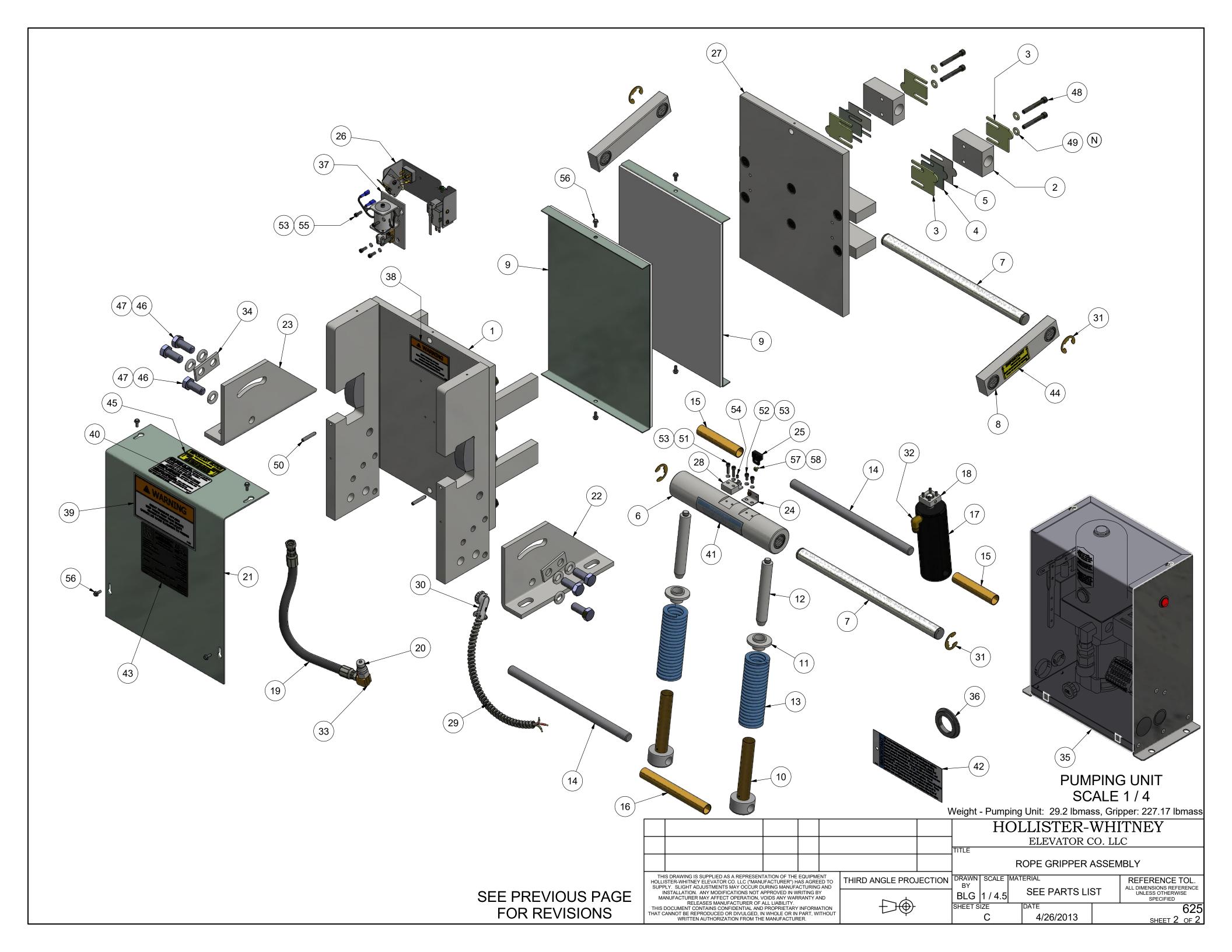
ROPE GRIPPER ASSEMBLY

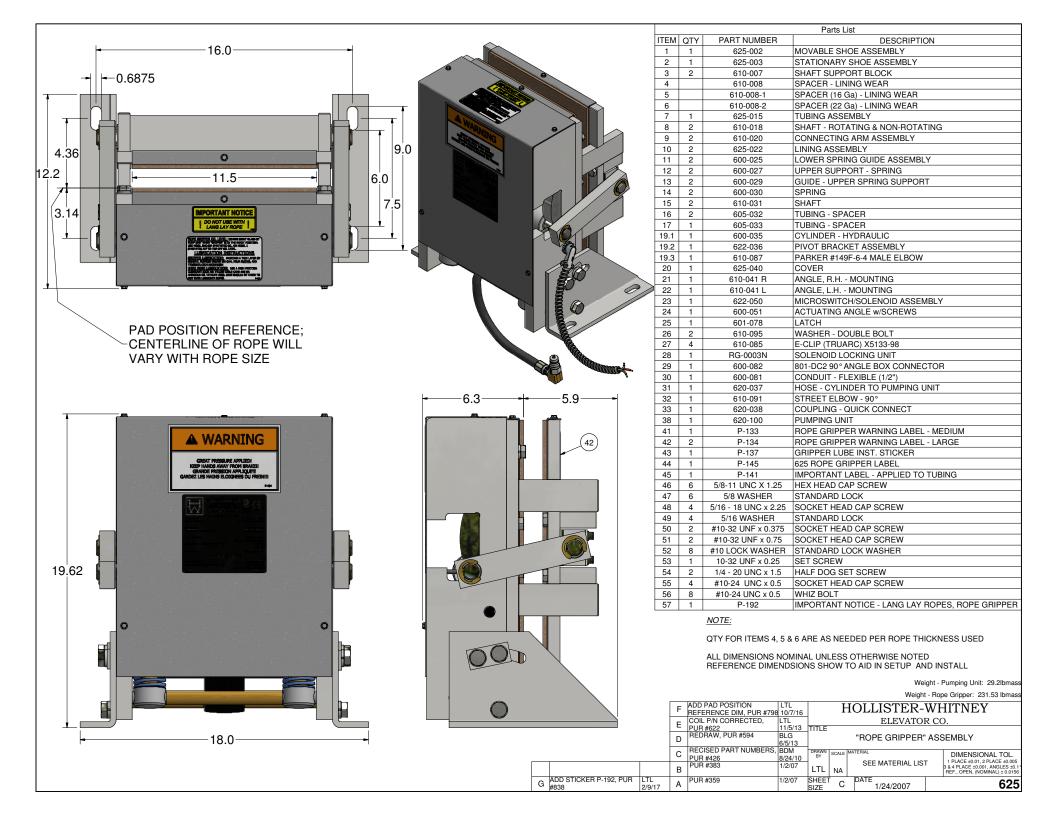
ELEVATOR CO. LLC

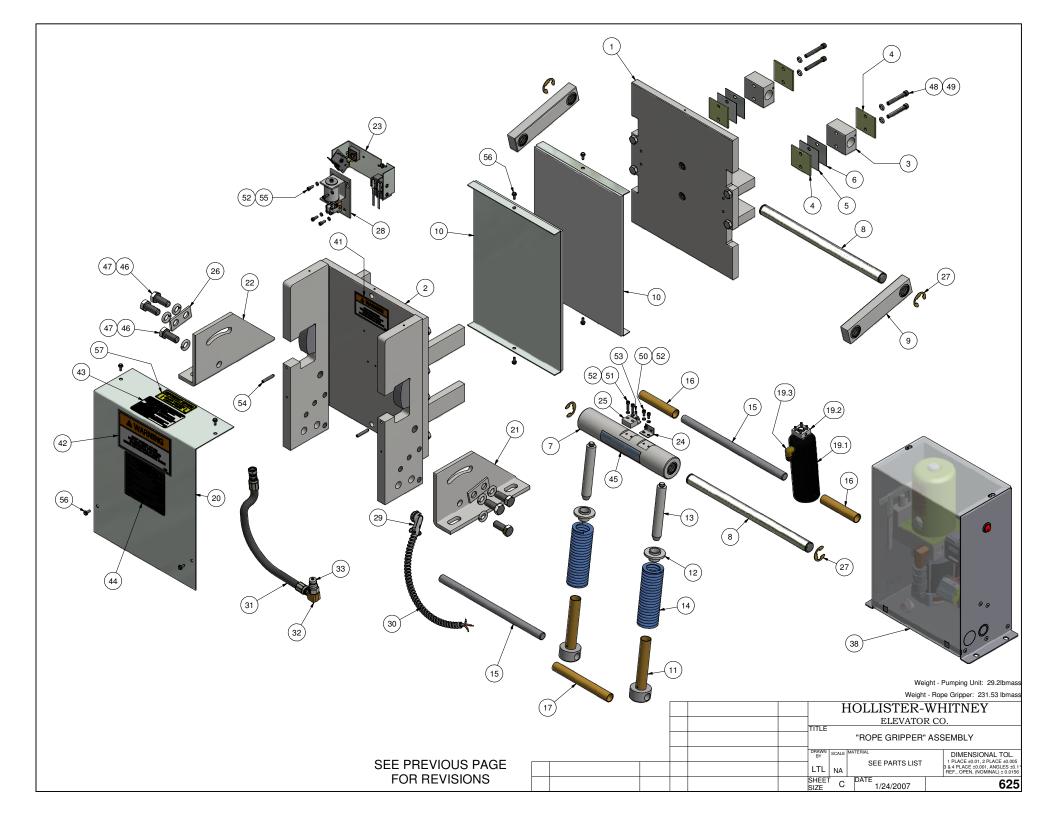
REFERENCE TOL.
ALL DIMENSIONS REFERENCE
UNLESS OTHERWISE
SPECIFIED THIRD ANGLE PROJECTION SEE PARTS LIST BLG 1/4 SHEET SIZE 4/26/2013 SHEET 1 OF 2

NOTE:

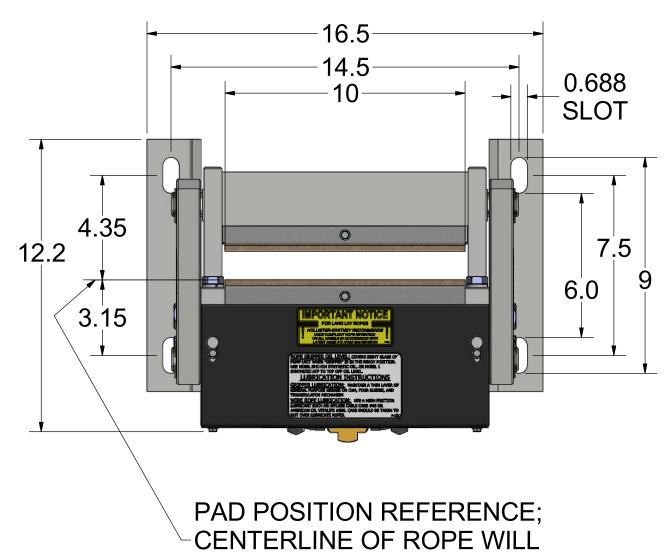
- 1. QTY LISTED FOR ITEMS 3, 4 & 5 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- 2. REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND **INSTALL**





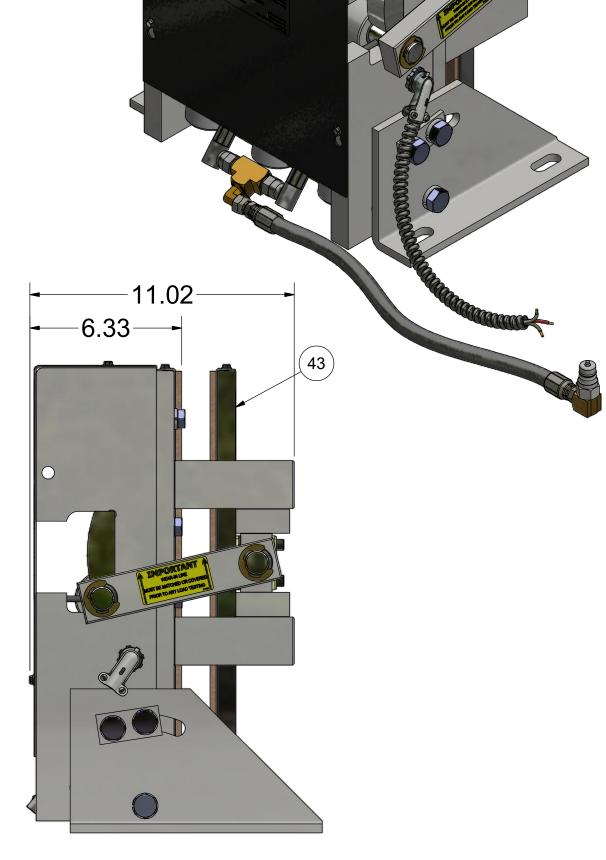


ITEM 1	QTY 1	PART NUMBER 626-003	DESCRIPTION STATIONARY SHOE ASSEMBLY
1			
2	2	624-007	SHAFT SUPPORT BLOCK
3	1	626-007	SHAFT SUPPORT BLOCK
4	6	624-008	SPACER (11 GA.) - LINING WEAR
5	3	624-008-1	SPACER (16 GA.) - LINING WEAR
6	3	624-008-2	SPACER (22 GA.) - LINING WEAR
7	1	626-015	TUBING ASSEMBLY
8	2	626-018	SHAFT - ROTATING & NON-ROTATING
9	2	610-020	CONNECTING ARM ASSEMBLY
10	2	610-022	LINING ASSEMBLY
11	3	600-025	LOWER SPRING GUIDE ASSEMBLY
12	3	600-027	UPPER SPRING SUPPORT
13	3	600-029	GUIDE - UPPER SPRING SUPPORT
14	3	600-030	SPRING
15	2	626-031	SHAFT
16	3	626-032	TUBING - SPACER
17	2	626-033	TUBING - SPACER
18	2	610-035	610-035 CYLINDER ASSEMBLY
19	2	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY
		620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH
20	1	620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)
21	1		` ,
21	1	620-038	QUICK CONNECT FITTING
22	1	626-040	COVER - 624 & 626 ROPE GRIPPER
23	1	610-041 R	ANGLE, R.H MOUNTING
24	1	610-041 L	ANGLE, L.H MOUNTING
25	1	600-051	ACTUATING ANGLE w/SCREWS
		622-064-1	SWITCH ASS'Y, LEAD LENGTHS = 10'
26	1	622-064-2	SWITCH ASS'Y, LEAD LENGTHS = 24'
		622-064-3	SWITCH ASS'Y, LEAD LENGTHS = 18'
27	1	618-067	CONTACT PLATE ASSEMBLY
28	1	624-072	MOVABLE SHOE ASSEMBLY
29	1	601-078	LATCH
		600-081-1	
30	1	600-081-2	CONDUIT - FLEXIBLE (1/2"), LENGTH TO MATCH 622-064
		600-081-3	
31	1	600-082	801-DC2 90° ANGLE BOX CONNECTOR
32	4	610-085	E-CLIP (TRUARC) X5133-98
33	1	610-086	3/8" TEE
34	2	610-087	PARKER #149F-6-4 MALE ELBOW
35	1	610-088	
	1		BRASS ELBOW, #149F-6-6, 45°FH 5/8"-18 x 3/8 NPTF18
36		610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW
37	2	626-092	HOSE ASSEMBLY
38	2	610-095	WASHER - DOUBLE BOLT
39	1	620-100	PUMPING UNIT
40	1	622-207	HOSE GROMMET
41	1	620-607	SOLENOID LOCKING UNIT
42	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM
43	2	P-134	ROPE GRIPPER WARNING LABEL - LARGE
44	1	P-137	GRIPPER LUBE INST. STICKER
45	1	P-140	626 & 626SPL ROPE GRIPPER LABEL
46	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING
47	1	P-144-2	AIR BLEED LABEL
48	2	P-186	ROPE GRIPPER WEAR-IN LINE STICKER
49	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER
50	6	5/8" - 11 UNC x 2"	HEX CAP SCREW
51	6	5/8 WASHER	STANDARD LOCK
52	6	•	SOCKET HEAD CAP SCREW
		•	
53	6	5/16" WASHER	STANDARD WASHER
54	2	1/4 - 20 UNC x 1.5	HALF DOG SET SCREW
	2	#10-32 UNF x 0.75	SOCKET HEAD CAP SCREW
55	2	#10-32 UNF x 0.375"	SOCKET HEAD CAP SCREW
		#10 LOCK WASHER	STANDARD LOCK WASHER
55	8	#10 FOCK MASHEK	
55 56		10-32 UNF x 0.25	SET SCREW
55 56 57 58	8	10-32 UNF x 0.25	
55 56 57 58 59	8 1 4	10-32 UNF x 0.25 #10-24 UNC x 0.5	SOCKET HEAD CAP SCREW
55 56 57 58	8	10-32 UNF x 0.25	



VARY WITH ROPE SIZE

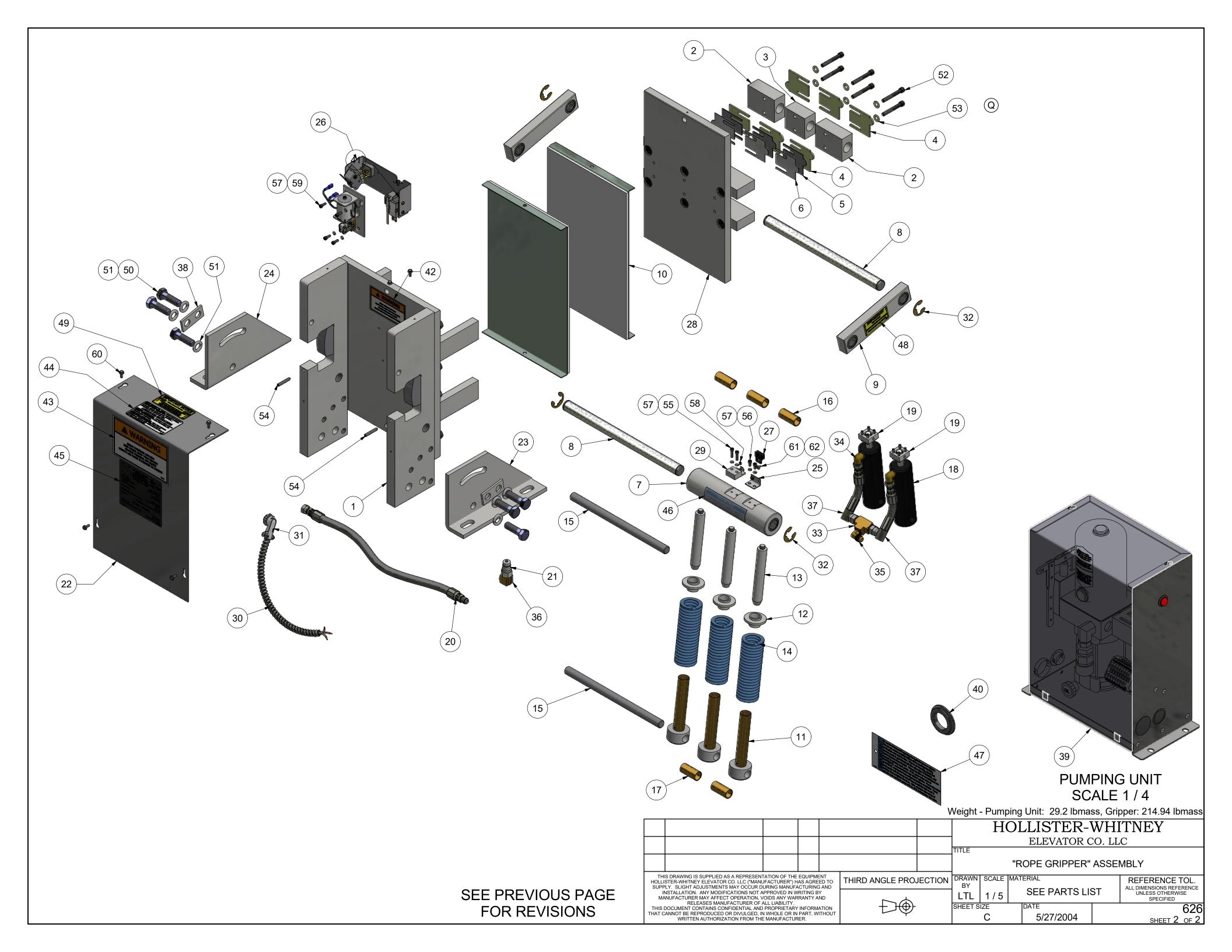


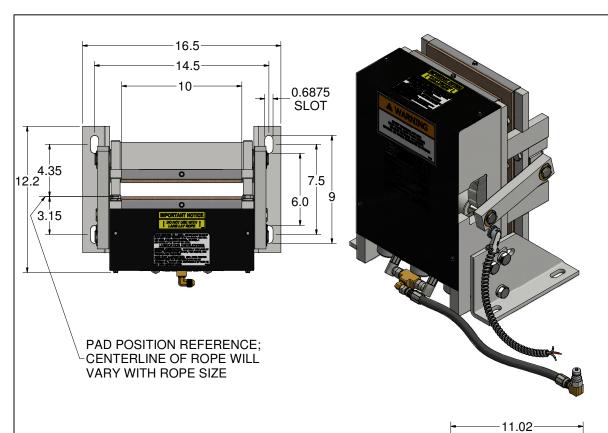


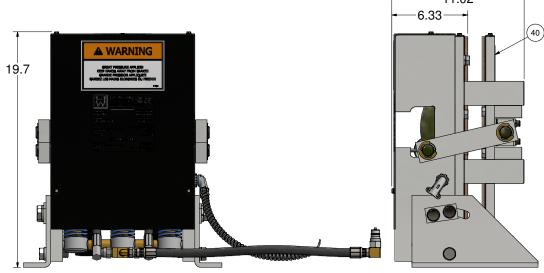
NOTE:

- 1. QTY LISTED FOR ITEMS 4, 5, & 6 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- 2. REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND INSTALL

			٧	Weight - Pumpi	ng Unit: 29.2 lbmas	s, Grip	pper: 214.94 lbmass		
				HOLLISTER-WHITNEY					
				ELEVATOR CO. LLC					
		16" WASHERS WAS OCK, PUR #1087	LTL 7/25/19	"ROPE GRIPPER" ASSEMBLY					
THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF I HOLLISTER-WHITNEY ELEVATOR CO. LLC "MANUFACTUREF SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MAN INSTALLATION. ANY MODIFICATIONS NOT APPROVED I MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY N	TO THIRD ANGLE PRO	THIRD ANGLE PROJECTION		SEE PARTS LIS	ЭТ	REFERENCE TOL. ALL DIMENSIONS REFERENCE UNLESS OTHERWISE SPECIFIED			
RELEASES MANUFACTURER OF ALL LIABILIT THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIET. THAT CANNOT BE REPRODUCED OR DIVULGED, IN WHOLE OI WRITTEN AUTHORIZATION FROM THE MANUFAC	ARY INFORMATION IN PART, WITH			SHEET SIZE C	DATE 5/27/2004	•	626 SHEET 1 OF 2		







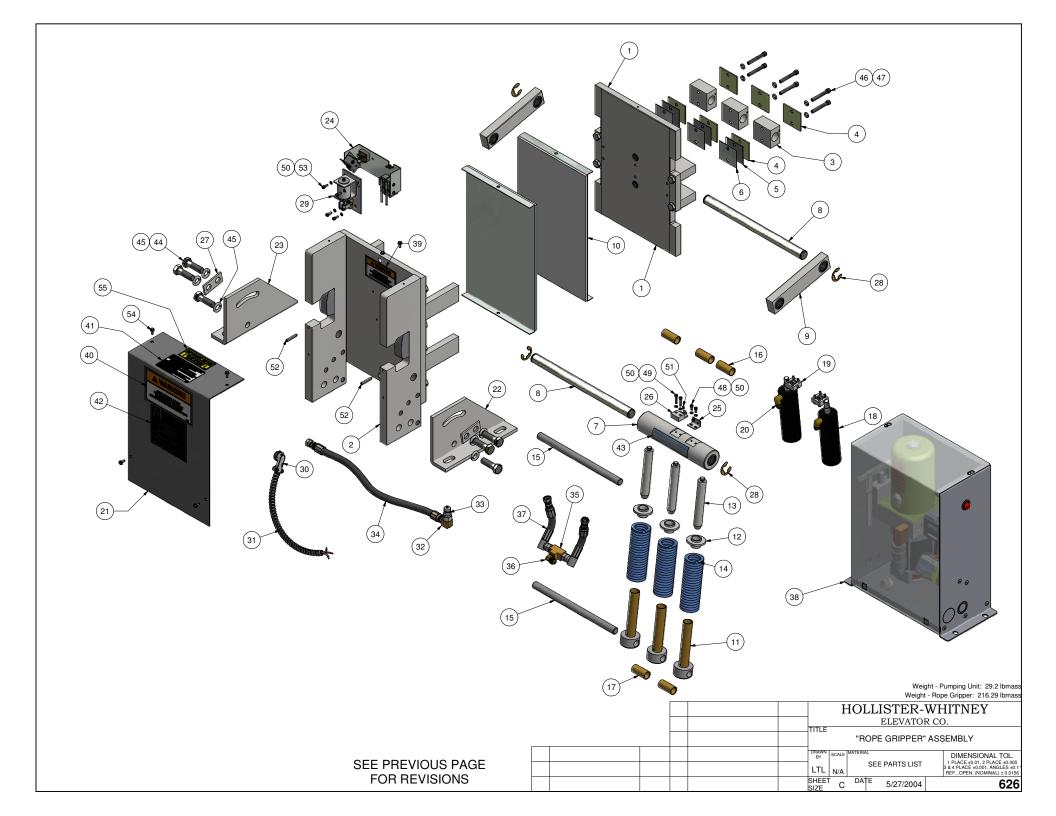
- 1				Parts List
Ī	ITEM	QTY	PART NUMBER	DESCRIPTION
ı	1	1	626-002	MOVABLE SHOE ASSEMBLY
Ī	2	1	626-003	STATIONARY SHOE ASSEMBLY
Ī	3	3	610-007	SHAFT SUPPORT BLOCK
Ī	4		610-008	SPACER - LINING WEAR
Ī	5		610-008-1	SPACER (16 Ga) - LINING WEAR
Ī	6		610-008-2	SPACER (22 Ga) - LINING WEAR
Ī	7	1	626-015	TUBING ASSEMBLY
ı	8	2	626-018	SHAFT - ROTATING & NON-ROTATING
	9	2	610-020	CONNECTING ARM ASSEMBLY
Ī	10	2	610-022	LINING ASSEMBLY
Ī	11	3	600-025	LOWER SPRING GUIDE ASSEMBLY
Ī	12	3	600-027	UPPER SUPPORT - SPRING
	13	3	600-029	GUIDE - UPPER SPRING SUPPORT
Ī	14	3	600-030	SPRING
ı	15	2	626-031	SHAFT
Ī	16	3	626-032	TUBING - SPACER
Ī	17	2	626-033	TUBING - SPACER
Ī	18	2	610-035	HYDRAULIC CYLINDER
ı	19	2	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY
İ	20	2	610-087	PARKER #149F-6-4 MALE ELBOW
ı	21	1	626-040 P	COVER - ROPE GRIPPER
t	22	1	610-041 R	ANGLE, R.H MOUNTING
ı	23	1	610-041 L	ANGLE, L.H MOUNTING
f	24	1	622-050	MICROSWITCH/SOLENOID ASSEMBLY
ŀ	25	1	600-051	ACTUATING ANGLE W/SCREWS
f	26	1	601-078	LATCH
ŀ	27	2	610-095	WASHER - DOUBLE BOLT
F	28	4	610-085	E-CLIP (TRUARC) X5133-98
f	29	1	RG-0003N	SOLENOID LOCKING UNIT
t	30	1	600-082	801-DC2 90° ANGLE BOX CONNECTOR
f	31	1	600-081	CONDUIT - FLEXIBLE (1/2")
ŀ	32	1	610-091	STREET ELBOW - 90°
f	33	1	620-038	COUPLING - QUICK CONNECT
ı	34	1	610-037	HOSE ASSEMBLY
F	35	2	610-086	3/8 NPT TEE
f	36	2	610-088	BRASS 90° ELBOW ADAPTOR, 45° FLARED HEAD 5/8"-18 X
		-		3/8 NPTF 18
f	37	4	626-092	HOSE ASSEMBLY
t	38	1	620-100	PUMPING UNIT
f	39	1	P-133	ROPE GRIPPER WARNING LABEL - MEDIUM
f	40	2	P-134	ROPE GRIPPER WARNING LABEL - LARGE
f	41	1	P-137	GRIPPER LUBE INST. STICKER
t	42	1	P-140	626 & 626SPL ROPE GRIPPER LABEL
ı	43	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING
f	44	6	5/8 -11 UNC x 2	HEX HEAD CAP SCREW
t	45	6	5/8 WASHER	STANDARD LOCK
ŀ	46	6	5/16 - 18 UNC x 2.25	SOCKET HEAD CAP SCREW
t	47	6	5/16 WASHER	STANDARD LOCK
t	48	2	#10-32 UNF x 0.375	SOCKET HEAD CAP SCREW
f	49	2	#10-32 UNF x 0.875	SOCKET HEAD CAP SCREW
ı	50	8		STANDARD LOCK WASHER
t	51	1	10-32 UNF x 0.25	SET SCREW
ı	52	2	1/4 - 20 UNC x 1.5	HALF DOG SET SCREW
t	53	4	#10-24 UNC x 0.5	SOCKET HEAD CAP SCREW
t	54	8	#10-24 UNC x 0.5	WHIZ BOLT
t	55	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER
_				· · · · · · · · · · · · · · · · · · ·

Weight - Pumping Unit: 29.2 lbmass Weight - Rope Gripper: 216.29 lbmass

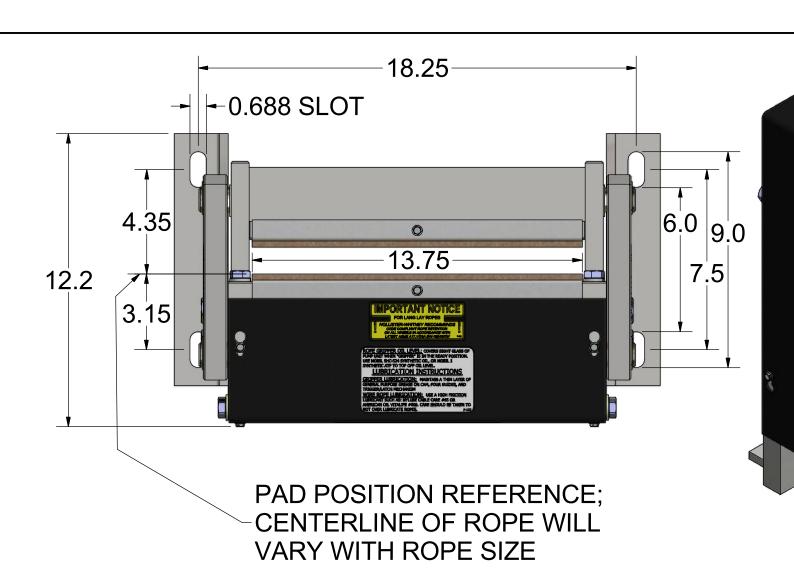
			F	CYL P/N CORRECTED TO 610-035, PUR #724	LTL 11/5/13		HC	LLISTER-	WHITNEY
			Е		LTL 11/5/10			ELEVATO	R CO.
			_	PUR #622 REDRAW. PUR #594	11/5/13 BLG	TITLE			
			D		6/5/13		"	ROPE GRIPPER	" ASSEMBLY
	ADD STICKER P-192, PUR	LTL		REVISED PART NUBMERS,		DRAWN	DAATE	DIAL	
J	#838	2/9/17	C		8/24/10	BY	SCALE MATE	HIAL	DIMENSIONAL TOL.
- 11	610-087 CORRECTED TO	LTL	В	PUR #359	8/21/06	1		SEE PARTS LIST	1 PLACE ±0.01, 2 PLACE ±0.005 3 & 4 PLACE ±0.001, ANGLES ±0.14
п	610-088, PUR #815	12/8/16	Ь			LIL	N/A		REF., OPEN, (NOMINAL) ± 0.0156
G	ADD PAD POSITION	LTL	Α	PUR #349	6/25/03	SHEET		ATE 5/27/2004	626
u	REFERENCE DIM, PUR #79	810/7/16	_ ^			SIZE	C	3/21/2004	020

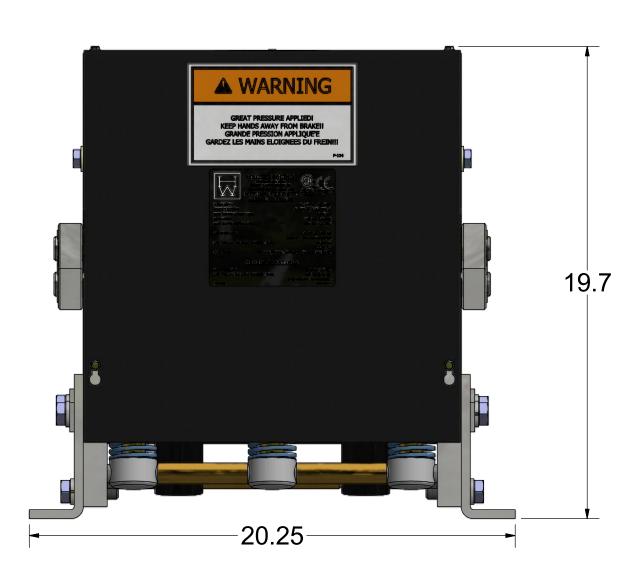
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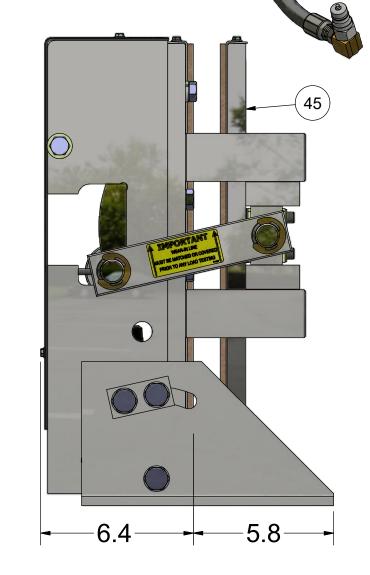
QTY FOR 4, 5 & 6 ARE AS NEEDED PER ROPE THICKNESS USED ALL DIMENSIONS NOMINAL UNLESS OTHERWISE NOTED REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND INSTALL



ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	626-003-SPL	STATIONARY SHOE ASSEMBLY	1
2	2	624-007	SHAFT SUPPORT BLOCK	1
3	1	626-007	SHAFT SUPPORT BLOCK	
4	6	624-008	SPACER (11 GA.) - LINING WEAR	1
5	3	624-008-1	SPACER (16 GA.) - LINING WEAR]
6	3	624-008-2	SPACER (22 GA.) - LINING WEAR	
7	1	626-015-SPL	TUBING ASSEMBLY	
8	2	626-018-SPL	SHAFT - ROTATING & NON-ROTATING	
9	2	610-020	CONNECTING ARM ASSEMBLY	
10	2	610-022-SPL	LINING ASSEMBLY	1
11	3	600-025	LOWER SPRING GUIDE ASSEMBLY	1
12	3	600-027	UPPER SPRING SUPPORT	1
13	3	600-029	GUIDE - UPPER SPRING SUPPORT	1
14	3	600-030	SPRING	1
15	2	626-031-SPL	SHAFT	1
16	2	601-032	TUBING - SPACER	1
17	1	626-032-SPL	TUBING - SPACER	1
18	2	626-033-SPL	TUBING - SPACER	1
19	2	610-035	610-035 CYLINDER ASSEMBLY	1
20	2	622-036	HYDRAULIC CYLINDER PIVOT BRACKET ASSEMBLY	1
		620-037	HYDRAULIC HOSE - STANDARD 27" LENGTH	1
21	1	620-037- "L"	HYDRAULIC HOSE - "L" = LENGTH IN FEET (30' MAX)	1
22	1	620-038	QUICK CONNECT FITTING	1
23	1	626-040-SPL	COVER - ROPE GRIPPER	1
24	1	610-041 R	ANGLE, R.H MOUNTING	1
25	1	610-041 K	ANGLE, L.H MOUNTING	1
26	1		,	-
∠0	L T	600-051 622-064-1	ACTUATING ANGLE W/SCREWS	-
27	1		SWITCH ASS'Y, LEAD LENGTHS = 10'	-
2/	1	622-064-2	SWITCH ASS'Y, LEAD LENGTHS = 24'	_
20		622-064-3	SWITCH ASS'Y, LEAD LENGTHS = 18'	4
28	1	618-067	CONTACT PLATE ASSEMBLY	4
29	1	626-072-SPL	MOVABLE SHOE ASSEMBLY	_
30	1	601-078	LATCH	4
	_	600-081-1		
31	1	600-081-2	CONDUIT - FLEXIBLE (1/2"), LENGTH TO MATCH 622-064	
		600-081-3		_
32	1	600-082	801-DC2 90° ANGLE BOX CONNECTOR	_
33	4	610-085	E-CLIP (TRUARC) X5133-98	_
34	1	610-086	3/8 NPT TEE	_
35	2	610-087	PARKER #149F-6-4 MALE ELBOW	_
36	1	610-088	BRASS ELBOW, #149F-6-6, 45°FH 5/8"-18 x 3/8 NPTF18	_
37	2	626-092	HOSE ASSEMBLY	_
38	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW	
39	2	610-095	WASHER - DOUBLE BOLT	
40	1	626-097 SPL	BAR - SUPPORT	_
41	1	620-100	PUMPING UNIT	_
42	2	622-115	3/8 NPT EXTENSION	1
43	1	622-207	HOSE GROMMET	
44	1	620-607	SOLENOID LOCKING UNIT	
45	2	P-134	ROPE GRIPPER WARNING LABEL - LARGE	
46	1	P-137	GRIPPER LUBE INST. STICKER	
47	1	P-140	626 & 626SPL ROPE GRIPPER LABEL	
48	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING	
49	1	P-144-2	AIR BLEED LABEL	
50	2	P-186	ROPE GRIPPER WEAR-IN LINE STICKER	
51	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER	1
52	6	5/8" - 11 UNC x 2"	HEX CAP SCREW	1
53	6	5/8 WASHER	STANDARD LOCK	1
54	2	1/2" - 13 UNC x 1 3/4"		1
55	2	1/2" WASHER	SAE WASHER	1
56	6	5/16-18 UNC x 1.75	SOCKET HEAD CAP SCREW	1
57	6	5/16" WASHER	STANDARD WASHER	(N)
58	2	1/4 - 20 UNC x 1.5	HALF DOG SET SCREW	┧ ```
59	2	#10-32 UNF x 0.75	SOCKET HEAD CAP SCREW	1
60	2	#10-32 UNF x 0.375"	SOCKET HEAD CAP SCREW	1
<u> </u>	1	10-32 UNF x 0.375	SET SCREW	-
ر 1a			SOCKET HEAD CAP SCREW	-
61	, ,, ,	5/16-18 UNC x 1.75		4
62	4	#10 24 LING 0 F		
62 63	8	#10-24 UNC x 0.5	WHIZ BOLT	-
62 63 64	8	#10 LOCK WASHER	STANDARD LOCK WASHER	-
62 63	8			- - -



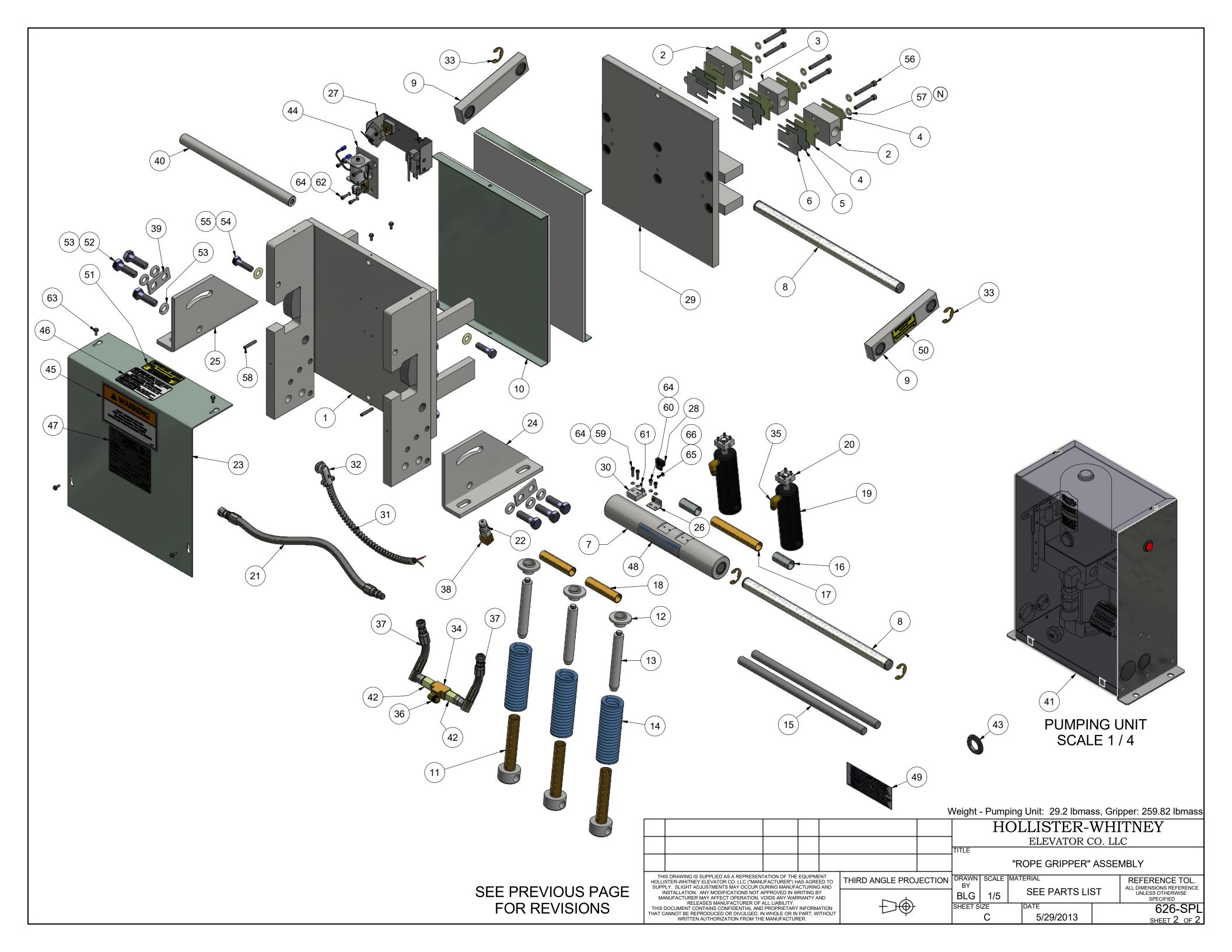


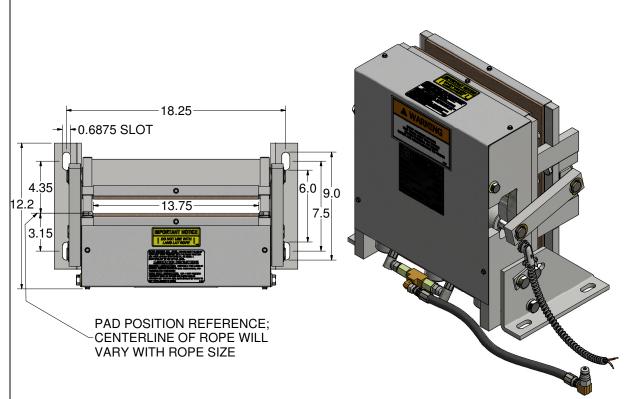


- 1. QTY LISTED FOR ITEMS 4, 5, & 6 ARE STANDARD. ACTUAL QTY MAY VARY WITH ROPE DIAMETER.
- 2. REFERENCE DIMENSIONS SHOWN TO AID IN SETUP AND INSTALL

Weight - Pumping Unit: 29.2 lbmass, Gripper: 259.82 lbmass

							<u> </u>	,	-
						Н	TNEY		
							ELEVATOR C	O. LL	C
				LTL 7/25/19	"ROPE GRIPPER" ASSEMBLY				
IUFACTURER") H. DURING MANUFA	AS AGREE	ED TO AND	THIRD ANGLE PRO	JECTION	DRAWN BY	SCALE		·T	REFERENCE TOL. ALL DIMENSIONS REFERENCE
VOIDS ANY WAR					BLG	1/4)	UNLESS OTHERWISE SPECIFIED
D PROPRIETARY IN WHOLE OR IN	PART, WI			•	SHEET S	ZE C	DATE 5/29/2013		626-SPL SHEET 1 OF 2
	IUFACTURER") H DURING MANUFA APPROVED IN W VOIDS ANY WAR FALL LIABILITY. D PROPRIETARY IN WHOLE OR IN	NTATION OF THE EQUIPME JUFACTURER") HAS AGREE DURING MANUFACTURING APPROVED IN WRITING BY VOIDS ANY WARRANTY AF ALL LIABILITY. D PROPRIETARY INFORMA	NTATION OF THE EQUIPMENT JUFACTURER") HAS AGREED TO DURING MANUFACTURING AND APPROVED IN WRITING BY VOIDS ANY WARRANTY AND FALL LIABILITY. IN WHOLE OR IN PART, WITHOUT	NTATION OF THE EQUIPMENT IUFACTURER") HAS AGREED TO DURING MANUFACTURING AND APPROVED IN WRITING BY VOIDS ANY WARRANTY AND FALL LIABILITY. D PROPRIETARY INFORMATION IN WHOLE OR IN PART, WITHOUT	N 5/16" WASHERS WAS LTL LOCK, PUR #1087 7/25/19 NITATION OF THE EQUIPMENT JUFACTURER") HAS AGREED TO DURING MANUFACTURING AND APPROVED IN WRITING BY VOIDS ANY WARRANTY AND SALL LIABILITY. D PROPRIETARY INFORMATION IN WHOLE OR IN PART, WITHOUT	TITLE N 5/16" WASHERS WAS LTL 7/25/19 NTATION OF THE EQUIPMENT JUFACTURER") HAS AGREED TO DURING MANUFACTURING AND APPROVED IN WRITING BY VOIDS ANY WARRANTY AND SALL LIABILITY. D PROPRIETARY INFORMATION IN WHOLE OR IN PART, WITHOUT	TITLE N 5/16" WASHERS WAS LTL LOCK, PUR #1087 7/25/19 NTATION OF THE EQUIPMENT JUFACTURER") HAS AGREED TO DURING MANUFACTURING AND APPROVED IN WRITING BY VOIDS ANY WARRANTY AND ALL LIABILITY. D PROPRIETARY INFORMATION IN WHOLE OR IN PART, WITHOUT	THIRD ANGLE PROJECTION DIVIDIS ANY WARRANTY AND APPROVED IN WRITING BY VOIDS ANY WARRANTY AND APPROVED BY APPROVE	N 5/16" WASHERS WAS LTL TOCK, PUR #1087 7/25/19 TROPE GRIPPER" ASSEINATION OF THE EQUIPMENT SUFFACTURER") HAS AGREED TO DURING MANUFACTURING AND APPROVED IN WRITING BY VOIDS ANY WARRANTY AND FALL LIABILITY. D PROPRIETARY INFORMATION DIRECTION OF THE EQUIPMENT ASSEINATION OF THE EQUIPMENT ASSET







6.3 5.8

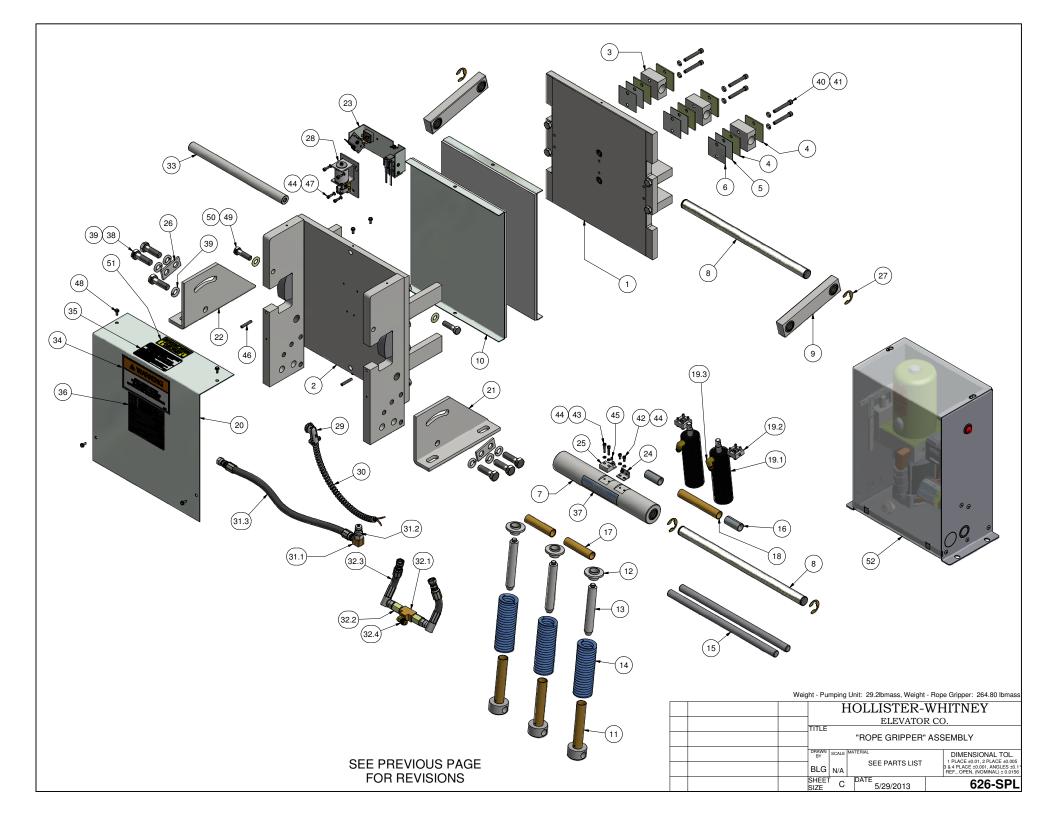
G #838 ADD STICKER P-192, PUR

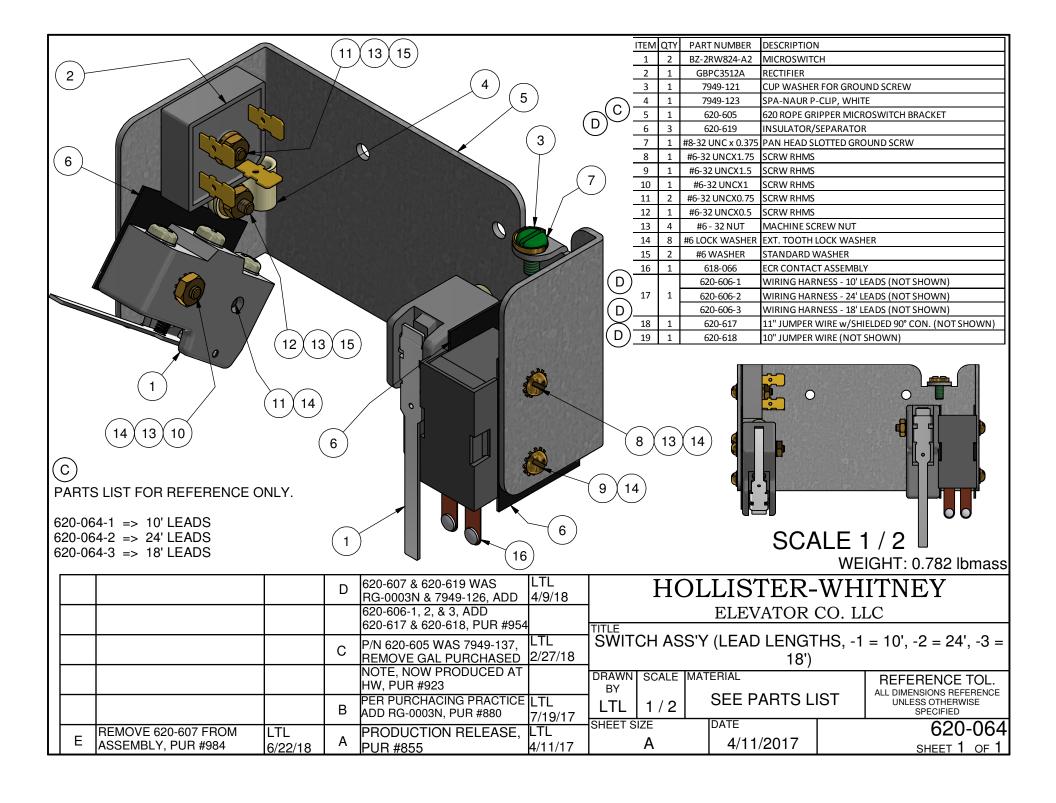
QTY FOR ITEMS 4, 5 & 6 ARE AS NEEDED PER ROPE THICKNESS USED

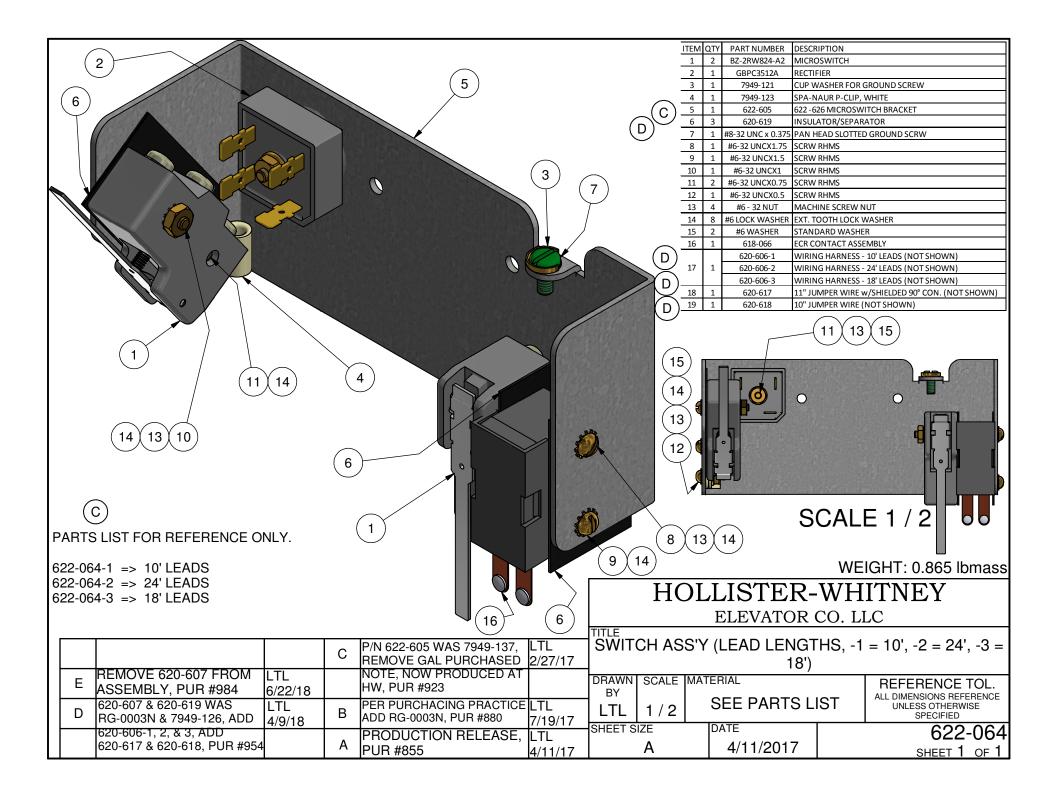
ALL DIMENSIONS NOMINAL UNLESS OTHERWISE NOTED REFERENCE DIMENSIONS SHOW TO AID IN SETUP AND INSTALL

			Parts List
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	626-002-SPL	MOVABLE SHOE ASSEMBLY
2	1	626-003-SPL	STATIONARY SHOE ASSEMBLY
3	3	610-007 SPL	SHAFT SUPPORT BLOCK
4		610-008	SPACER - LINING WEAR
5		610-008-1	SPACER (16 Ga) - LINING WEAR
6		610-008-2	SPACER (22 Ga) - LINING WEAR
7	1	626-015-SPL	TUBING ASSEMBLY
8	2	626-018-SPL	SHAFT - ROTATING & NON-ROTATING
9	2	610-020	CONNECTING ARM ASSEMBLY
10	2	610-022-SPL	LINING ASSEMBLY
11	3	600-025	LOWER SPRING GUIDE ASSEMBLY
12	3	600-027	UPPER SUPPORT - SPRING
13	3	600-029	GUIDE - UPPER SPRING SUPPORT
14	3	600-030	SPRING
15	2	626-031-SPL	SHAFT
16	2	601-032	TUBING - SPACER
17	2	626-033-SPL	TUBING - SPACER
18	1	626-032-SPL	TUBING - SPACER
19.1	2	610-035	HYDRAULIC CYLINDER
19.2	2	622-036	PIVOT BRACKET ASSEMBLY
19.3	2	610-087	PARKER #149F-6-4 MALE ELBOW
20	1	626-040-SPL	COVER - ROPE GRIPPER
21	1	610-041 R	ANGLE, R.H MOUNTING
22	1	610-041 L	ANGLE, L.H MOUNTING
23	1	622-050	MICROSWITCH/SOLENOID ASSEMBLY
24	1	600-051	ACTUATING ANGLE w/SCREWS
25	1	601-078	LATCH
26	2	610-095	WASHER - DOUBLE BOLT
27	4	610-085	E-CLIP (TRUARC) X5133-98
28	1	RG-0003N	SOLENOID LOCKING UNIT
29	1	600-082	3/8" 90° BOX CONNECTOR
30	1	600-081	CONDUIT - FLEXIBLE (1/2")
31.1	1	610-091	3-8 x 3-8 NPT STREET 90 DEG. ELBOW
31.2	1	620-038	QUICK DISCONNECT CUTTING
31.3	1	610-037	HOSE ASSEMBLY
32.1	1	610-086	3/8 NPT TEE
32.2	2	622-115	3/8 NPT EXTENSION
32.3	2	626-092	HOSE ASSEMBLY
32.4	1	610-088	BRASS 90° ELBOW, 45° F. H 5/8"-18 X 3/8 NPTF 18
33	1	626-097 SPL	BAR - SUPPORT
34	2	P-134	ROPE GRIPPER WARNING LABEL - LARGE
35	1	P-137	GRIPPER LUBE INST. STICKER
36	1	P-140	626 & 626SPL ROPE GRIPPER LABEL
37	1	P-141	IMPORTANT LABEL - APPLIED TO TUBING
38	6	5/8 -11 UNC x 2	HEX HEAD CAP SCREW
39	6	5/8 -11 UNC x 2	STANDARD LOCK
40	6		
40	6	5/16 - 18 UNC X 2.25	STANDARD LOCK
41	2	5/16 WASHER #10-32 UNF x 0.375	SOCKET HEAD CAP SCREW
_			
43	2	#10-32 UNF x 0.875	SOCKET HEAD CAP SCREW
44	8	#10 LOCK WASHER	STANDARD LOCK WASHER
45	1	10-32 UNF x 0.25	SET SCREW
46	2	1/4-20 UNC X 1.5	SET SCREW
47	4	#10-24 UNC x 0.5"	SOCKET HEAD CAP SCREW
48	8	#10-24 UNC x 0.5	WHIZ BOLT
49	2	1/2 - 13 UNC x 1.75"	HEX HEAD CAP SCREW
50	2	1/2" WASHER	STANDARD WASHER
51	1	P-192	IMPORTANT NOTICE - LANG LAY ROPES, ROPE GRIPPER
52	1	620-100	PUMPING UNIT
			Weight - Pumping Unit: 29.2lbmass, Weight - Rope Gripper: 264.80 lbmas

LTL 2/9/17	Α	PUR #359		SHEET SIZE	С	DATE 5/29/2013		626-SPL			
	В	PUR # 426	BDM 8/24/10	BLG	NA	SEE PARTS LIST		3 & 4 PLACE ±0.001, ANGLES ±0.1° REF., OPEN, (NOMINAL) ± 0.0156			
	C	,	BLG 6/3/13	DRAWN BY	SCALE N			DIMENSIONAL TOL.			
	D	COIL P/N CORRECTED, PUR #622	LTL 11/5/13	TITLE "ROPE GRIPPER" ASSEMBLY							
		ADD PAD POSITION REFERENCE DIM, PUR #798	LTL 10/7/16								
		610-087 CORRECTED TO 610-088, PUR #815	LTL 12/8/16		HOLLISTER-WHITNEY						

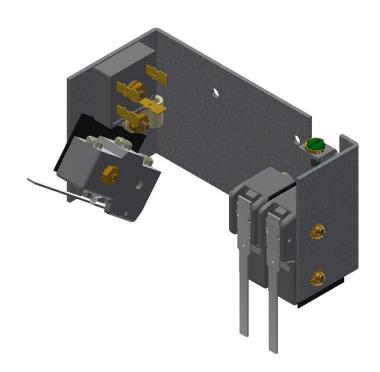




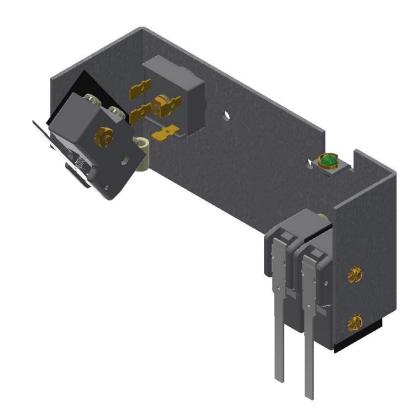




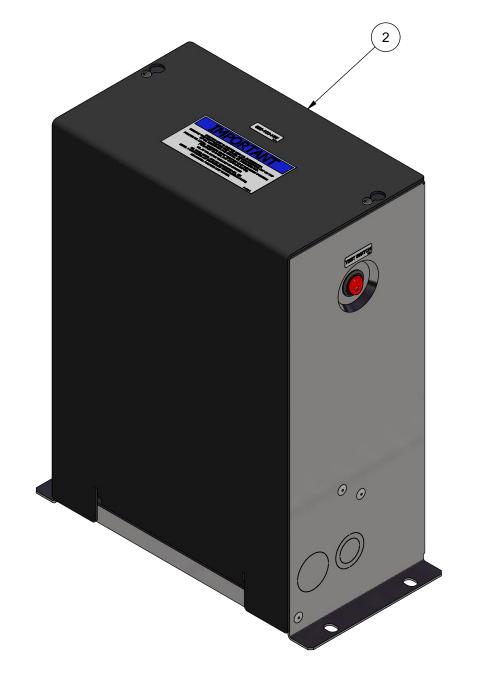
Document Name	Date	Rev.	Page	Bulletin
Rope Gripper Prints & Parts List Supplement	8/7/23	E	68 of 73	1144S



620-050 Switch Assembly - See 620-064 for Switch Part Numbers



622-050 Switch Assembly - See 622-064 for Switch Part Numbers



	PUMP UNIT CHOICES - USE EITHER DEPENDING ON AVAILABILITY							
ITEM	QTY	PART NUMBER	DESCRIPTION	MASS	VENDOR			
1	1	620-100-GYG	PUMPING UNIT - 620 THRU 626 ROPE GRIPPER	33.000 lbmass	GUM YOUNG GENERAL			
2	1	620-100-HW	PUMPING UNIT - 620 THRU 626 ROPE GRIPPER	33.796 lbmass	RICHARDS ELECTRIC MOTOR CO.			



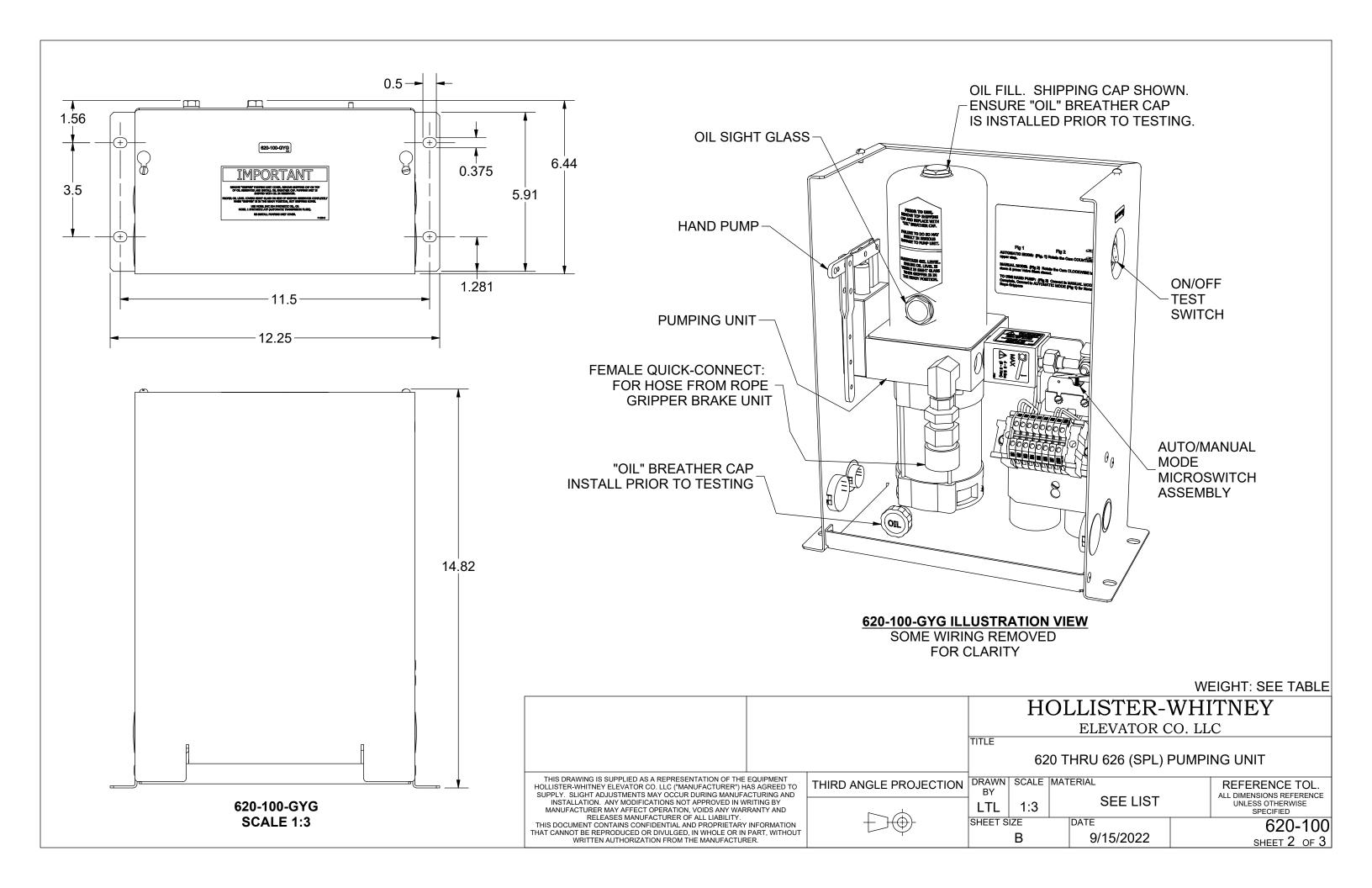
- 1. PUMP UNIT TO BE SUPPLIED IS BASED ON AVAILABILITY.
- 2. SEE INDIVIDUAL PRINTS FOR PARTS BREAKDOWN AND ASSEMBLY DETAILS. PART NUMBERS FOR THE INDIVIDUAL ASSEMBLIES ARE LISTED IN THE TABLE ABOVE.

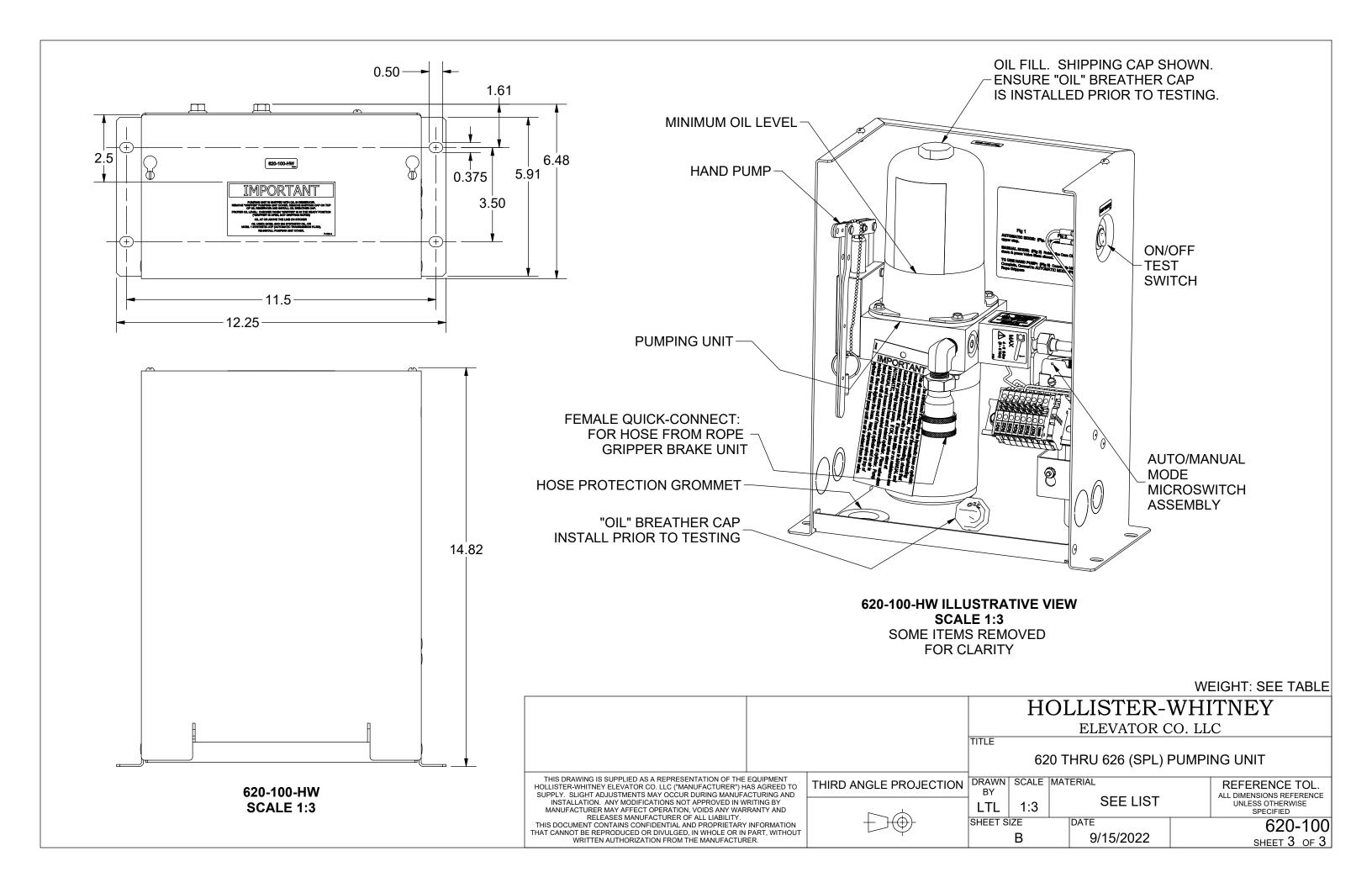
 3. COMPLETE ASSEMBLIES ARE INTERCHANGEABLE.

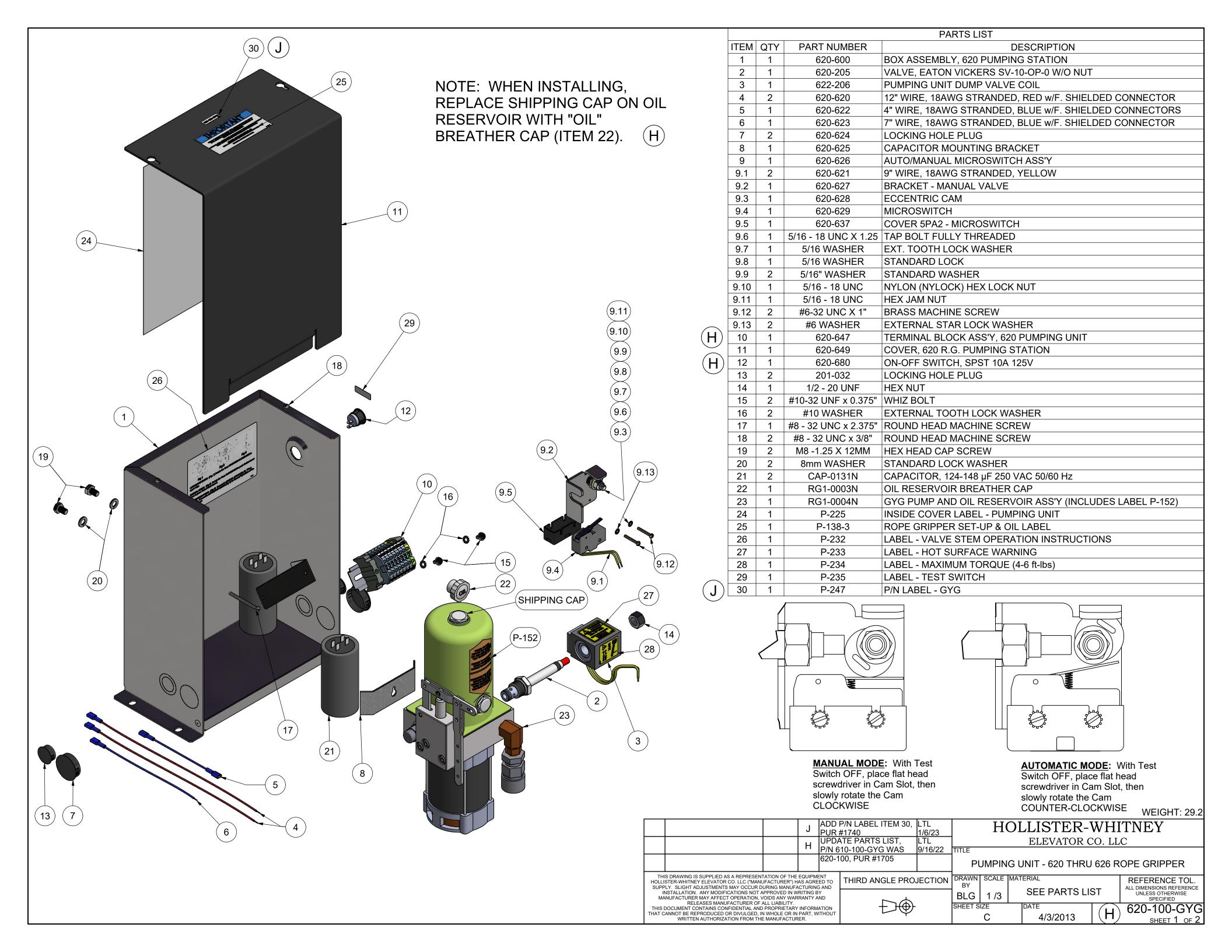
 4. ILLUSTRATIVE VIEWS OF EACH ASSEMBLY FOR GENERAL
- IDENTIFICATION CAN BE FOUND ON FOLLOWING PAGES.
- SEE PAGE 2 FOR 620-100-GYG
- SEE PAGE 3 FOR 620-100-HW

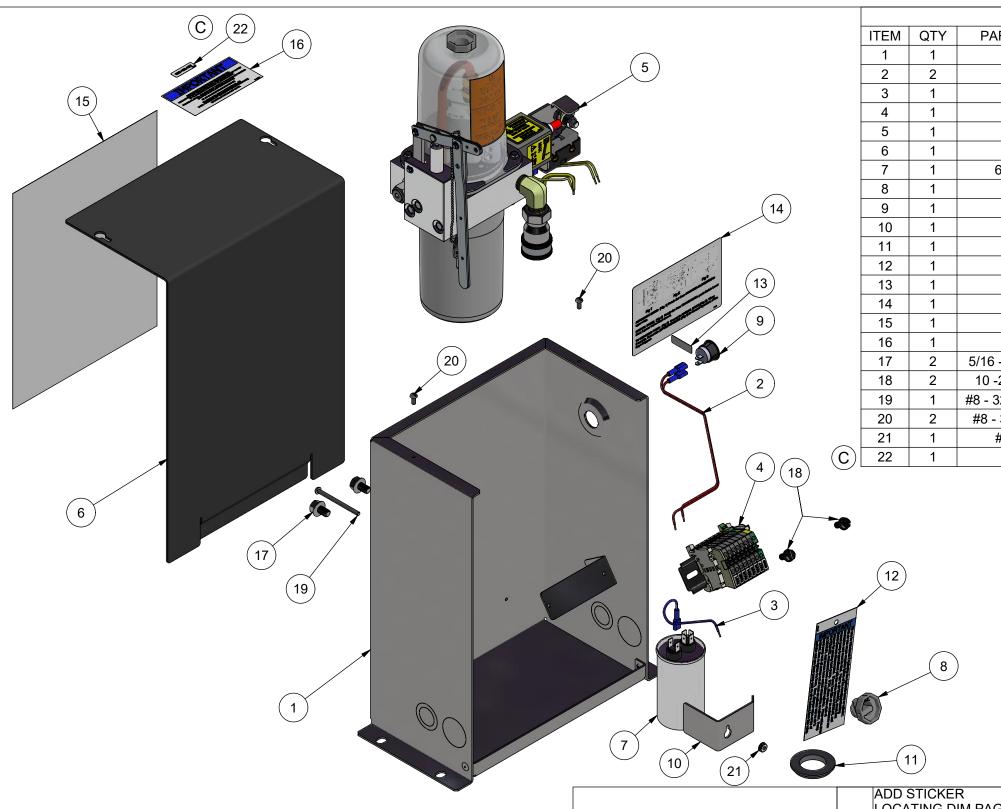
WEIGHT: SEE TABLE

	С	1	,	LTL 3/1/23		Н	OLLISTER-	WHI	TNEY
	В		ATE VIEW, PUR	LTL			ELEVATOR C	O. LL	C
		#1740	•		TITLE				
	Α	1		LTL 9/15/22		62	0 THRU 626 (SPL) I	PUMPI	NG UNIT
THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF TH HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER")	HAS AGR	EED TO	THIRD ANGLE PRO	JECTION	DRAWN BY	SCALE	MATERIAL		REFERENCE TOL.
SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND RELEASES MANUFACTURER OF ALL LIABILITY.				LTL		1:3	SEE LIST		ALL DIMENSIONS REFERENCE UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION THAT CANNOT BE REPRODUCED OR DIVULGED, IN WHOLE OR IN PART, WITHOUT				SHEET S		DATE		620-100	
WRITTEN AUTHORIZATION FROM THE MANUFACTU		WITHOUT	Т Т			В	9/15/2022		SHEET 1 OF 3









PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION		
1	1	620-600	BOX ASSEMBLY, 620 PUMPING STATION		
2	2	620-620	12" WIRE, 18AWG STRANDED, RED w/F. SHIELDED CONNECTOR		
3	1	620-623	7" WIRE, 18AWG STRANDED, BLUE w/F. SHIELDED CONNECTOR		
4	1	620-647	TERMINAL BLOCK ASS'Y, 620 PUMPING UNIT		
5	1	620-648	VALVE, COIL, & MANIFOLD ASSEMBLY - 620 PUMPING UNIT		
6	1	620-649	COVER, 620 R.G. PUMPING STATION		
7	1	620-657-02	MOTOR START CAPACITOR - 250 VAC 50/60Hz 60µF		
8	1	620-677	OIL RESERVOIR BREATHER CAP		
9	1	620-680	ON-OFF SWITCH, SPST 10A 125V		
10	1	620-682	CAPACITOR MOUNTING BRACKET		
11	1	622-207	HOSE GROMMET		
12	1	P-144-2	AIR BLEED IMPORTANT NOTICE TAG		
13	1	P-235	LABEL - TEST SWITCH		
14	1	P-232	LABEL - VALVE STEM OPERATION INSTRUCTIONS		
15	1	P-225-4	INSIDE COVER LABEL - HW PUMPING UNIT		
16	1	P-138-4	ROPE GRIPPER SET-UP & OIL LABEL		
17	2	5/16 - 18 UNC X 0.5	SERRATED FLANGE HEAD SCREW		
18	2	10 -24 UNC x 0.5"	SCREW, THREAD FORMING - HEX WASHER, TYPE F		
19	1	#8 - 32 UNC x 2.375"	ROUND HEAD MACHINE SCREW		
20	2	#8 - 32 UNC x 3/8"	ROUND HEAD MACHINE SCREW		
21	1	#8-32 UNC	KEPS NUT		
22	1	P-247-4	P/N LABEL - HW		

- 1. **ITEM 12** (AIR BLEED TAG) IS TO BE WIRE TIED TO THE QUICK **CONNECT ELBOW**
- 2. ITEMS 8 AND 11 ARE TO BE INCLUDED "LOOSE" IN THE BOX, ETHER BAGGED, ZIP-TIED OR APPROPRIATELY SECURED
- SEE PAGE 2 OF 4 FOR STICKER PLACEMENT GUIDELINES AND **OVERALL DIMENSIONS**
- SEE PAGE 3 OF 4 FOR 620-648 (ITEM 5 THIS VIEW) SUB ASSEMBLY AND 620-626 SWITCH ASSEMBLY
- SEE PAGE 4 OF 4 FOR 620-650 SUB ASSEMBLY
- SEE INDIVIDUAL SUB-ASSEMBLY PRINTS FOR CHANGE DETAILS.

ELEVATOR CO. LLC

WEIGHT: 33.8 lbmass

HOLLISTER-WHITNEY LOCATING DIM PAGE 3, LTL ADD NOTE, UPDATE 620 LTL UPDATE VALVE DESCR. 1/4/23 -650 & VIEWS, PUR #1750 3/1/23 PAGE 4, PUR #1739 TITLE ADD P/N LABEL ITEM 22, LTL PRODUCTION RELEASE, LTL Α PUMPING UNIT - 620 THRU 626 ROPE GRIPPER PUR #1740 PUR #1700 1/6/23 9/9/22 THIS DRAWING IS SUPPLIED AS A REPRESENTATION OF THE EQUIPMENT THIRD ANGLE PROJECTION BY

HOLLISTER-WHITNEY ELEVATOR CO. LLC ("MANUFACTURER") HAS AGREED TO SUPPLY. SLIGHT ADJUSTMENTS MAY OCCUR DURING MANUFACTURING AND SUPPLY. SLIGHT ADJUST MENTS MAY OCCUR DURING MANUFACTURING AND INSTALLATION. ANY MODIFICATIONS NOT APPROVED IN WRITING BY MANUFACTURER MAY AFFECT OPERATION, VOIDS ANY WARRANTY AND RELEASES MANUFACTURER OF ALL LIABILITY.

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WRITTEN AUTHORIZATION FROM THE MANUFACTURER.

DRAWN | SCALE | MATERIAL SEE PARTS LIST LTL 1:4 SHEET SIZE DATE

5/6/2022

В

REFERENCE TOL.
ALL DIMENSIONS REFERENCE
UNLESS OTHERWISE

620-100-HW SHEET 1 OF 4